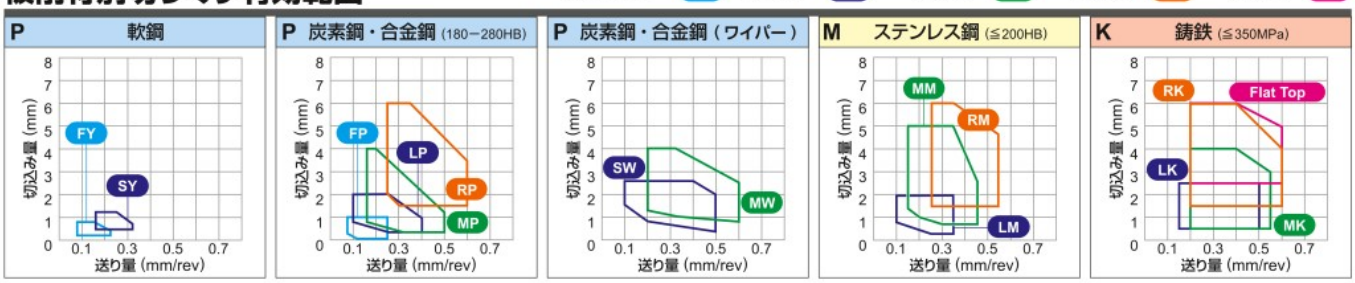
# 80° WN 穴つき形

**WNMG 08 04 08- RK**
切れ刃長　厚さ　コーナR　ブレーカ
＊ 詳細はA002ページをご参照ください。

## 被削材別切りくず有効範囲

仕上げ切削……　軽切削……　中切削……　荒切削……　重切削……




切削状態(目安)：　●：安定切削　◐：一般切削　✠：不安定切削

| 被削材 | | |
|---|---|---|
| P | 鋼 | |
| M | ステンレス鋼 | |
| K | 鋳鉄 | |
| N | 非鉄金属 | |
| S | 耐熱合金、チタン合金 | |

| インサート外観 | 呼び記号 | RE (mm) | UE6105 | UE6110 | UE6020 | MC6015 | MC6025 | MC6035 | UH6400 | MS6015 | MC7015 | MC7025 | MP7035 | US7020 | US735 | US905 | MC5005 | MC5015 | UC5105 | UC5115 | NEW MH515 | MP9005 | MP9015 | NEW MP9025 | VP05RT | VP10RT | VP15TF | UP20M | NX2525 | NX3035 | MP3025 | AP25N | VP25N | UTi20T | HTi05T | HTi10 | RT9010 | MT9015 | 対応ホルダ参照ページ |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | コーティング | | | | | | | | | | | | | | | | | | | | | | | | | | サーメット | | コーテッドサーメット | | | 超硬合金 | | | | | |
| RK | WNMG080408-RK | 0.8 | | | | | | | | | | | | | | | ● | ● | | | | | | | | | | | | | | | | | | | | | |
| | WNMG080412-RK | 1.2 | | | | | | | | | | | | | | | ● | ● | | | ● | | | | | | | | | | | | | | | | | | C021 |
| | WNMG080416-RK | 1.6 | | | | | | | | | | | | | | | ● | ● | | | ● | | | | | | | | | | | | | | | | | | E015 |
| 荒切削 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | E039 |
| RS | WNMG080408-RS | 0.8 | | | | | | | | | | | | | | | | | | | | | ● | ● | | | | | | | | | | | | | | ● | |
| | WNMG080412-RS | 1.2 | | | | | | | | | | | | | | | | | | | | | ● | ● | | | | | | | | | | | | | | ● | C021 |
| | WNMG080416-RS | 1.6 | | | | | | | | | | | | | | | | | | | | | ● | | | | | | | | | | | | | | | ● | E015 |
| | WNMG100612-RS | 1.2 | | | | | | | | | | | | | | | | | | | | | ● | | | | | | | | | | | | | | | ● | E039 |
| 荒切削 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| GH | WNMG080408-GH | 0.8 | ● | ● | ▲ | | | | | | | | | ▲ | ● | | | | ● | ● | | | | | | | | | | | | | | | | | | | |
| | WNMG080412-GH | 1.2 | ● | ● | ▲ | | | | | | | | | | ● | | | | ● | ● | | | | | | | | | | | | | | | | | | | C021 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | E015 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | E039 |
| 荒切削 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| GJ | WNMG080408-GJ | 0.8 | | | | | | | | | | | | | | ● | | | | | | | | | | ● | | | | | | | | | | | ● | | |
| | WNMG080412-GJ | 1.2 | | | | | | | | | | | | | | ● | | | | | | | | | | ● | | | | | | | | | | | ● | | C021 |
| | WNMG080416-GJ | 1.6 | | | | | | | | | | | | | | ● | | | | | | | | | | ● | | | | | | | | | | | ● | | E015 |
| | WNMG100612-GJ | 1.2 | | | | | | | | | | | | | | | | | | | | | | | | ● | | | | | | | | | | | ● | | E039 |
| 荒切削 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Flat Top | WNMA060408 | 0.8 | | | | | | | | | | | | | | | ● | ● | | | | | | | | | | | | | | | | | | | | | |
| | WNMA060412 | 1.2 | | | | | | | | | | | | | | | ● | ● | | | | | | | | | | | | | | | | | | | | | C021 |
| | WNMA080404 | 0.4 | | | | | | | | | | | | | | | ● | ● | ● | ● | | | | | | | | | | | | | | | | ● | | | E015 |
| | WNMA080408 | 0.8 | | | | | | | | | | | | | | | ● | ● | ● | ● | | | | | | | | | | | | | | | | ● | | | E039 |
| | WNMA080412 | 1.2 | | | | | | | | | | | | | | | ● | ● | ● | ● | | | | | | | | | | | | | | | | | | | |
| | WNMA080416 | 1.6 | | | | | | | | | | | | | | | ● | ● | | ● | | | | | | | | | | | | | | | | | | | |

● = NEW

●：標準在庫品　▲：現在標準在庫品で将来新製品と置き換わる製品
（1ケース10個入りです）