

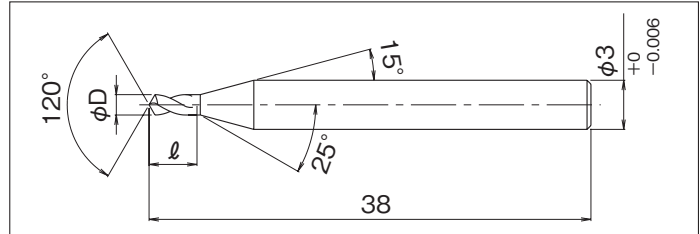
先端120° ガイド穴専用ドリル Guide Hole Drill

NCポインティングドリル

NC Pointing Drill with 120° point angle

ADPF30

鋼材用
for Ferrous material



■ 微小径穴加工用のガイド穴専用ドリルです。
Special guide-hole drills for use in drilling small holes.

φ0.03~φ0.04は首逃げ2段形状です。

■ 穴位置・穴径精度の厳しい加工に最適です。
Most suitable for work that requires stringent hole position accuracy.

刃径公差：φD Tolerance
-0.005~-0.01 (≦φ0.09)
-0.01~-0.015 (≧φ0.1)

0.3≦φD≦0.95



単位 Unit : mm

| 型番 CODE NUMBER | 径 φD | 刃長 ℓ | 全長 L | シャンク d | 定価 ¥ |
|-------------------|---------|---------|---------|-----------|---------|
| ADPF30-0003 | 0.03 | 0.06 | 38 | 3 | 20,000 |
| ADPF30-0004 | 0.04 | 0.08 | 38 | 3 | 17,340 |
| ADPF30-0005 | 0.05 | 0.1 | 38 | 3 | 15,170 |
| ADPF30-0006 | 0.06 | 0.1 | 38 | 3 | 12,840 |
| ADPF30-0007 | 0.07 | 0.1 | 38 | 3 | 10,040 |
| ADPF30-0008 | 0.08 | 0.1 | 38 | 3 | 8,990 |
| ADPF30-0009 | 0.09 | 0.1 | 38 | 3 | 7,700 |
| ADPF30-0010 | 0.1 | 0.2 | 38 | 3 | 7,000 |
| ADPF30-0011 | 0.11 | 0.2 | 38 | 3 | 7,670 |
| ADPF30-0012 | 0.12 | 0.2 | 38 | 3 | 7,670 |
| ADPF30-0013 | 0.13 | 0.2 | 38 | 3 | 7,670 |
| ADPF30-0014 | 0.14 | 0.2 | 38 | 3 | 7,670 |
| ADPF30-0015 | 0.15 | 0.2 | 38 | 3 | 7,000 |
| ADPF30-0016 | 0.16 | 0.3 | 38 | 3 | 7,670 |
| ADPF30-0017 | 0.17 | 0.3 | 38 | 3 | 7,670 |
| ADPF30-0018 | 0.18 | 0.3 | 38 | 3 | 7,670 |
| ADPF30-0019 | 0.19 | 0.3 | 38 | 3 | 7,670 |
| ADPF30-0020 | 0.2 | 0.4 | 38 | 3 | 6,300 |
| ADPF30-0021 | 0.21 | 0.4 | 38 | 3 | 7,000 |
| ADPF30-0022 | 0.22 | 0.4 | 38 | 3 | 7,000 |
| ADPF30-0023 | 0.23 | 0.4 | 38 | 3 | 7,000 |
| ADPF30-0024 | 0.24 | 0.4 | 38 | 3 | 7,000 |
| ADPF30-0025 | 0.25 | 0.4 | 38 | 3 | 6,300 |
| ADPF30-0026 | 0.26 | 0.5 | 38 | 3 | 7,000 |
| ADPF30-0027 | 0.27 | 0.5 | 38 | 3 | 7,000 |
| ADPF30-0028 | 0.28 | 0.5 | 38 | 3 | 7,000 |
| ADPF30-0029 | 0.29 | 0.5 | 38 | 3 | 7,000 |
| ADPF30-0030 | 0.3 | 0.6 | 38 | 3 | 6,200 |
| ADPF30-0035 | 0.35 | 0.6 | 38 | 3 | 6,200 |
| ADPF30-0040 | 0.4 | 0.6 | 38 | 3 | 6,200 |
| ADPF30-0045 | 0.45 | 0.6 | 38 | 3 | 6,200 |

| 型番 CODE NUMBER | 径 φD | 刃長 ℓ | 全長 L | シャンク d | 定価 ¥ |
|-------------------|---------|---------|---------|-----------|---------|
| ADPF30-0050 | 0.5 | 1 | 38 | 3 | 5,600 |
| ADPF30-0055 | 0.55 | 1 | 38 | 3 | 6,200 |
| ADPF30-0060 | 0.6 | 1 | 38 | 3 | 6,200 |
| ADPF30-0065 | 0.65 | 1 | 38 | 3 | 6,200 |
| ADPF30-0070 | 0.7 | 1.2 | 38 | 3 | 6,200 |
| ADPF30-0075 | 0.75 | 1.2 | 38 | 3 | 6,200 |
| ADPF30-0080 | 0.8 | 1.2 | 38 | 3 | 6,200 |
| ADPF30-0085 | 0.85 | 1.2 | 38 | 3 | 6,200 |
| ADPF30-0090 | 0.9 | 1.8 | 38 | 3 | 6,200 |
| ADPF30-0095 | 0.95 | 1.8 | 38 | 3 | 6,200 |
| ADPF30-0100 | 1 | 2(1.8) | 38 | 3 | 5,600 |
| ADPF30-0110 | 1.1 | 2 | 38 | 3 | 6,200 |
| ADPF30-0120 | 1.2 | 2 | 38 | 3 | 6,200 |
| ADPF30-0130 | 1.3 | 3 | 38 | 3 | 6,200 |
| ADPF30-0140 | 1.4 | 3 | 38 | 3 | 6,200 |
| ADPF30-0150 | 1.5 | 3(2.5) | 38 | 3 | 5,600 |
| ADPF30-0160 | 1.6 | 3 | 38 | 3 | 6,200 |
| ADPF30-0170 | 1.7 | 3 | 38 | 3 | 6,200 |
| ADPF30-0180 | 1.8 | 4 | 38 | 3 | 6,200 |
| ADPF30-0190 | 1.9 | 4 | 38 | 3 | 6,200 |
| ADPF30-0200 | 2 | 4(2.5) | 38 | 3 | 5,600 |
| ADPF30-0210 | 2.1 | 4 | 38 | 3 | 6,200 |
| ADPF30-0220 | 2.2 | 4 | 38 | 3 | 6,200 |
| ADPF30-0230 | 2.3 | 5 | 38 | 3 | 6,200 |
| ADPF30-0240 | 2.4 | 5 | 38 | 3 | 6,200 |
| ADPF30-0250 | 2.5 | 5(3) | 38 | 3 | 5,600 |
| ADPF30-0260 | 2.6 | 5 | 38 | 3 | 6,200 |
| ADPF30-0270 | 2.7 | 5 | 38 | 3 | 6,200 |
| ADPF30-0280 | 2.8 | 5 | 38 | 3 | 6,200 |
| ADPF30-0290 | 2.9 | 5 | 38 | 3 | 6,200 |
| ADPF30-0300 | 3 | 5(3) | 38 | 3 | 5,600 |

※ () 内刃長は旧仕様となります。