

DVAS パイロットドリル Miniサイズ

TRISTARドリル



- P
銅
- M
ステンレス鋼
- K
鋳鉄
- N
非鉄金属
- S
難削材
- H

内部給油形

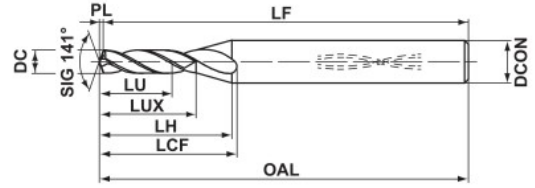


図1

| | |
|--|-----------------|
| | DC<3 |
| | 0.006 -0.004 |
| | DCON=4 |
| | 0 -0.008 |

| DC | 加工穴深さ (L/D) | DP1120 | 呼び記号 | LU | LUX | LCF | LH | OAL | LF | PL | DCON | 図 |
|-----|-------------|--------|-----------------|-----|-----|------|------|------|------|-----|------|---|
| 1.0 | 2 | ● | DVAS0100X02S040 | 2.2 | 3.2 | 8.6 | 8.8 | 50.0 | 49.8 | 0.2 | 4 | 1 |
| 1.1 | 2 | ● | DVAS0110X02S040 | 2.4 | 3.5 | 9.0 | 8.9 | 50.0 | 49.8 | 0.2 | 4 | 1 |
| 1.2 | 2 | ● | DVAS0120X02S040 | 2.6 | 3.9 | 9.4 | 9.0 | 50.0 | 49.8 | 0.2 | 4 | 1 |
| 1.3 | 2 | ● | DVAS0130X02S040 | 2.8 | 4.2 | 9.9 | 9.2 | 50.0 | 49.8 | 0.2 | 4 | 1 |
| 1.4 | 2 | ● | DVAS0140X02S040 | 3.0 | 4.5 | 10.3 | 9.3 | 50.0 | 49.8 | 0.2 | 4 | 1 |
| 1.5 | 2 | ● | DVAS0150X02S040 | 3.3 | 4.8 | 10.7 | 9.4 | 50.0 | 49.7 | 0.3 | 4 | 1 |
| 1.6 | 2 | ● | DVAS0160X02S040 | 3.5 | 5.1 | 11.1 | 9.6 | 50.0 | 49.7 | 0.3 | 4 | 1 |
| 1.7 | 2 | ● | DVAS0170X02S040 | 3.7 | 5.5 | 11.6 | 9.7 | 50.0 | 49.7 | 0.3 | 4 | 1 |
| 1.8 | 2 | ● | DVAS0180X02S040 | 3.9 | 5.8 | 12.0 | 9.8 | 50.0 | 49.7 | 0.3 | 4 | 1 |
| 1.9 | 2 | ● | DVAS0190X02S040 | 4.1 | 6.1 | 12.4 | 10.0 | 50.0 | 49.7 | 0.3 | 4 | 1 |
| 2.0 | 2 | ● | DVAS0200X02S040 | 4.4 | 6.4 | 12.9 | 10.1 | 50.0 | 49.6 | 0.4 | 4 | 1 |
| 2.1 | 2 | ● | DVAS0210X02S040 | 4.6 | 6.7 | 13.3 | 10.2 | 50.0 | 49.6 | 0.4 | 4 | 1 |
| 2.2 | 2 | ● | DVAS0220X02S040 | 4.8 | 7.0 | 13.7 | 10.3 | 50.0 | 49.6 | 0.4 | 4 | 1 |
| 2.3 | 2 | ● | DVAS0230X02S040 | 5.0 | 7.4 | 14.1 | 10.5 | 55.0 | 54.6 | 0.4 | 4 | 1 |
| 2.4 | 2 | ● | DVAS0240X02S040 | 5.2 | 7.7 | 14.6 | 10.6 | 55.0 | 54.6 | 0.4 | 4 | 1 |
| 2.5 | 2 | ● | DVAS0250X02S040 | 5.5 | 8.0 | 15.0 | 10.7 | 55.0 | 54.6 | 0.4 | 4 | 1 |
| 2.6 | 2 | ● | DVAS0260X02S040 | 5.7 | 8.3 | 15.4 | 10.9 | 55.0 | 54.5 | 0.5 | 4 | 1 |
| 2.7 | 2 | ● | DVAS0270X02S040 | 5.9 | 8.6 | 15.8 | 11.0 | 55.0 | 54.5 | 0.5 | 4 | 1 |
| 2.8 | 2 | ● | DVAS0280X02S040 | 6.1 | 8.9 | 16.3 | 11.1 | 55.0 | 54.5 | 0.5 | 4 | 1 |
| 2.9 | 2 | ● | DVAS0290X02S040 | 6.3 | 9.3 | 16.7 | 11.3 | 55.0 | 54.5 | 0.5 | 4 | 1 |

DC = 加工径(切削径)
 LU = 使用可能長さ
 LUX = 最大使用長さ

LCF = フルート長さ
 LH = 首下長さ
 OAL = 全長

LF = 機能長さ
 PL = 先端と肩部寸法差
 DCON = 接続径

●: 標準在庫品