

「旋削用インサート」カタログの見方 B15 参照

ひし形80°, ポジ, 穴付き

B



旋削用インサート

ブレーカ
特長

ポジ

C

D

R

S

T

V

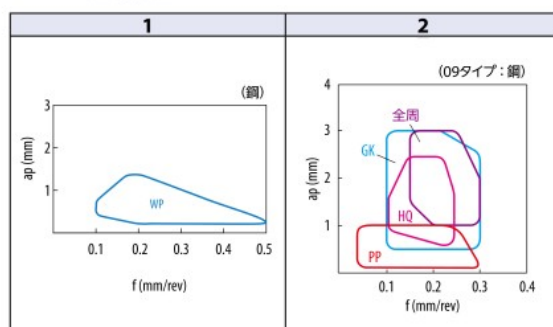
W

セラミック

			快削鋼																						P								
			炭素鋼-合金鋼																						M								
			ステンレス鋼																						K								
			ねずみ鋳鉄																						N								
ダクタイル鋳鉄																						S											
非鉄金属																						H											
耐熱合金																																	
チタン合金																																	
高硬度材																																	
形 状	型 番	ブレ ーカ 適 用 範 囲	コー ナ 数	寸法 (mm)				角度 (°)	超硬										サーメット					適 合 ホルダ									
				IC	S	D1	RE		AN	CVD					PVD					CVD	PVD		-										
										CA025P	CA115P	CA125P	CA310	CA315	CA320	CA450S	CA510	CA515	CA525	CA651S	CA652S	PR1225	PR1535		PR1725	PR930	CCX	PV7005	PV710	PV720	PV730	TN60	TN610
仕 上 げ	 ワイパー切れ刃付き	CCMT 060202WP 060204WP 060208WP	1	2	6.35	2.38	3	0.2 0.4 0.8	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26, E28, E54 F31, F32 F60~F62, F124
		CCMT 09T302WP 09T304WP 09T308WP	1	2	9.525	3.97	4.7	0.2 0.4 0.8	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26~E28, E54 F60~F62 F124
仕 上 げ	 ワイパー切れ刃付き	CCMT 060202PP 060204PP	2	2	6.35	2.38	3	0.2 0.4	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26, E28, E54 F31, F32 F60~F62, F124
		CCMT 09T302PP 09T304PP 09T308PP	2	2	9.525	3.97	4.7	0.2 0.4 0.8	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26~E28, E54 F60~F62 F124
仕 上 げ と 中	 ワイパー切れ刃付き	CCMT 060202GK 060204GK	2	2	6.35	2.38	2.8	0.2 0.4	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26, E28, E54 F31, F32 F60~F62, F124
		CCMT 09T302GK 09T304GK	2	2	9.525	3.97	4.4	0.2 0.4	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26~E28, E54 F60~F62 F124
		CCMT 120404GK 120408GK 120412GK	2	2	12.7	4.76	5.5	0.4 0.8 1.2	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●
仕 上 げ と 中	 ワイパー切れ刃付き	CCMT 060202HQ 060204HQ	2	2	6.35	2.38	2.8	0.2 0.4	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26, E28, E54 F31, F32 F60~F62, F124
		CCMT 09T302HQ 09T304HQ 09T308HQ	2	2	9.525	3.97	4.4	0.2 0.4 0.8	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26~E28, E54 F60~F62 F124
中 切 削	 ワイパー切れ刃付き	CCGT 060201 060202 060204	2	2	6.35	2.38	2.8	0.1 0.2 0.4	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26, E28, E54 F31, F32 F60~F62, F124
		CCGT 09T301 09T302 09T304	2	2	9.525	3.97	4.4	0.1 0.2 0.4	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	E26~E28, E54 F60~F62 F124
		CCMT 09T308	2	2	9.525	3.97	4.4	0.8	7	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	●●●	F124

WPブレーカについては、R36, R37の「ワイパーインサート使用時の注意」をご参照ください。

ブレーカ適用範囲



●: 標準在庫 ○: 新製品へ置換予定(在庫をご確認ください)

B60