

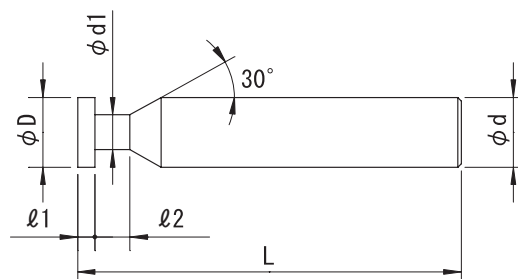
超硬

CSMK

切削条件表

P252

超硬スーパーミニキーシードカッター Carbide Solid Super Mini Keyseat Cutter



右刃ストレート 超微粒子

Straight Flute Ultra Micro Grain Carbide

公差(Tolerance)	D : $\begin{smallmatrix} 0 \\ -0.05 \end{smallmatrix}$	ℓ1 : $\begin{smallmatrix} 0 \\ -0.035 \end{smallmatrix}$	d : $\begin{smallmatrix} 0 \\ -0.009 \end{smallmatrix}$
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刃径 (φD)	刃厚 (ℓ1)	首径 (d1)	首長 (ℓ2)	全長 (L)	シャンク径 (φd)	刃数 (N)
Dia.	Cut Width	Neck Dia.	Neck Length	Overall Length	Shank Dia.	Number of Flutes
2	0.3	1.2	3.5	40	3	4
	0.4	1.2	3.5	40	3	4
	0.5	1.2	3.5	40	3	4
	0.6	1.2	3.5	40	3	4
	0.7	1.2	3.5	40	3	4
	0.8	1.2	3.5	40	3	4
	0.9	1.2	3.5	40	3	4
	1	1.2	3.5	40	3	4
	1.1	1.2	3.5	40	3	4
2.5	1.2	1.2	3.5	40	3	4
	0.3	1.25	3.5	40	3	4
	0.4	1.25	3.5	40	3	4
	0.5	1.25	3.5	40	3	4
	0.6	1.25	3.5	40	3	4
	0.7	1.25	3.5	40	3	4
	0.8	1.25	3.5	40	3	4
	0.9	1.25	3.5	40	3	4
	1	1.25	3.5	40	3	4
3	1.1	1.25	3.5	40	3	4
	1.2	1.25	3.5	40	3	4
	0.3	1.5	3.5	50	3	4
	0.4	1.5	3.5	50	3	4
	0.5	1.5	3.5	50	3	4
	0.6	1.5	3.5	50	3	4
	0.7	1.5	3.5	50	3	4
	0.8	1.5	3.5	50	3	4
	0.9	1.5	3.5	50	3	4
4	1	1.5	3.5	50	3	4
	1.1	1.5	3.5	50	3	4
	1.2	1.5	3.5	50	3	4
	1.3	1.5	3.5	50	3	4
	1.4	1.5	3.5	50	3	4
	1.5	1.5	3.5	50	3	4
	0.3	2	3.5	50	3	6
	0.4	2	3.5	50	3	6
	0.5	2	3.5	50	3	6
4	0.6	2	3.5	50	3	6
	0.7	2	3.5	50	3	6
	0.8	2	3.5	50	3	6
	0.9	2	3.5	50	3	6
	1	2	3.5	50	3	6
	1.1	2	3.5	50	3	6
	1.2	2	3.5	50	3	6
	1.3	2	3.5	50	3	6
	1.4	2	3.5	50	3	6

刃径 (φD)	刃厚 (ℓ1)	首径 (d1)	首長 (ℓ2)	全長 (L)	シャンク径 (φd)	刃数 (N)
Dia.	Cut Width	Neck Dia.	Neck Length	Overall Length	Shank Dia.	Number of Flutes
4	1.5	2	3.5	50	3	6
	1.6	2	3.5	50	3	6
	1.7	2	3.5	50	3	6
	1.8	2	3.5	50	3	6
	1.9	2	3.5	50	3	6
	2	2	3.5	50	3	6
	0.3	2.5	4	50	6	6
5	0.4	2.5	4	50	6	6
	0.5	2.5	4	50	6	6
	0.6	2.5	4	50	6	6
	0.7	2.5	4	50	6	6
	0.8	2.5	4	50	6	6
	0.9	2.5	4	50	6	6
	1	2.5	4	50	6	6
	1.1	2.5	4	50	6	6
	1.2	2.5	4	50	6	6
	1.3	2.5	4	50	6	6
	1.4	2.5	4	50	6	6
	1.5	2.5	4	50	6	6
	1.6	2.5	4	50	6	6
	1.7	2.5	4	50	6	6
	1.8	2.5	4	50	6	6
6	1.9	2.5	4	50	6	6
	2	2.5	4	50	6	6
	2.5	2.5	4	50	6	6
	0.3	3	4	50	6	8
	0.4	3	4	50	6	8
	0.5	3	4	50	6	8
	0.6	3	4	50	6	8
	0.7	3	4	50	6	8
	0.8	3	4	50	6	8
	0.9	3	4	50	6	8
	1	3	4	50	6	8
	1.1	3	4	50	6	8
	1.2	3	4	50	6	8
	1.3	3	4	50	6	8
	1.4	3	4	50	6	8
	1.5	3	4	50	6	8
	1.6	3	4	50	6	8
	1.7	3	4	50	6	8
	1.8	3	4	50	6	8
	1.9	3	4	50	6	8
	2	3	4	50	6	8
	2.5	3	4	50	6	8
	3	3	4	50	6	8