

自動盤用 外径浅溝入れチップ

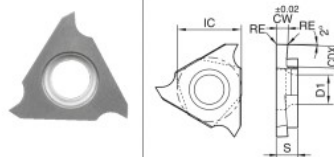
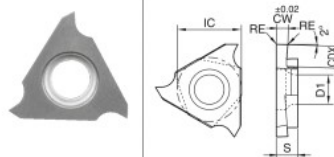
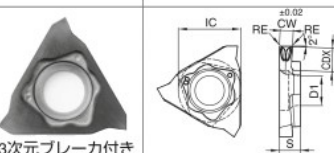
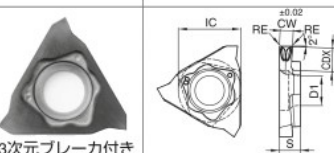
GBF / GBF-GL

型番	IC	S	D1
GBF32_	9.525	3.18	4.4

(mm)

P	炭素鋼・合金鋼	●	○	
M	ステンレス鋼	○	●	
K	鋳鉄			●
N	非鉄金属			●
S	チタン合金			●
H	高硬度材 (40HRC 以下)			
	高硬度材 (40HRC 以上)			

使用分類の目安
 ●: 連続 ~ 軽断続 / 第1選択
 ○: 連続 ~ 軽断続 / 第2選択
 ●: 連続 / 第1選択
 ○: 連続 / 第2選択

形 状 勝手付きチップは右勝手 (R) を示す		型 番	寸 法 (mm)			MEGACOAT		MEGACOAT NANO		超硬		適合 ホルダ型番	適合 ホルダ 参照 ページ
			CW	CDX	RE	PR1215		PR1535		GW15			
						R	L	R	L	R	L		
		GBF32 ^{R/L} 025-000F	0.25	0.6	0.00	●	●	●	●	●	●	KGBF ^{R/L} ...16F S...KGBF ^F ...16 KGBFS ^{R/L} ...16 KGBF ^{R/L} ...16FJCT	G19 G20 G21
		025-005			0.05	●	●	●	●	●	●		
		030-000F	0.30	0.8	0.00	●	●	●	●	●	●		
		030-005			0.05	●	●	●	●	●	●		
		033-000F ^{*1}			0.00	●	●	●	●	●	●		
		033-005 ^{*1}	0.33		0.05	●	●	●	●	●	●		
		043-000F ^{*2}			0.00	●	●	●	●	●	●		
		043-005 ^{*2}	0.43	1.0	0.05	●	●	●	●	●	●		
		050-000F			0.00	●	●	●	●	●	●		
		050-005	0.50	1.2	0.05	●	●	●	●	●	●		
		053-000F ^{*3}			0.00	●	●	●	●	●	●		
		053-005 ^{*3}	0.53		0.05	●	●	●	●	●	●		
		065-000F			0.00	●	●	●	●	●	●		
		065-005	0.65		0.05	●	●	●	●	●	●		
		075-000F			0.00	●	●	●	●	●	●		
		075-005	0.75		0.05	●	●	●	●	●	●		
		080-000F			0.00	●	●	●	●	●	●		
		080-005	0.80		0.05	●	●	●	●	●	●		
		095-000F			0.00	●	●	●	●	●	●		
		095-005	0.95		0.05	●	●	●	●	●	●		
		100-000F			0.00	●	●	●	●	●	●		
		100-005	1.00		0.05	●	●	●	●	●	●		
		110-000F	1.10	2.0	0.00	●	●	●	●	●	●		
		110-005			0.05	●	●	●	●	●	●		
		120-000F			0.00	●	●	●	●	●	●		
		120-005	1.20		0.05	●	●	●	●	●	●		
		125-000F			0.00	●	●	●	●	●	●		
		125-005	1.25		0.05	●	●	●	●	●	●		
		125-010			0.1	●	●	●	●	●	●		
		130-000F			0.00	●	●	●	●	●	●		
		130-005	1.30		0.05	●	●	●	●	●	●		
		130-010			0.1	●	●	●	●	●	●		
		140-000F			0.00	●	●	●	●	●	●		
		140-005	1.40		0.05	●	●	●	●	●	●		
		140-010			0.1	●	●	●	●	●	●		
		145-000F			0.00	●	●	●	●	●	●		
		145-005	1.45	2.7	0.05	●	●	●	●	●	●		
		145-010			0.1	●	●	●	●	●	●		
		150-000F			0.00	●	●	●	●	●	●		
		150-005	1.50		0.05	●	●	●	●	●	●		
150-010			0.1	●	●	●	●	●	●				
165-000F			0.00	●	●	●	●	●	●				
165-005	1.65		0.05	●	●	●	●	●	●				
165-010			0.1	●	●	●	●	●	●				
170-000F			0.00	●	●	●	●	●	●				
170-005	1.70		0.05	●	●	●	●	●	●				
170-010			0.1	●	●	●	●	●	●				
175-000F			0.00	●	●	●	●	●	●				
175-005	1.75		0.05	●	●	●	●	●	●				
175-010			0.1	●	●	●	●	●	●				
200-000F			0.00	●	●	●	●	●	●				
200-005	2.00	3.0	0.05	●	●	●	●	●	●				
200-010			0.1	●	●	●	●	●	●				
225-005			0.05	●	●	●	●	●	●				
225-010	2.25		0.1	●	●	●	●	●	●				
250-005			0.05	●	●	●	●	●	●				
250-010	2.50		0.1	●	●	●	●	●	●				
300-005			0.05	●	●	●	●	●	●				
300-010	3.00		0.1	●	●	●	●	●	●				
		GBF32R 075-005GL	0.75	2.0	0.05	●		●					
		095-005GL	0.95	2.0	0.05	●		●					
		100-005GL	1.00	2.0	0.05	●		●					
		150-010GL	1.50	2.7	0.10	●		●					
		200-010GL	2.00	3.0	0.10	●		●					
		300-010GL	3.00	3.0	0.10	●		●					

最大加工径は G21 の注意事項をご確認ください。

*1...GBF32^{R/L}/033-000F/005 の刃幅公差: 0.33
 *2...GBF32^{R/L}/043-000F/005 の刃幅公差: 0.43
 *3...GBF32^{R/L}/053-000F/005 の刃幅公差: 0.53

推奨切削条件  G120

●: 標準在庫

チップの販売個数は、
1ケース10個入りです