旋削用チップ

「旋削用チップ」カタログの見方 B15 参照

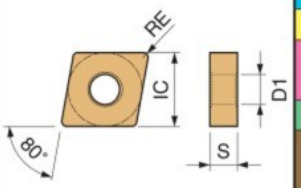
ひし形80°・ネガ・穴付き

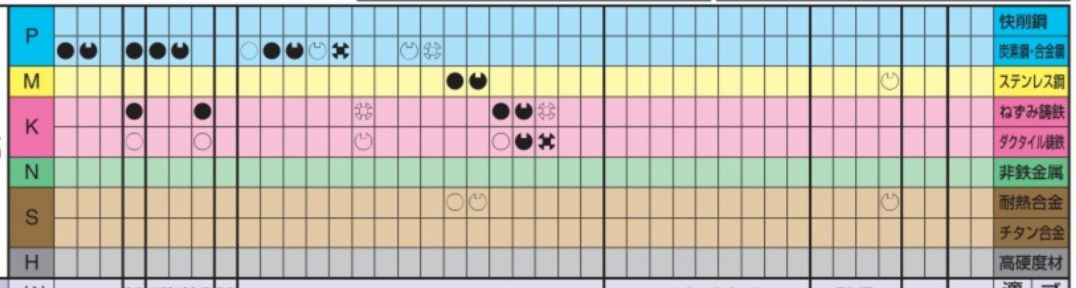
(mm)

型番	IC	S	D1
CN_0904_	9.525	4.76	3.81
CN_1204_	12.70	4.76	5.16

(mm)

型番	IC	S	D1
CN_1606_	15.875	6.35	6.35
CN_1906_	19.05	6.35	7.94



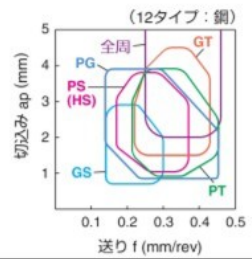


形状	型番	寸法(mm) RE	サーメット TN610	TN620	TN60	CVDコーティング CCX	PV710	PV720	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	MEGACOAT(PVDコーティング) PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PVDコーティング PR930	PR1005	PR1025	PR1125	DLC PDL010	PDL025	超硬 KW10	SW05	適合ホルダ参照ページ	ブレーカ適用範囲
中荒・仕上り		CNMG 120408PT	0.8								●	●	●	●	●	●	●	●	●	●	●																						D8 D9 F63 F67 F68	
		120412PT	1.2								●	●	●	●	●	●	●	●	●		●																							
		CNMG 160608PT	0.8								●	●	●	●	●	●	●	●	●	●	●																						D9	
		160612PT	1.2								□	●	●	●	●	□	●	●	●		●																							
		160616PT	1.6								□	●	●	●	●		●	●	●		●																							
中荒・高送り		CNMG 120408GT	0.8							○	●	●	●	●	●		●	●																										D8 D9 F63 F67 F68	1
		120412GT	1.2								□	●	●	●			●	●																										
荒加工		CNMG 120404	0.4	●	●	●	●	●	●		●	●	●	●	●	●	●			●	●	●	●	●	●	●										○	○	○						
		120408	0.8	●	●	●	●	●	●		●	●	●	●	●	□	●	●	●	●	●	●	●	●	●	●										○	○	○						
		120412	1.2			●			●		●	●	●	●	●	□	●	●	●	●	●	●	●	●	●	●										○	○	○						
		120416	1.6			●			●							□						●	●	●	●	●																	
		CNMG 160608	0.8										●	●		□	●	●								●																	D9	2
		160612	1.2										●	●	●	●	●	●	●			●	●	●		●																	
		160616	1.6																●			●	●	●		●																	
		CNMG 190608	0.8													□						●	●	●	●	●																	
		190612	1.2								●	●	●	●	●		●	●	●			●	●	●		●																	
		190616	1.6										●	●	●			●	●			●	●	●		●																	
荒加工		CNMG 120408PH	0.8								●	●	●	●	●		●	●	●			●	●	●	●	●																	D8 D9 F63 F67 F68	
		120412PH	1.2								●	●	●	●	●		●	●	●			●	●	●	●	●																	
		120416PH	1.6									●	●	●	●			●	●			●	●	●		●																	
		CNMG 160608PH	0.8								●	●	●	●	●	□	●																											
		160612PH	1.2								●	●	●	●	●		●	●				●	●	●	●	●																	3
		160616PH	1.6								●	●	●	●	●		●	●				●	●	●		●																	
		CNMG 190608PH	0.8								●	●	●	●	●		●	●																										D9	
		190612PH	1.2								●	●	●	●	●		●	●	●																									
		190616PH	1.6								□	●	●	●	●			●	●																									
		190624PH	2.4								□	●	●	●	□																												

ブレーカ適用範囲

切込みは半径値(片肉)を示す

1



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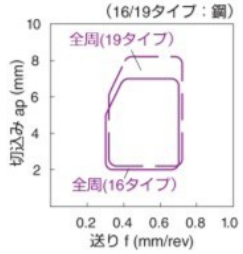

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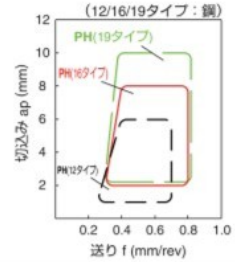

チップの販売個数は、1ケース10個入りです

●：標準在庫　○：準標準在庫(在庫をご確認ください)　□：次期カタログより抹消予定