

「旋削用チップ」カタログの見方 B15 参照

B



旋削用チップ

Figure 10 consists of three graphs (1, 2, 3) showing the relationship between feed (f) and depth of cut (a_p) for different tool materials. The y-axis represents a_p (mm) from 0 to 5, and the x-axis represents f (mm/rev) from 0 to 0.5.

- Graph 1 (鋼):** Shows regions for GP, PP, PQ, HQ, and VC. GP is a small region at low f and a_p . PP, PQ, and HQ are overlapping regions in the center. VC is a region at low f and a_p .
- Graph 2 (鋼):** Shows regions for VC and VF. VC is a region at low f and a_p . VF is a region at low f and a_p .
- Graph 3 (鋼):** Shows regions for VF and TN-V. VF is a region at low f and a_p . TN-V is a region at higher f and a_p .

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