



本図は右勝手を示す

型番	寸法									韌性 ↔ 耐摩耗性 PVDコーティング			
	d	W±0.05	f	a	R±0.05	l1	l2	T max-r	D min	IC228		IC908	
										R	L	R	L
PICCO R 002.0050-5	4.00	0.50	0.2	1.80	0.00	19.00	5.0	0.40	2.00			●	
PICCO R 002.0050-10	4.00	0.50	0.2	1.80	0.00	24.00	10.0	0.40	2.00			●	
PICCO R/L 002.0050-15	4.00	0.50	0.2	1.80	0.00	29.00	15.0	0.40	2.00			●	●
PICCO R 003.0070-5	4.00	0.70	0.7	2.70	0.00	19.00	5.0	0.60	3.00			●	
PICCO R 003.0070-10	4.00	0.70	0.7	2.70	0.00	24.00	10.0	0.60	3.00			●	
PICCO R 003.0070-16	4.00	0.70	0.7	2.70	0.00	29.00	15.0	0.60	3.00			●	
PICCO R/L 004.0100-10	4.00	1.00	1.5	3.50	0.00	24.00	9.0	0.80	4.00	●	●		
PICCO R/L 004.0100-16	4.00	1.00	1.5	3.50	0.00	30.00	15.0	0.80	4.00	●	●		
PICCO R/L 004.0100-20	4.00	1.00	1.5	3.50	0.00	34.00	19.0	0.80	4.00	●	●		
PICCO R/L 005.0100-10	5.00	1.00	1.9	4.40	0.00	25.00	9.0	1.00	5.00	●	●		
PICCO R/L 005.0100-15	5.00	1.00	1.9	4.40	0.00	30.00	14.0	1.00	5.00	●	●		
PICCO R/L 005.0100-20	5.00	1.00	1.9	4.40	0.00	35.00	19.0	1.00	5.00	●	●		
PICCO R/L 005.0100-25	5.00	1.00	1.9	4.40	0.00	40.00	24.0	1.00	5.00	●	●		
PICCO R/L 005.0100-30	5.00	1.00	1.9	4.40	0.00	45.00	29.0	1.00	5.00	●	●		
PICCO R/L 005.0150-10	5.00	1.50	1.9	4.40	0.00	25.00	9.0	1.00	5.00	●	●		
PICCO R/L 005.0150-15	5.00	1.50	1.9	4.40	0.00	30.00	14.0	1.00	5.00	●	●		
PICCO R 005M0150-15	5.00	1.50	1.9	4.00	0.10	30.00	14.0	1.00	5.00			●	
PICCO R/L 005.0150-20	5.00	1.50	1.9	4.40	0.00	35.00	19.0	1.00	5.00	●	●		
PICCO R/L 005.0150-25	5.00	1.50	1.9	4.40	0.00	40.00	24.0	1.00	5.00	●	●		
PICCO R/L 005.0150-30	5.00	1.50	1.9	4.40	0.00	45.00	29.0	1.00	5.00	●	●		
PICCO R/L 005.0200-10	5.00	2.00	1.9	4.40	0.00	25.00	9.0	1.00	5.00	●	●		
PICCO R/L 005.0200-15	5.00	2.00	1.9	4.40	0.00	30.00	14.0	1.00	5.00	●	●		
PICCO R/L 005.0200-20	5.00	2.00	1.9	4.40	0.00	35.00	19.0	1.00	5.00	●	●		
PICCO R/L 005.0200-25	5.00	2.00	1.9	4.40	0.00	40.00	24.0	1.00	5.00	●	●		
PICCO R/L 005.0200-30	5.00	2.00	1.9	4.40	0.00	45.00	29.0	1.00	5.00	●	●		
PICCO R/L 006.0100-10	6.00	1.00	2.3	5.30	0.00	25.00	9.0	1.80	6.00	●	●		
PICCO R/L 006.0100-15	6.00	1.00	2.3	5.30	0.00	30.00	14.0	1.80	6.00	●	●		
PICCO R/L 006.0100-22	6.00	1.00	2.3	5.30	0.00	37.00	21.0	1.80	6.00	●	●		
PICCO R/L 006.0100-25	6.00	1.00	2.3	5.30	0.00	40.00	24.0	1.80	6.00	●	●		
PICCO R/L 006.0100-30	6.00	1.00	2.3	5.30	0.00	45.00	29.0	1.80	6.00	●	●		
PICCO R/L 006.0150-10	6.00	1.50	2.3	5.30	0.00	25.00	9.0	1.80	6.00	●	●		
PICCO R/L 006.0150-15	6.00	1.50	2.3	5.30	0.00	30.00	14.0	1.80	6.00	●	●		
PICCO R/L 006.0150-22	6.00	1.50	2.3	5.30	0.00	37.00	21.0	1.80	6.00	●	●		
PICCO R/L 006.0150-25	6.00	1.50	2.3	5.30	0.00	40.00	24.0	1.80	6.00	●	●		
PICCO R/L 006.0150-30	6.00	1.50	2.3	5.30	0.00	45.00	29.0	1.80	6.00	●	●		
PICCO R/L 006.0200-10	6.00	2.00	2.3	5.30	0.00	25.00	9.0	1.80	6.00	●	●		
PICCO R/L 006.0200-15	6.00	2.00	2.3	5.30	0.00	30.00	14.0	1.80	6.00	●	●		
PICCO R 006M0200-15	6.00	2.00	2.3	5.30	0.10	30.00	14.0	1.80	6.00			●	
PICCO R/L 006.0200-22	6.00	2.00	2.3	5.30	0.00	37.00	21.0	1.80	6.00	●	●		
PICCO R/L 006.0200-25	6.00	2.00	2.3	5.30	0.00	40.00	24.0	1.80	6.00	●	●		
PICCO R/L 006.0200-30	6.00	2.00	2.3	5.30	0.00	45.00	29.0	1.80	6.00	●	●		
PICCO R/L 007.0100-10	7.00	1.00	2.8	6.30	0.00	25.00	9.0	2.50	6.80	●	●		
PICCO R/L 007.0100-15	7.00	1.00	2.8	6.30	0.00	30.00	14.0	2.50	6.80	●	●		
PICCO R/L 007.0100-22	7.00	1.00	2.8	6.30	0.00	37.00	21.0	2.50	6.80	●	●		
PICCO R/L 007.0100-25	7.00	1.00	2.8	6.30	0.00	40.00	24.0	2.50	6.80	●	●		
PICCO R/L 007.0100-30	7.00	1.00	2.8	6.30	0.00	45.00	29.0	2.50	6.80	●	●		
PICCO R/L 007.0150-10	7.00	1.50	2.8	6.30	0.00	25.00	9.0	2.50	6.80	●	●		
PICCO R/L 007.0150-15	7.00	1.50	2.8	6.30	0.00	30.00	14.0	2.50	6.80	●	●		
PICCO R/L 007.0150-22	7.00	1.50	2.8	6.30	0.00	37.00	21.0	2.50	6.80	●	●		
PICCO R/L 007.0150-25	7.00	1.50	2.8	6.30	0.00	40.00	24.0	2.50	6.80	●	●		
PICCO R/L 007.0150-30	7.00	1.50	2.8	6.30	0.00	45.00	29.0	2.50	6.80	●	●		
PICCO R/L 007.0200-10	7.00	2.00	2.8	6.30	0.00	25.00	9.0	2.50	6.80	●	●		
PICCO R/L 007.0200-15	7.00	2.00	2.8	6.30	0.00	30.00	14.0	2.50	6.80	●	●		
PICCO R 007M0200-15	7.00	2.00	2.8	6.30	0.10	30.00	14.0	2.50	6.80			●	
PICCO R/L 007.0200-22	7.00	2.00	2.8	6.30	0.00	37.00	21.0	2.50	6.80	●	●		
PICCO R/L 007.0200-25	7.00	2.00	2.8	6.30	0.00	40.00	24.0	2.50	6.80	●	●		
PICCO R/L 007.0200-30	7.00	2.00	2.8	6.30	0.00	45.00	29.0	2.50	6.80	●	●		

●推奨加工条件は、B132-B133頁をご参照下さい。