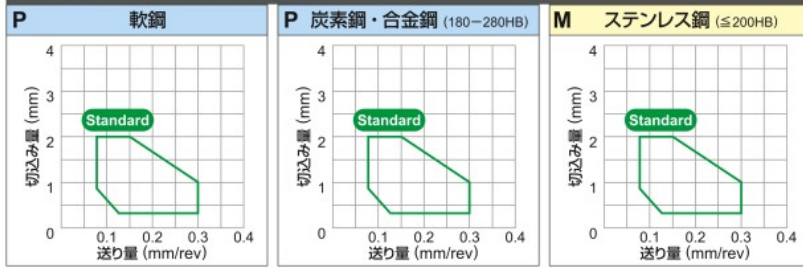


被削材別切りくず有効範囲

中切削.....



切削状態(目安) : ●: 安定切削 ●: 一般切削 * : 不安定切削

被削材	P 鋼		M ステンレス鋼		S 耐熱合金、チタン合金		コーティング										サーマット		コーテッドサーマット		超硬合金		参照ページ	対応ホルダ																
	呼び記号	RE (mm)	UE6105	UE6110	UE6020	MC6015	MC6025	UH6400	MS6015	MC7025	MP7035	US7020	US735	US905	MC5005	MC5015	UC5105	UC5115	MH5115	MP9005	MP9015	VP05RT			VP10RT	VP15TF	UP20M	NX2525	NX3035	MP3025	AP25N	VP25N	VP45N	UTI20T	HTI05T	HTI10	RT9010	MT9005	TF15	
Standard 中切削	SPMT090304	0.4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
	SPMT090308	0.8																																						
	SPMT120308	0.8																																						
Flat Top	SPMW090304	0.4																					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
	SPMW090308	0.8																					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	SPMW120304	0.4																					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	SPMW120308	0.8																					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Flat Top	SPGX090304	0.4																							●															
	SPGX090308	0.8																																						
	SPGX120304	0.4																																						
	SPGX120308	0.8																																						

● = NEW

A
旋削用インサート
ホジ 11°
穴つき
C
D
R
S
T
V
W
X