旋削用チップ

「旋削用チップ」カタログの見方 ➡ B15 参照

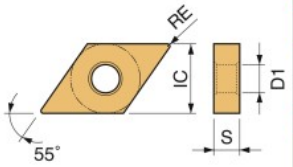
■ひし形55°・ネガ・穴付き

(mm)

型番	IC	S	D1
DN_1104_	9.525	4.76	3.81
DN_1504_	12.70	4.76	5.16

(mm)

型番	IC	S	D1
DN_1506_	12.70	6.35	5.16

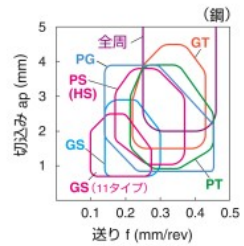


		寸法 (mm)	サーメット			CVDサーメット	PVDサーメット				CVDコーティング														PVDコーティング							DLC		超硬		適合ホルダ参照ページ	ブレーカ適用範囲
形状	型番	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV90	PV7005	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR930	PR1225	PR005S	PR015S	PR1535	PDL010	PDL025	KW10	SW05		
荒加工	DNMG 150404	0.4	●	●	●		●	●	●	▲			●	●	●			●	●				●	●	●	●	●											D12 D13 F66 F72 F73	1
	DNMG 150408	0.8	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●			●	●	●	●	●												
	DNMG 150412	1.2																		●			●	●	●	●	●												
	DNMG 150604	0.4																					●	●	●	●	●											D12 D13 F66	
	DNMG 150608	0.8											●	●	●	●			●	●			●	●	●	●	●												
	DNMG 150612	1.2											●	●	●	●		●					●	●	●		●												
荒加工	DNMG 150408PH	0.8										●	●	●	●			●	●				●	●	●	●	●											D12 D13 F66 F72 F73	2
	DNMG 150412PH	1.2											●	●	●			●	●				●	●	●	●	●												
	DNMG 150416PH	1.6												●	●	●																						
	DNMG 150608PH	0.8											●	●	●	●			●				●	●	●		●											D12 D13 F66	
	DNMG 150612PH	1.2											●	●	●	●			●				●	●	●														
	DNMG 150616PH	1.6											●	●	●	●			●																				
片面荒加工・高送り	DNMM 150408PX	0.8												●	●				●																			D12 D13 F66 F72 F73	
	DNMM 150412PX	1.2												●	●	●			●																				
	DNMM 150416PX	1.6												●																								
	DNMM 150608PX	0.8											●	●	●				●																				
	DNMM 150612PX	1.2											●	●	●	●		●	●	●																			
	DNMM 150616PX	1.6												●	●																								
軟鋼 仕上げ・小切込み	DNMG 150404XF	0.4	●	●		●	●	●	●																												D12 D13 F66	
	DNMG 150408XF	0.8	●	●		●	●	●	●																													
軟鋼	DNMG 150404XP	0.4	●	●	●	●	●	●	●	▲		●	●	●	●		●	●	●																		D12 D13 F66 F72 F73	3
	DNMG 150408XP	0.8	●	●	●	●	●	●	●	▲		●	●	●	●	●	●	●	●																			
軟鋼 仕上げ	DNMG 150604XP	0.4	●			●	●																															
	DNMG 150608XP	0.8	●			●	●																															
軟鋼 中切削	DNMG 150404XQ	0.4	●	●	●	●	●	●	●	▲			●	●	●	●		●	●																		D12 D13 F66 F72 F73	
	DNMG 150408XQ	0.8	●	●	●	●	●	●	●	▲			●	●	●	●		●	●																			
軟鋼 荒加工	DNMG 150408XS	0.8	●	●			●	●	●				●	●	●	●		●	●																			

ブレーカ適用範囲

切込みは半径値(片肉)を示す

1



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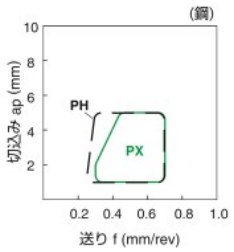

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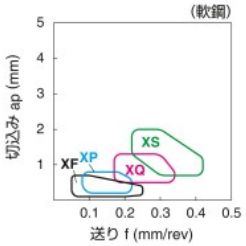

チップの販売個数は、1ケース10個入りです

●：標準在庫　▲：将来、新製品に置換予定