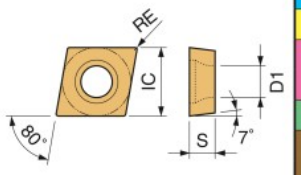
旋削用チップ

「旋削用チップ」カタログの見方 ➡ B15 参照

(mm)

型番	IC	S	D1
CC_0602_	6.35	2.38	2.8
CC_09T3_	9.525	3.97	4.4
CC_1204_	12.7	4.76	5.5

■ひし形80°・ポジ・穴付き



	快削鋼	炭素鋼・合金鋼	ステンレス鋼	ねずみ鋳鉄	ダクタイル鋳鉄	非鉄金属	耐熱合金	チタン合金	高硬度材
P	●	●		●	●	○			
M			●	●	○		●	●	
K			○	○	●				
N						●			
S			○				●	●	
H									●

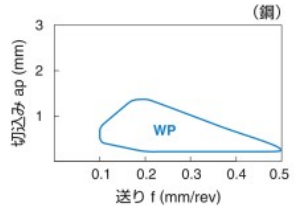
形状	型番	寸法(mm) RE	サーメット TN610	TN620	TN60	CVDチップ CCX	PVDサーメット PV710	PV720	PV730	PV90	PV7005	CVDコーティング CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PVDコーティング PR1705	PR1725	PR930	PR1225	PR005S	PR015S	PR1535	DLC PDL010	PDL025	超硬 KW10	SW05	適合ホルダ参照ページ	ブレーカ適用範囲
ワイパー切れ刃付き 仕上げ	CCMT 060202WP	0.2	●	●			●	●				●	●	●	●	●												●		●									1
	CCMT 060204WP	0.4	●	●			●	●				●	●	●	●	●												●		●									
	CCMT 060208WP	0.8	●	●			●	●				●	●	●	●	●												●		●									
	CCMT 09T302WP	0.2	●	●			●	●				●	●	●	●	●												●		●									
	CCMT 09T304WP	0.4	●	●			●	●				●	●	●	●	●												●		●									
	CCMT 09T308WP	0.8	●	●			●	●				●	●	●	●	●												●		●							B53		
仕上げ	CCMT 060202PP	0.2	●	●		●	●	●	●			●	●	●	●													●		●				●			下表参照		
	CCMT 060204PP	0.4	●	●		●	●	●	●			●	●	●	●	●												●		●				●					
	CCMT 09T302PP	0.2	●	●		●	●	●	●				●	●	●													●		●				●					
	CCMT 09T304PP	0.4	●	●		●	●	●	●			●	●	●	●	●												●		●				●					
	CCMT 09T308PP	0.8	●	●		●	●	●	●			●	●	●	●	●												●		●				●					
仕上げ-中	CCMT 060202GK	0.2	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●						●	●					●					
	CCMT 060204GK	0.4	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●		●	●	●					●					
	CCMT 09T302GK	0.2	●	●		●	●	●	●				●	●	●	●		●	●	●	●	●						●	●					●					
	CCMT 09T304GK	0.4	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●		●	●	●					●					
	CCMT 120404GK	0.4	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●		●	●	●										
	CCMT 120408GK	0.8	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●		●	●	●							E27			
	CCMT 120412GK	1.2				●						●	●	●	●			●			●							●	●										2
仕上げ-中	CCMT 060202HQ	0.2	●	●	●	●	●	●	●	▲		●	●	●	●	●		●	●		●	●						●	●					●					
	CCMT 060204HQ	0.4	●	●	●	●	●	●	●	▲	●	●	●	●	●	●		●	●	●	●	●						●	●					●					
	CCMT 09T302HQ	0.2	●	●	●	●	●	●	●				●	●	●	●		●	●	●	●	●						●	●					●					
	CCMT 09T304HQ	0.4	●	●	●	●	●	●	●	▲	●	●	●	●	●	●		●	●	●	●	●						●	●					●					
	CCMT 09T308HQ	0.8	●	●	●	●	●	●	●	▲		●	●	●	●	●		●	●	●	●	●						●	●					●			B53		
中切削	CCGT 060201	0.1	●	●	●		●	●	●																				●							下表参照		
	CCGT 060202	0.2	●	●	●		●	●	●																				●									
	CCGT 060204	0.4	●	●	●		●	●	●																				●									
	CCGT 09T301	0.1	●	●	●		●	●	●	▲																			●									
	CCGT 09T302	0.2	●	●	●		●	●	●	▲																			●									
	CCGT 09T304	0.4	●	●	●		●	●	●	▲																			●									
	CCMT 09T308	0.8	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●		●	●				●					

・WPブレーカについては**R36,R37**の「ワイパーチップ使用時の注意」をご参照ください。

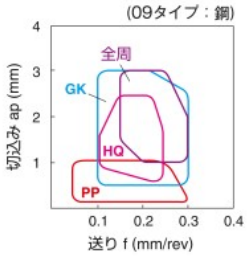
ブレーカ適用範囲

切込みは半径値(片肉)を示す

1



2



チップの販売個数は、1ケース10個入りです

●：標準在庫　▲：将来、新製品に置換予定