旋削用チップ

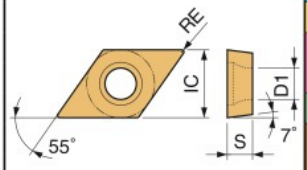
「旋削用チップ」カタログの見方 ➡ B15 参照

■ひし形55°・ポジ・穴付き

チップ型番	適合ホルダ参照ページ
DC..07 タイプ	E28,E29,E32,E33,E44,F45~F47
DC..11 タイプ	E24,E28~E30,E32,E33,E44,F45~F47,F67

(mm)

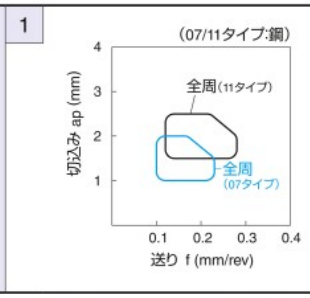
型番	IC	S	D1
DC_0702_	6.35	2.38	2.8
DC_11T3_	9.525	3.97	4.4



	形状	型番	寸法(mm) RE	サーメット TN610	TN620	TN60	CVDチップ CCX	PVDサーメット PV710	PV720	PV730	PV90	PV7005	CVDコーティング CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PVDコーティング PR1705	PR1725	PR930	PR1225	PR005S	PR015S	PR1535	DLC PDL010	PDL025	超硬 KW10	SW05	適合ホルダ参照ページ	ブレーカ適用範囲
仕上げ~中		DCMT 070202GK	0.2	●	●		●	●	●	●				●	●	●	●		●	●		●	●						●	●				●					上表参照	B63 1
		DCMT 070204GK	0.4	●	●		●	●	●	●				●	●	●	●		●	●		●	●	●	●				●	●				●						
		DCMT 070208GK	0.8	●	●		●	●	●	●				●	●	●	●		●	●		●	●	●	●	●	●		●	●				●						
		DCMT 11T302GK	0.2	●	●		●	●	●	●				●	●	●	●		●	●		●	●						●	●				●						
		DCMT 11T304GK	0.4	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●		●		●	●				●						
		DCMT 11T308GK	0.8	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●	●		●	●				●						
仕上げ~中		DCMT 070202HQ	0.2	●	●	●	●	●	●	●				●	●	●	●		●	●		●	●						●	●				●						
		DCMT 070204HQ	0.4	●	●	●	●	●	●	●	▲	●	●	●	●	●	●		●	●	●	●	●						●	●				●						
		DCMT 070208HQ	0.8	●	●	●	●	●	●	●	▲	●	●	●	●	●	●		●	●	●	●	●						●	●				●						
		DCMT 11T302HQ	0.2	●	●	●	●	●	●	●	▲		●	●	●	●	●		●	●	●	●	●						●	●				●						
		DCMT 11T304HQ	0.4	●	●	●	●	●	●	●	▲	●	●	●	●	●	●		●	●	●	●	●						●	●				●						
		DCMT 11T308HQ	0.8	●	●	●	●	●	●	●	▲	●	●	●	●	●	●		●	●	●	●	●						●	●				●						
中切削		DCGT 070201	0.1	●	●	●		●	●	●	▲																			●										
		DCGT 070202	0.2	●	●	●		●	●	●	▲																			●										
		DCGT 070204	0.4	●	●	●		●	●	●	▲																			●										
		DCGT 11T301	0.1	●	●	●		●	●	●	▲																				●									
		DCGT 11T302	0.2	●	●	●		●	●	●	▲																				●									
		DCGT 11T304	0.4	●	●	●		●	●	●	▲																				●									
		DCMT 11T308	0.8	●	●	●	●	●	●	●		●						●						●	●	●	●	●		●	●									
		DCGT 0702005M	<0.05																										●	●										
		DCGT 070201M	<0.1																										●	●										
		DCGT 070202M	<0.2																										●	●										
		DCGT 070204M	<0.4																										●	●										
		DCGT 11T3005M	<0.05																										●										
		DCGT 11T301M	<0.1																										●										
		DCGT 11T302M	<0.2																										●										
		DCGT 11T304M	<0.4																										●										
中切削	シャープエッジ	DCGT 0702005MF	<0.05																										●	●		●		●					
		DCGT 070201MF	<0.1																										●	●		●		●					
		DCGT 070202MF	<0.2																										●	●		●		●					
		DCGT 070204MF	<0.4																										●	●		●		●					
		DCGT 11T3005MF	<0.05																										●	●		●		●					
		DCGT 11T301MF	<0.1																										●	●		●		●					
		DCGT 11T302MF	<0.2																										●	●		●		●					
		DCGT 11T304MF	<0.4																										●	●		●		●					

・コーナR(RE)寸法が不等号(例：**<0.05, <0.1, <0.2** など)で表示されていますチップは、コーナR(RE)がマイナス公差の製品を示します。

ブレーカ適用範囲 1 切込みは半径値(片肉)を示す



チップの販売個数は、1ケース10個入りです

●：標準在庫　▲：将来、新製品に置換予定