

製品概要

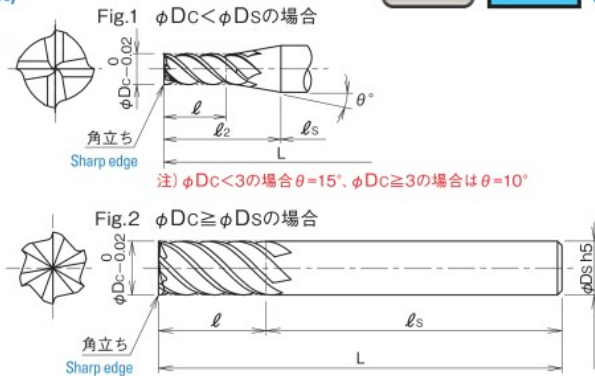
Line up

● SEHS/SEHH形(スクエアタイプ・ショート、レギュラ刃長) **NEW**

SEHS/SEHH type (Square type/Short, Regular length of cut)



- 高硬度材加工用(70HRC対応) For high hardened die steel up to 70HRC.
- ショート刃長/レギュラ刃長 Short, Regular length of cut
- 4・6枚刃、ねじれ角50° 4, 6 flutes / Helix angle 50°



形番 Cat. No.	在庫 Stock	材種 Grade	刃数 No. of flutes	寸法(mm) Dimensions						Fig.	標準価格(円) List price (yen)
				φDc	l	l2	ls	L	φDs		
ショート Short	●	DH102	4	1	2	12	48	60	6	1	7,500
	●		4	2	4	12	48	60	6	1	6,940
	●		4	3	7	17	43	60	6	1	7,860
	●		4	4	9	16	44	60	6	1	8,570
	●		4	5	12	16	44	60	6	1	9,290
	●		6	6	13	—	47	60	6	2	10,000
レギュラ Regular	●	DH102	4	1	3.5	13	47	60	6	1	7,500
	●		4	1.5	5	14	46	60	6	1	7,500
	●		4	2	7	15	45	60	6	1	6,940
	●		4	2.5	8	15	45	60	6	1	8,600
	●		4	3	10	20	40	60	6	1	7,860
	●		4	3.5	12	20	40	60	6	1	8,570
	●		4	4	12	19	41	60	6	1	8,570
	●		4	4.5	15	20	40	60	6	1	9,290
	●		4	5	15	19	41	60	6	1	9,290
	●		4	5.5	15	18	42	60	6	1	10,000
	●		6	6	15	—	45	60	6	2	10,000
	●		6	6.5	20	25	50	75	8	1	12,900
	●		6	7	20	24	51	75	8	1	12,900
	●		6	7.5	20	22	53	75	8	1	14,300
	●		6	8	20	—	55	75	8	2	12,100
	●		6	8.5	25	30	50	80	10	1	17,100
	●		6	9	25	29	51	80	10	1	17,100
	●		6	9.5	25	27	53	80	10	1	18,600
	●		6	10	25	—	55	80	10	2	15,700
	●		6	10.5	30	35	65	100	12	1	22,100
	●		6	11	30	34	66	100	12	1	22,100
	●		6	12	30	—	70	100	12	2	20,000
	●		6	13	35	45	60	105	16	1	28,600
	●		6	14	35	42	63	105	16	1	31,400
●	6	15	40	44	66	110	16	1	34,300		
●	6	16	40	—	70	110	16	2	40,000		
●	6	18	40	47	73	120	20	1	54,300		
●	6	20	45	—	80	125	20	2	57,100		

●:メーカー在庫品 Standard stock items

注) 標準加工条件は9ページをご参照ください。

Note) Please refer to page 9 about recommendation of cutting conditions.