























● ホルダ寸法

| 型番                               | 在庫                               |   | 最小加工径 | 寸法 (mm) |      |     |     |     |      | GAMO   | 基準コーナR (RE) | クランプトホル | 形状  | 部品  |           |      |
|----------------------------------|----------------------------------|---|-------|---------|------|-----|-----|-----|------|--------|-------------|---------|---|---|-----------|------|
|                                  | R                                | L |       | DMIN    | DCON | H   | LF  | LH  | WF   |        |             |         |   | WF <sub>2</sub>   | クランプスクリュー | レンチ  |
|                                  |                                  |   |       |         |      |     |     |     |      |        |             |         |  |  |           |      |
| エクセレントバー                         | A10L-SDUC <sup>R/L</sup> 07-14AE | ● | ●     | 14      | 10   | 9   | 140 | 19  | 8.7  | 3.3    | 5°          | 0.4     | 有   | Fig. 2  | SB-2560TR | FT-8 |
|                                  | A16Q-SDUC <sup>R/L</sup> 07-14AE | ● | ●     |         | 16   | 15  | 180 | 28  | 10.8 | 4.4    |             |         |   |   |           |      |
|                                  | A12M-SDUC <sup>R/L</sup> 07-16AE | ● | ●     | 16      | 12   | 11  | 150 | 21  | 9.7  | 3.3    |             |         |   | Fig. 2  |           |      |
|                                  | A16Q-SDUC <sup>R/L</sup> 07-20AE | ● | ●     |         | 16   | 15  | 180 |     | 11.7 |        |             |         |   |   |           |      |
|                                  | A20R-SDUC <sup>R/L</sup> 11-20AE | ● | ●     | 20      | 20   | 19  | 200 | 48  | 15.6 | 6.1    |             |         |   | Fig. 1  |           |      |
|                                  | A16Q-SDUC <sup>R/L</sup> 11-23AE | ● | ●     |         | 23   | 16  | 15  | 180 | 21   |        |             |         |   | 14.5  |           |      |
|                                  | A20R-SDUC <sup>R/L</sup> 11-27AE | ● | ●     | 27      | 20   | 19  | 200 | 23  | 16.5 | Fig. 2 |             |         |   |   |           |      |
| A25S-SDUC <sup>R/L</sup> 11-32AE | ●                                | ● | 32    |         | 25   | 24  | 250 | 24  | 19   |        |             |         |   |   |           |      |
| 鋼                                | S10L-SDUC <sup>R/L</sup> 07-14A  | ● | ●     | 14      | 10   | 9   | 140 | 19  | 8.7  | 3.3    | 5°          | 0.4     | 無   | Fig. 4  | SB-2560TR | FT-8 |
|                                  | S16Q-SDUC <sup>R/L</sup> 07-14A  | ● | ●     |         | 16   | 15  | 180 | 28  | 10.8 | 4.4    |             |         |   |   |           |      |
|                                  | S12M-SDUC <sup>R/L</sup> 07-16A  | ● | ●     | 16      | 12   | 11  | 150 | 21  | 9.7  | 3.3    |             |         |   | Fig. 4  |           |      |
|                                  | S16Q-SDUC <sup>R/L</sup> 07-20A  | ● | ●     |         | 16   | 15  | 180 |     | 11.7 |        |             |         |   |   |           |      |
|                                  | S20R-SDUC <sup>R/L</sup> 11-20A  | ● | ●     | 20      | 20   | 19  | 200 | 48  | 15.6 | 6.1    |             |         |   | Fig. 3  |           |      |
|                                  | S16Q-SDUC <sup>R/L</sup> 11-23A  | ● | ●     |         | 23   | 16  | 15  | 180 | 21   |        |             |         |   | 14.5  |           |      |
|                                  | S20R-SDUC <sup>R/L</sup> 11-27A  | ● | ●     | 27      | 20   | 19  | 200 | 23  | 16.5 | Fig. 4 |             |         |   |   |           |      |
|                                  | S25S-SDUC <sup>R/L</sup> 11-32A  | ● | ●     |         | 32   | 25  | 24  | 250 | 24   | 19     |             |         |   |   |           |      |
| 超硬                               | E10N-SDUC <sup>R/L</sup> 07-14A  | ● | ●     | 14      | 10   | 9   | 160 | 20  | 8.7  | 5°     | 0.4         | 有       | Fig. 5  | SB-2560TR   | FT-8      |      |
|                                  | E10N-SDUCR 07-14A-2/3            | ● |       |         |      | 105 |     |     |      |        |             |         |   |   |           |      |
|                                  | E12Q-SDUC <sup>R/L</sup> 07-16A  | ● | ●     | 16      | 12   | 11  | 180 | 23  | 9.7  |        |             |         |   |   |           | 3.3  |
|                                  | E12Q-SDUCR 07-16A-2/3            | ● |       |         |      | 120 |     |     |      |        |             |         |   |   |           |      |
|                                  | E16X-SDUC <sup>R/L</sup> 07-20A  | ● | ●     | 20      | 16   | 15  | 220 | 28  | 11.7 |        |             |         |   |   |           | 6.1  |
|                                  | E16X-SDUCR 07-20A-2/3            | ● |       |         |      |     |     |     |      |        |             |         |   |   |           |      |
|                                  | E16X-SDUC <sup>R/L</sup> 11-23A  | ● | ●     | 23      | 23   | 23  | 220 | 32  | 14.5 |        |             |         |   |   |           |      |
|                                  | E16X-SDUCR 11-23A-2/3            | ● |       |         |      |     |     |     |      |        |             |         |   |   |           | 145  |
|                                  | E20S-SDUC <sup>R/L</sup> 11-27A  | ● | ●     | 27      | 20   | 19  | 250 | 38  | 16.5 |        |             |         |   |   |           |      |
|                                  | E20S-SDUCR 11-27A-2/3            | ● |       |         |      |     |     |     |      |        |             |         |   |   |           | 165  |
|                                  | E25T-SDUC <sup>R/L</sup> 11-32A  | ● | ●     | 32      | 25   | 24  | 300 | 38  | 19   |        |             |         |   |   |           |      |
| E25T-SDUCR 11-32A-2/3            | ●                                |   |       |         |      |     | 200 |     |      |        |             |         |   |   |           |      |

● 適合チップ

| 用途    | 微小切込み   | 仕上げ   | ※仕上げ  | 仕上げ   | 仕上げ～中   | 仕上げ～中   | 中～荒  | 仕上げ/精密  | 低送り   | 低送り・精密  |
|-------|---|---|---|---|---|---|--|---|---|---|
| 参照ページ | B62   | B62, B63  | B63   | B63   | B64   | B64   | B64  | B66, B67  | B68, B69  | B68   |
| 形状    | CF  | CK  | WP(ワイバー)  | PP  | GK  | HQ  | 全周   | %-F / -FSF  | (E/F)%-U  | F%-USF  |
| ホルダ型番 |  |  |  |  |  |  |  |  |  |  |
| 用途    | 低送り   | 軟鋼 仕上げ  | 軟鋼 仕上げ～中  | ステンレス鋼  | 鋳鉄  | アルミ・非鉄  | アルミ・非鉄   | アルミ・非鉄  | アルミ・非鉄  | 高硬度材  |
| 参照ページ | B70, B71  | B65   | B65   | B65   | B71   | B71   | B71  | B71   | C25   | C15   |
| 形状    | (E/F)%-J  | XP  | XQ  | MQ  | プレーカなし  | AP  | %-A3   | AH  | ダイヤモンド  | CBN   |
| ホルダ型番 |  |  |  |  |  |  |  |  |  |  |
| ...   | DCET0702..  | DCMT0702..  | -   | DCMT0702..  | DCGW0702..  | DCGT0702..  | -  | -   | DCMT0702..  | DCMW0702..  |
| ...   | DCGT11T3..  | DCMT11T3..  | DCMT11T3..  | DCMT11T3..  | DCGW11T3..  | DCGT11T3..  | DCGT11T3..   | DCGT11T3..  | DCMT11T3..  | DCMW11T3..  |

※WPプレーカをご使用の際は、刃先位置もしくは加工プログラムの補正が必要となります ● R35

推奨切削条件 ● F94-F95  
適合スリーブ ● F86-F88

● : 標準在庫

チップ材種 旋削チップ CBNダイヤモンド 外径 スモールツール 内径 溝入れ 突切り ねじ切り ドリル ソリッドツール ミーリング ツーリング 機器 イデオタミズ 部品 技術資料 CBNダイヤモンド 索引