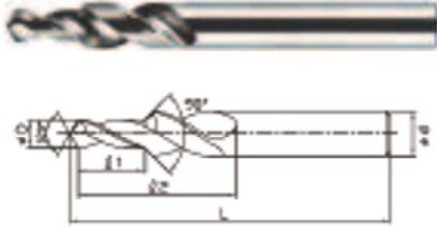


# KDD-2

## 超硬段付ドリル 90°面取刃付 Tungsten Carbide 2 Flutes Step Drill

- 先端径、太径ともネジレ角30°  
Twist Angle 30° at both Small Flute Diameter and Large Flute Diameter
- 刃径を0.05とびにラインナップ。  
Line-upped at pitch 0.05



超微粒子合金 Micro Grain Tungsten Carbide



刃径の許容差 Flute Diameter Tolerance  
D 0~-0.01



柄径の許容差 Shank Diameter Tolerance  
d=3 0~-0.006  
3<d≤6 0~-0.008  
d=8 0~-0.009



ネジレ角30° 先端径、太径とも  
Twist Angle 30°  
Both Small Flute Diameter and Large Flute Diameter



先端角度120° Point Angle 120°  
面取角度 90° (両角) ±30°

- 切削条件表はP179に記載  
●Cutting conditions are recommended on page 179.

単位[寸法: mm/価格: 円]  
Unit [size: mm/Retail Price: JPY]

品番 Code No.	刃径 D Flute Diameter	刃長 l1 Flute Length	溝長 l2 Groove Length	全長 L Total Length	柄径 d Shank Diameter	適用ネジ Applicable Thread	標準価格 Retail Price
KDD-205002	0.5	2	8	50	3	-	7,900
KDD-205005	0.5	5	12	50	3	-	9,000
KDD-205502	0.55	2	8	50	3	-	7,900
KDD-205505	0.55	5	12	50	3	-	9,000
KDD-206002	0.6	2	8	50	3	-	7,900
KDD-206005	0.6	5	12	50	3	-	9,000
KDD-206502	0.65	2	8	50	3	-	7,900
KDD-206505	0.65	5	12	50	3	-	9,000
KDD-207002	0.7	2	8	50	3	-	7,900
KDD-207005	0.7	5	12	50	3	-	9,000
KDD-207503	0.75	3	10	50	3	M1×0.25	7,900
KDD-207506	0.75	6	15	50	3	M1×0.25	9,000
KDD-208003	0.8	3	10	50	3	M1×0.2	7,500
KDD-208006	0.8	6	15	50	3	M1×0.2	8,500
KDD-208503	0.85	3	10	50	3	M1.1×0.25	7,500
KDD-208506	0.85	6	15	50	3	M1.1×0.25	8,500
KDD-209003	0.9	3	10	50	3	M1.1×0.2	7,500
KDD-209006	0.9	6	15	50	3	M1.1×0.2	8,500
KDD-209503	0.95	3	10	50	3	M1.2×0.25	7,500
KDD-209506	0.95	6	15	50	3	M1.2×0.25	8,500
KDD-210003	1	3	10	50	3	M1.2×0.2	7,200
KDD-210006	1	6	15	50	3	M1.2×0.2	7,900

品番 Code No.	刃径 D Flute Diameter	刃長 l1 Flute Length	溝長 l2 Groove Length	全長 L Total Length	柄径 d Shank Diameter	適用ネジ Applicable Thread	標準価格 Retail Price
KDD-210503	1.05	3	10	50	3	-	7,200
KDD-210506	1.05	6	15	50	3	-	7,900
KDD-211003	1.1	3	10	50	3	M1.4×0.3	7,200
KDD-211006	1.1	6	15	50	3	M1.4×0.3	7,900
KDD-211503	1.15	3	10	50	3	-	7,200
KDD-211506	1.15	6	15	50	3	-	7,900
KDD-212003	1.2	3	10	50	3	M1.4×0.2	7,200
KDD-212006	1.2	6	15	50	3	M1.4×0.2	7,900
KDD-212503	1.25	3	10	50	3	M1.6×0.35	7,200
KDD-212506	1.25	6	15	50	3	M1.6×0.35	7,900
KDD-213003	1.3	3	10	50	3	-	7,200
KDD-213006	1.3	6	15	50	3	-	7,900
KDD-213503	1.35	3	10	50	3	-	7,200
KDD-213506	1.35	6	15	50	3	-	7,900
KDD-214003	1.4	3	10	50	3	M1.6×0.2	7,200
KDD-214006	1.4	6	15	50	3	M1.7×0.3	7,900
KDD-214503	1.45	3	10	50	3	-	7,200
KDD-214506	1.45	6	15	50	3	-	7,900
KDD-215003	1.5	3	10	50	3	M1.7×0.2	7,200
KDD-215006	1.5	6	15	50	3	M1.7×0.2	7,900
KDD-215503	1.55	3	10	50	3	-	7,200
KDD-215506	1.55	6	15	50	3	-	7,900
KDD-216005	1.6	5	15	60	4	M1.8×0.2	8,500
KDD-216010	1.6	10	20	60	4	M1.8×0.2	9,600
KDD-216505	1.65	5	15	60	4	-	8,500
KDD-216510	1.65	10	20	60	4	-	9,600
KDD-217005	1.7	5	15	60	4	-	8,500
KDD-217010	1.7	10	20	60	4	-	9,600
KDD-217505	1.75	5	15	60	4	M2×0.25	8,500
KDD-217510	1.75	10	20	60	4	M2.2×0.45	9,600
KDD-218005	1.8	5	15	60	4	-	8,500
KDD-218010	1.8	10	20	60	4	-	9,600
KDD-218505	1.85	5	15	60	4	-	8,500
KDD-218510	1.85	10	20	60	4	-	9,600
KDD-219005	1.9	5	15	60	4	-	8,500
KDD-219010	1.9	10	20	60	4	-	9,600
KDD-219505	1.95	5	15	60	4	M2.2×0.25	8,500
KDD-219510	1.95	10	20	60	4	M2.3×0.35	9,600
KDD-220005	2	5	15	60	4	-	8,500
KDD-220010	2	10	20	60	4	-	9,600
KDD-220505	2.05	5	15	60	4	-	8,500
KDD-220510	2.05	10	20	60	4	-	9,600
KDD-221006	2.1	6	15	60	4	M2.5×0.45	8,500
KDD-221012	2.1	12	20	60	4	M2.5×0.45	9,600
KDD-221506	2.15	6	15	60	4	-	8,500
KDD-221512	2.15	12	20	60	4	-	9,600
KDD-222006	2.2	6	15	60	4	M2.5×0.35	8,500
KDD-222012	2.2	12	20	60	4	M2.6×0.45	9,600