

**被削材別切りくず有効範囲**

重切削.....


**A**
**旋削用インサート  
A**
**ネガ**
**穴なし**
**C**
**D**
**R**
**S**
**T**
**V**
**W**

|         |              |                   | 切削状態(目安) : ●: 安定切削 ●: 一般切削 ♦: 不安定切削 |                   |                   |                   |        |        |        |        |        |        |        |        |       |       |        |
|---------|--------------|-------------------|-------------------------------------|-------------------|-------------------|-------------------|--------|--------|--------|--------|--------|--------|--------|--------|-------|-------|--------|
| 被削材     | P 鋼          | ● ● * * * * * * ● |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       |        |
|         | M ステンレス鋼     | ● ● * * * * * * ● | ● ● * * * * * * ●                   |                   |                   |                   |        |        |        |        |        |        |        |        |       |       |        |
|         | K 鋳鉄         | ● ● * * * * * * ● | ● ● * * * * * * ●                   | ● ● * * * * * * ● |                   |                   |        |        |        |        |        |        |        |        |       |       |        |
|         | N 非鉄金属       | ● ● * * * * * * ● | ● ● * * * * * * ●                   | ● ● * * * * * * ● | ● ● * * * * * * ● |                   |        |        |        |        |        |        |        |        |       |       |        |
|         | S 耐熱合金、チタン合金 | ● ● * * * * * * ● | ● ● * * * * * * ●                   | ● ● * * * * * * ● | ● ● * * * * * * ● | ● ● * * * * * * ● |        |        |        |        |        |        |        |        |       |       |        |
| インサート外観 | 呼び記号         | RE (mm)           | コーティング                              |                   |                   |                   |        |        |        |        |        |        |        |        |       |       |        |
|         | Flat Top     | 0.8               | UE6105                              | UE6110            | UE6020            | MC6015            | MC6025 | MC6035 | UH6400 | MS6015 | MC7015 | MC7025 | MP7035 | US7020 | US735 | US905 | MC5005 |
|         | Flat Top     | 0.8               |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MC5015 |
|         | Flat Top     | 1.2               |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | UC5105 |
|         | Flat Top     | 1.6               |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | UC5115 |
|         | Flat Top     | 2.0               |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MH515  |
|         | Flat Top     | 0.8               |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MP9005 |
|         | Flat Top     | 1.2               |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MP9015 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MP9025 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | VP05RT |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | VP10RT |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | VP15TF |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | UP20M  |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | NX2525 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | NX3035 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MP3025 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | AP25N  |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | VP25N  |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | UT120T |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | HT105T |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | HT110  |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | RT9010 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | MT9015 |
|         |              |                   |                                     |                   |                   |                   |        |        |        |        |        |        |        |        |       |       | 参照ホールド |

● = NEW