「旋削用チップ」カタログの見方 B15 参照

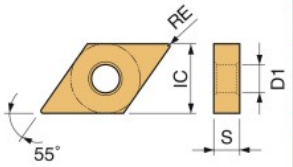
ひし形55°・ネガ・穴付き

(mm)

型番	IC	S	D1
DN_1104_	9.525	4.76	3.81
DN_1504_	12.70	4.76	5.16

(mm)

型番	IC	S	D1
DN_1506_	12.70	4.76	5.16

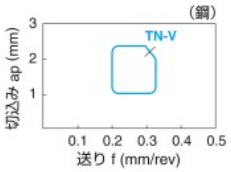


		寸法 (mm)	サーメット			CVD チップ	PVDサーメット					CVDコーティング														PVDコーティング							DLC		超硬		適合ホルダ参照ページ	ブレーカ適用範囲
形状	型番	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV90	PV7005	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR930	PR1225	PR005S	PR015S	PR1535	PDL010	PDL025	KW10	SW05		
仕上げ-中	DNMG 110402HQ	0.2		●	●	●		●	●	▲		●	●	●	●	●		●	●																		D13 F71	
	DNMG 110404HQ	0.4		●	●	●		●	●	▲		●	●	●	●			●	●																			
	DNMG 150404HQ	0.4	●	●	●	●	●	●	●	▲		●	●	●	●	●		●	●	●	●	●											●				D12 D13 F66 F72 F73	
	DNMG 150408HQ	0.8	●	●	●	●	●	●	●	▲		●	●	●	●	●	●	●	●	●	●	●											●					
	DNMG 150412HQ	1.2	●	●	●	●	●	●	●			●	●	●	●	●		●	●	●																		
	DNMG 150604HQ	0.4	●			●	●					●	●	●	●	●	●	●	●		●	●											●				D12 D13 F66	
	DNMG 150608HQ	0.8	●			●	●						●	●	●			●	●		●	●											●					
	DNMG 150612HQ	1.2	●			●	●						●	●	●			●	●																			
仕上げ-中・引き上げ	DNMG 150404CQ	0.4	●	●	●		●	●	●	▲		●	●	●	●	●	●	●	●	●																		D12 D13 F66 F72 F73	B23 2
	DNMG 150408CQ	0.8	●	●	●		●	●	●	▲		●	●	●	●	●	●	●	●	●																			
	DNMG 150412CQ	1.2	●	●			●	●	●	▲		●	●	●	●	●		●	●	●																		
	DNMG 150604CQ	0.4	●				●						●	●	●			●	●																			D12 D13 F66	
	DNMG 150608CQ	0.8										●	●	●	●	●	●	●	●																			
	DNMG 150612CQ	1.2										●	●	●	●	●		●	●																			
仕上げ-中・引き上げ	DNMG 150408CJ	0.8											●	●	●			●	●																		D12 D13 F66 F72 F73	
	DNMG 150412CJ	1.2											●	●	●			●	●																			
	DNMG 150608CJ	0.8											●	●	●			●	●																		D12 D13 F66	
	DNMG 150612CJ	1.2										●	●	●	●			●	●																			
中切削	DNMG 150404TN-V	0.4			●																																	D12 D13 F66 F72 F73	1
	DNMG 150408TN-V	0.8			●																																	
中荒	DNMG 110404GS	0.4		●	●			●	●	▲		●	●	●	●	●		●	●																		D13 F71	
	DNMG 110408GS	0.8		●	●			●	●	▲		●	●	●	●	●		●	●																			
	DNMG 150404GS	0.4		●				●	●				●	●	●			●	●																		D12 D13 F66 F72 F73	2
	DNMG 150408GS	0.8		●				●	●	▲			●	●	●	●		●	●																			
	DNMG 150412GS	1.2								▲			●	●	●			●	●																			
	DNMG 150604GS	0.4												●	●																						D12 D13 F66	
	DNMG 150608GS	0.8												●	●																							

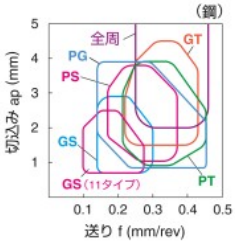
ブレーカ適用範囲

切込みは半径値(片肉)を示す

1



2



チップの販売個数は、1ケース10個入りです

●：標準在庫　▲：将来、新製品に置換予定