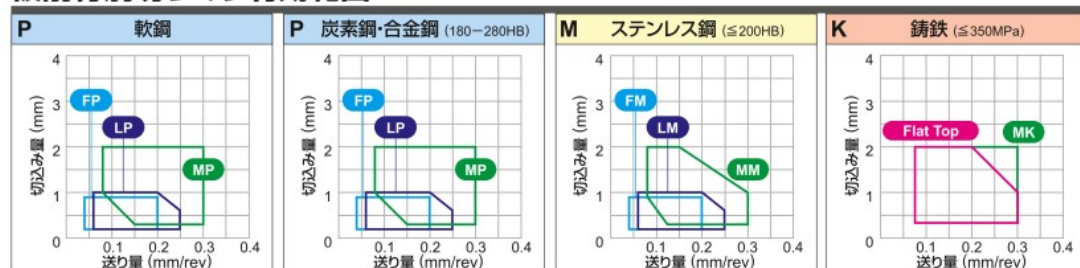


被削材別切りくず有効範囲

仕上げ切削..... 軽切削..... 中切削.....



切削狀態(目安): ●:安定切削 ●:一般切削 ✕:不安定切削

被削材	P	鋼																																			
	M	ステンレス鋼																																			
	K	鋳鉄																																			
	N	非鉄金属																																			
	S	耐熱合金、チタン合金																																			
インサート 外觀	呼 び 記 号	RE (mm)	コーティング															サーメット	コーデッド サーメット	超硬合金		参照ベ ー ジ	対応ホル ダ														
UE6105	UE6110	UE6020	MC6015	MC6025	UH6400	MS6015	MC7025	MP7035	US7020	US735	US905	MC5005	MC5015	UC5105	UC5115	MH515 NEW	MP9005	MP9015	VP05RT	VP10RT	VP15TF			UP20M	NX2525	NX3035	MP3025	AP25N	VP25N	VP45N	UTi20T	HTi05T	HTi10	RT9010	MT9005	TF15	
 仕上げ切削	FP	VBMT110302-FP	0.2	●		●	●																	●	●												D010
		VBMT110304-FP	0.4	●		●	●																	●	●												D011
		VBMT110308-FP	0.8	●		●	●																	●	●												E011
		VBMT160404-FP	0.4	●		●	●																	●	●												E012
		VBMT160408-FP	0.8	●		●	●																	●	●												H013
 仕上げ切削	FM	VBMT110302-FM	0.2																				●														D010
		VBMT110304-FM	0.4																				●														D011
		VBMT110308-FM	0.8																				●														E011
		VBMT160404-FM	0.4																				●														E012
		VBMT160408-FM	0.8																				●														H013
 仕上げ切削	FV	VBMT110304-FV	0.4			▲																	●		●	●											D010
		VBMT110308-FV	0.8			▲																	●		●	●											D011
		VBMT160404-FV	0.4			▲																	●		●	●											E011
		VBMT160408-FV	0.8			▲																	●		●	●											E012
																								●		●	●										H013
 仕上げ切削	R/L-F	VBGT110302R-F	0.2																				●		●		●	●					●				D010
		VBGT110302L-F	0.2																				●		●		●	●					●				D011
		VBGT110304R-F	0.4																				●		●		●						●				E011
		VBGT110304L-F	0.4																				●		●		●						●				E012
		VBGT160402R-F	0.2																				●		●		●						●				H013
		VBGT160402L-F	0.2																				●		●		●						●				
		VBGT160404R-F	0.4																				●		●		●						●				
		VBGT160404L-F	0.4																				●		●		●						●				
 軽切削	LP	VBMT110304-LP	0.4	●		●	●																	●		●											D010
		VBMT110308-LP	0.8	●		●	●																	●		●											D011
		VBMT160404-LP	0.4	●		●	●																	●		●											E011
		VBMT160408-LP	0.8	●		●	●																	●		●											E012
																																					H013
 軽切削	LM	VBMT110304-LM	0.4						●	●													●														D010
		VBMT110308-LM	0.8						●	●													●														D011
		VBMT160404-LM	0.4						●	●													●														E011
		VBMT160408-LM	0.8						●	●													●														E012

● = NEW

チッププレーカ	➤ A054
材種選択基準	➤ A030
呼び記号の見方	➤ A002