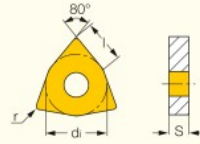


ISOTURN

WNMG-WG

両面使い、トリゴンチップ、
仕上刃付、高送り・仕上加工用



販売単位:10個

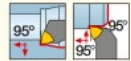
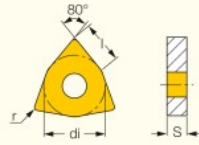
型番	寸法				韌性 ↔ 耐摩耗性								推奨加工条件			
	di	l	S	r	CVDコーティング				PVDコーティング		PVDサーメット		ap (mm)	f (mm/rev)		
					IC8250	IC9250	IC8150	IC9150	IC5005	IC807	IC907	IC530N			IC520N	
WNMG 06T304-WG	9.52	6.52	3.97	0.40	●	●	●	●					●	●	0.40-3.00	0.10-0.35
WNMG 06T308-WG	9.52	6.52	3.97	0.80	●	●	●	●					●	●	0.60-3.50	0.10-0.50
WNMG 060404-WG	9.52	6.52	4.76	0.40	●		●			ⓘ			●		0.40-3.00	0.10-0.35
WNMG 060408-WG	9.52	6.52	4.76	0.80	●		●			●					0.60-3.50	0.10-0.50
WNMG 080408-WG	12.70	8.70	4.76	0.80	●	●	●	●	●	ⓘ	●	●	●		1.00-3.50	0.10-0.50
WNMG 080412-WG	12.70	8.70	4.76	1.20	●		●	●	●						1.20-4.00	0.30-0.80

適合工具: A-PWLNRL-X/G (A200頁) • A/S-MWLNRL-W (A199頁) • A/S-PWLNRL/L (A200頁) • C#-MULNRL-MW (A135頁) • C#-PWLNRL/L-08-JHP (A129頁)
 • C#-PWLNRL/L-X (A132頁) • C#-PWLNRL/L-X-JHP (A133頁) • DWLNRL/L (A129頁) • E-PWLNRL/HEAD (A201頁) • HSK A63WH-MULNRL-J12MWW2 (A136頁)
 • HSK A63WH-MULNRL/L-MW (A135頁) • HSK A63WH-MUMNN-MW (A136頁) • MULNRL/L-12MW (A134頁) • MWLNRL/L-CA-W (A217頁) • MWLNRL/L-W (A137頁)
 • PWLNRL/L (A128頁) • PWLNRL/L-08-JHP (A129頁) • PWLNRL/L-X (A130頁) • PWLNRL/L-X-JHP (A131頁) • PWLNRL/L-X-JHP-MC (A132頁) • S-DWLNRL/L (A194頁)
 • S-MULNRL-MW (A201頁)

ISOTURN

WNMG-WF

両面使い、トリゴンチップ、
仕上刃付、高送り・仕上加工用



販売単位:10個

型番	寸法				韌性 ↔ 耐摩耗性					推奨加工条件	
	l	di	S	r	CVDコーティング		PVDコーティング		PVDサーメット	ap (mm)	f (mm/rev)
					IC8150	IC9150	IC807	IC907	IC530N		
WNMG 060402-WF	6.52	9.52	4.76	0.20				●		0.20-3.00	0.05-0.25
WNMG 060404-WF	6.52	9.52	4.76	0.40				●	●	0.50-3.00	0.05-0.30
WNMG 060408-WF	6.52	9.52	4.76	0.80				●		0.80-3.50	0.07-0.30
WNMG 080408-WF	8.70	12.70	4.76	0.80	●	ⓘ			●	0.80-3.50	0.07-0.35
WNMG 080412-WF	8.70	12.70	4.76	1.20		ⓘ				0.80-3.50	0.07-0.35

適合工具: A-PWLNRL/L-X/G (A200頁) • A/S-MWLNRL/L-W (A199頁) • A/S-PWLNRL/L (A200頁) • C#-MULNRL/L-MW (A135頁) • C#-PWLNRL/L-08-JHP (A129頁)
 • C#-PWLNRL/L-X (A132頁) • C#-PWLNRL/L-X-JHP (A133頁) • DWLNRL/L (A129頁) • HSK A63WH-MULNRL-J12MWW2 (A136頁)
 • HSK A63WH-MULNRL/L-MW (A135頁) • HSK A63WH-MUMNN-MW (A136頁) • MULNRL/L-12MW (A134頁) • MWLNRL/L-CA-W (A217頁) • MWLNRL/L-W (A137頁)
 • PWLNRL/L (A128頁) • PWLNRL/L-08-JHP (A129頁) • PWLNRL/L-X (A130頁) • PWLNRL/L-X-JHP (A131頁) • PWLNRL/L-X-JHP-MC (A132頁)
 • S-DWLNRL/L (A194頁) • S-MULNRL-MW (A201頁)

