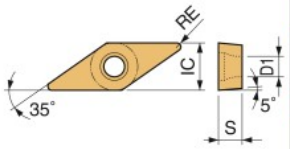
「旋削用チップ」カタログの見方 B15 参照

■ひし形35°・ポジ・穴付き

(mm)

型番	IC	S	D1
VB_1103_	6.35	3.18	2.8
VB_1604_	9.525	4.76	4.4



		寸法(mm)	サーメット			CVDチップ	PVDサーメット					CVDコーティング														PVDコーティング						DLC		超硬		適合ホルダ参照ページ	ブレーカ適用範囲
形状	型番	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV90	PV7005	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR930	PR1225	PR005S	PR015S	PR1535	PDL010	PDL025	KW10	SW05		
勝手付きチップは左勝手(L)を示す																																							
仕上げ	VBMT 110302PP	0.2	●	●		●	●	●	●			●	●		●	●												●		●			●				下表参照	1
	VBMT 110304PP	0.4	●	●		●	●	●	●			●	●		●	●												●		●			●					
	VBMT 110308PP	0.8	●	●		●	●	●	●			●	●		●	●												●		●			●					
仕上げ	VBMT 160404PP	0.4	●	●		●	●	●	●			●	●		●	●												●		●			●					
	VBMT 160408PP	0.8	●	●		●	●	●	●			●	●		●	●												●		●			●					
	VBMT 160412PP	1.2	●	●		●	●	●				●	●		●	●												●		●			●					
仕上げ	VBMT 110304GP	0.4	●	●	●		●	●	●	▲		●	●		●	●		●	●									●	●				●					
仕上げ	VBMT 160404GP	0.4	●	●	●		●	●	●	▲		●	●		●	●		●	●									●	●									
	VBMT 160408GP	0.8	●	●	●		●	●	●	▲			●		●	●		●	●									●	●									
仕上げ	VBMT 110302VF	0.2	●	●		●	●	●	●			●	●		●	●		●	●									●	●				●					
	VBMT 110304VF	0.4	●	●		●	●	●	●			●	●		●	●	●	●	●	●								●	●				●					
	VBMT 110308VF	0.8	●	●		●	●	●	●			●	●		●	●	●	●	●									●	●									
仕上げ	VBMT 160402VF	0.2	●	●		●	●	●	●			●	●		●	●	●	●	●									●	●									
	VBMT 160404VF	0.4	●	●		●	●	●	●	▲		●	●		●	●	●	●	●	●								●	●									
	VBMT 160408VF	0.8	●	●		●	●	●	●	▲		●	●		●	●	●	●	●	●								●	●									
	VBMT 160412VF	1.2	●	●		●	●	●				●	●		●	●		●	●									●										
仕上げ	VBMT 110304HQ	0.4	●	●	●	●	●	●	●	▲	●	●	●		●	●		●	●	●	●	●						●	●				●					
	VBMT 110308HQ	0.8	●	●	●	●	●	●	●	▲	●	●	●		●	●		●	●	●	●	●						●	●				●					
仕上げ～中	VBMT 160404HQ	0.4	●	●	●	●	●	●	●	▲	●	●	●		●	●		●	●	●	●	●						●	●									
	VBMT 160408HQ	0.8	●	●	●	●	●	●	●	▲	●	●	●		●	●		●	●	●	●	●						●	●									
	VBMT 160412HQ	1.2	●	●	●	●	●	●	●	▲	●	●	●		●	●		●	●	●	●	●						●	●									
スーパーファイン 仕上げ	VBET 1103003R-FSF	0.03			●																								●								2
	1103003L-FSF	0.03			●																								●								
	110301R-FSF	0.1			●																								●								
	110301L-FSF	0.1			●																								●								
	110302R-FSF	0.2			●																								●								
	110302L-FSF	0.2			●																								●								
	VBET 1103005MR-FSF	<0.05																												●							2
	1103005ML-FSF	<0.05																												●							
	110301MR-FSF	<0.1																												●							
	110301ML-FSF	<0.1																												●							
	110302MR-FSF	<0.2																												●							
シャープエッジ・精密加工対応	110302ML-FSF	<0.2																												●							

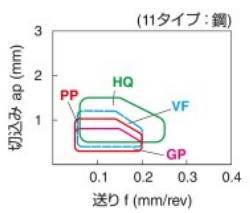
・コーナR(RE)寸法が不等号(例：**<0.05, <0.1, <0.2** など)で表示されていますチップは、コーナR(RE)がマイナス公差の製品を示します。

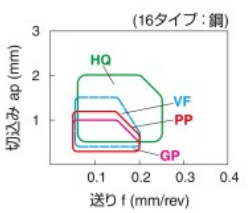
チップ型番	適合ホルダ参照ページ
VB..1103 タイプ	**E36,E37,E38,E45,F54,F56,F59**
VB..1604 タイプ	**E37,E38,F54,F56,F59**

ブレーカ適用範囲

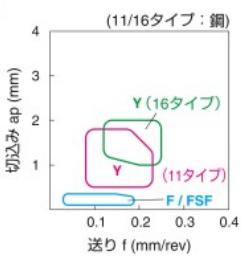
切込みは半径値(片肉)を示す

1





2



●：標準在庫　▲：将来、新製品に置換予定

チップの販売個数は、1ケース10個入りです