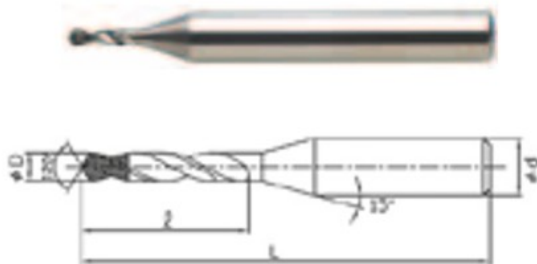


# DRD-2


## PCD ドリル PCD 2 Flutes Drill

- ソリッドPCDの刃先部はスパイラル形状。  
Spiral Shape at Flute Edge of Solid PCD
- 非鉄金属やセラミック等の難削材まで加工可能。  
Possible to cut Nonferrous metal and Difficult-to cut Materials such as Ceramics



**PCD** PCD多結晶ダイヤモンド Poly crystalline Diamond

 刃径の許容差 Flute Diameter Tolerance  
D 0 ~ -0.005

 柄径の許容差 Shank Diameter Tolerance  
d 0 ~ -0.006

 ネジレ角30° Twist Angle 30°

 先端角度 120° Point Angle 120°

●切削条件表は P170 に記載

●Cutting conditions are recommended on page 170.

単位 [寸法：mm / 価格：円]

Unit [size : mm / Retail Price : JPY]

品番 Code No.	刃径D Flute Diameter	刃長 ℓ Flute Length	PCD層 PCD Length	全長 L Total Length	柄径 d Shank Diameter	標準価格 Retail Price
DRD-2030	0.3	4	1	38	3	69,500
DRD-2031	0.31	4	1	38	3	69,500
DRD-2032	0.32	4	1	38	3	69,500
DRD-2033	0.33	4	1	38	3	69,500
DRD-2034	0.34	4	1	38	3	69,500
DRD-2035	0.35	4	1	38	3	69,500
DRD-2036	0.36	4	1	38	3	69,500
DRD-2037	0.37	4	1	38	3	69,500
DRD-2038	0.38	4	1	38	3	69,500
DRD-2039	0.39	4	1	38	3	69,500
DRD-2040	0.4	5	1	38	3	66,700
DRD-2041	0.41	5	1	38	3	66,700
DRD-2042	0.42	5	1	38	3	66,700
DRD-2043	0.43	5	1	38	3	66,700
DRD-2044	0.44	5	1	38	3	66,700
DRD-2045	0.45	5	1	38	3	66,700
DRD-2046	0.46	5	1	38	3	66,700
DRD-2047	0.47	5	1	38	3	66,700
DRD-2048	0.48	5	1	38	3	66,700
DRD-2049	0.49	5	1	38	3	66,700
DRD-2050	0.5	5	1	38	3	61,200
DRD-2051	0.51	5	1	38	3	61,200
DRD-2052	0.52	5	1	38	3	61,200
DRD-2053	0.53	5	1	38	3	61,200