

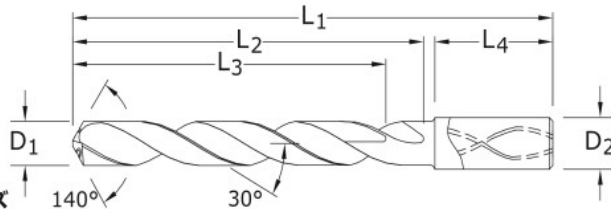
ICe-Carb



8xD



2



140 8xD

インチ仕様およびミリ仕様シリーズ

- ・クーラント供給の効率化設計によりクーラントの流れを改善し、加工時の温度を一定に保ち、強度を維持します
- ・スプリットポイント形状によりドリルの食いつきと精度が向上します
- ・エッジホーニングの調整により長寿命を実現します
- ・コーナ位置をネガティブにすることで強度を増し、保護します
- ・60 HRC (654 HB) 以下の被削材に推奨します

外径 D ₁	小数換算	ミリ換算	タップサイズ 参考用	シャンク径 D ₂	全長 L ₁	満長 L ₂	有効長 L ₃	シャンク長 L ₄	Ti-NAMITE-A (AITIN) EDP NO.
3,0 mm	0.1181			6,0	72,0	34,0	29,0	36,0	63575
3,1 mm	0.1220			6,0	72,0	34,0	29,0	36,0	63576
1/8	0.1250	3.18		6,0	72,0	34,0	29,0	36,0	51801
3,2 mm	0.1260		M3,5 X 0,35	6,0	72,0	34,0	29,0	36,0	63577
3,3 mm	0.1299		M4 X 0,7	6,0	72,0	34,0	29,0	36,0	63578
3,4 mm	0.1339			6,0	72,0	34,0	29,0	36,0	63579
#29	0.1360	3.45	8-32,8-36	6,0	72,0	34,0	29,0	36,0	51802
3,5 mm	0.1378		M4 X 0,5	6,0	72,0	34,0	29,0	36,0	63580
9/64	0.1406	3.57		6,0	72,0	34,0	29,0	36,0	51803
3,6 mm	0.1417		M4 X 0,35	6,0	72,0	34,0	29,0	36,0	63581
3,7 mm	0.1457		M4,5 X 0,75	6,0	72,0	34,0	29,0	36,0	63582
3,8 mm	0.1496		10-24	6,0	81,0	43,0	36,0	36,0	63583
3,9 mm	0.1535			6,0	81,0	43,0	36,0	36,0	63584
5/32	0.1562	3.97		6,0	81,0	43,0	36,0	36,0	51804
4,0 mm	0.1575		M4,5 X 0,5	6,0	81,0	43,0	36,0	36,0	63585
#21	0.1590	4.04	10-32	6,0	81,0	43,0	36,0	36,0	51805
4,1 mm	0.1614			6,0	81,0	43,0	36,0	36,0	63586
4,2 mm	0.1654		M5 / M5 X 0,75	6,0	81,0	43,0	36,0	36,0	63587
4,3 mm	0.1693			6,0	81,0	43,0	36,0	36,0	63588
11/64	0.1719	4.37		6,0	81,0	43,0	36,0	36,0	51806
4,4 mm	0.1732		12-24	6,0	81,0	43,0	36,0	36,0	63589
4,5 mm	0.1772		M5 X 0,5	6,0	81,0	43,0	36,0	36,0	63590
4,6 mm	0.1811		12-28	6,0	81,0	43,0	36,0	36,0	63591
4,7 mm	0.1850		12-32	6,0	81,0	43,0	36,0	36,0	63592
3/16	0.1875	4.76		6,0	95,0	57,0	48,0	36,0	51807
4,8 mm	0.1890		7/32-32	6,0	95,0	57,0	48,0	36,0	63593
4,9 mm	0.1929			6,0	95,0	57,0	48,0	36,0	63594
5,0 mm	0.1969		M6 X 1	6,0	95,0	57,0	48,0	36,0	63595
5,1 mm	0.2008		1/4-20	6,0	95,0	57,0	48,0	36,0	63596
13/64	0.2031	5.16		6,0	95,0	57,0	48,0	36,0	51808
5,2 mm	0.2047		M6 X 0,75	6,0	95,0	57,0	48,0	36,0	63597
5,3 mm	0.2087			6,0	95,0	57,0	48,0	36,0	63598
5,4 mm	0.2126			6,0	95,0	57,0	48,0	36,0	63599
5,5 mm	0.2165		M6 X 0,5	6,0	95,0	57,0	48,0	36,0	63600

(次ページへ続く)

公差 (inch)

- ≤1181 外径
D₁ = +.00008/+0.00047
D₂ = h₆
- >.1181-.2362 外径
D₁ = +.00016/+0.00063
D₂ = h₆
- >.2362-.3937 外径
D₁ = +.00024/+0.00083
D₂ = h₆
- >.3937-.7087 外径
D₁ = +.00028/+0.00098
D₂ = h₆
- >.7087-1.1811 外径
D₁ = +.00031/+0.00114
D₂ = h₆

公差 (mm)

- ≤3 外径
D₁ = +0,002/+0,012
D₂ = h₆
- >3-6 外径
D₁ = +0,004/+0,016
D₂ = h₆
- >6-10 外径
D₁ = +0,006/+0,021
D₂ = h₆
- >10-18 外径
D₁ = +0,007/+0,025
D₂ = h₆



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