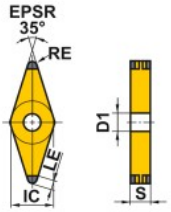
35° VN 穴つき ◇◇形

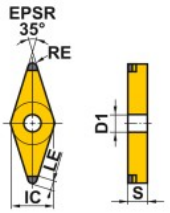
被削材		
H	高硬度材	
K	鋳鉄	
S	耐熱合金、チタン合金	
	焼結合金	

切削状態(目安)：
●：安定切削　◐：一般切削　✲：不安定切削

ホーニング(呼び記号末尾)：B009ページをご参照ください。

インサート外観	呼び記号	コーテッドCBN							CBN						ソリッドCBN	寸法 (mm)					形状
		NEW BC8210	BC8220	BC8105	BC8110	BC8120	BC8130	NEW BC5110	MB8110	MB8120	MB8130	MB4120	MB710	MB730	MBS140	IC	S	RE	LE	D1	
ニュープチカット	NP-VNGA160404FS4	●		●	▲	▲			●							9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408FS4	●		●	▲	▲			●							9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412FS4					▲										9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160404GS4	●		●	▲											9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408GS4	●		●	▲											9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412GS4	●			▲											9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160404GA4		●			▲	●			●						9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408GA4		●			▲	●			●						9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412GA4		●			▲	●			●						9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160404GH4		●		▲	▲	●									9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408GH4		●		▲	▲	●									9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412GH4				▲	▲	●									9.525	4.76	1.2	1.5	3.81	
	NEW NP-VNGA160404VA4		●													9.525	4.76	0.4	2.5	3.81	
	NEW NP-VNGA160408VA4		●													9.525	4.76	0.8	2.0	3.81	
	NEW NP-VNGA160412VA4		●													9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160404TS4	●			▲											9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408TS4	●			▲											9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160404TA4		●			▲	●			●						9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408TA4		●			▲	●			●						9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412TA4					▲	●			●						9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160404TH4		●			▲	●									9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408TH4		●			▲	●									9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412TH4					▲	●									9.525	4.76	1.2	1.5	3.81	
ニュープチカット	NP-VNGA160402FS2	●			▲				●							9.525	4.76	0.2	2.5	3.81	
	NP-VNGA160404FS2	●		●	▲	▲		●	●			●				9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408FS2	●		●	▲	▲		●	●			●				9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412FS2					▲										9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160402GS2	●			▲											9.525	4.76	0.2	2.5	3.81	
	NP-VNGA160404GS2	●		●	▲			●				●				9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408GS2	●		●	▲			●				●				9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412GS2	●			▲											9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160402GA2		●			▲				●						9.525	4.76	0.2	2.5	3.81	
	NP-VNGA160404GA2		●			▲	●			●						9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408GA2		●			▲	●			●						9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412GA2		●			▲	●			●						9.525	4.76	1.2	1.5	3.81	
	NP-VNGA160404GH2		●		▲	▲	●									9.525	4.76	0.4	2.5	3.81	
	NP-VNGA160408GH2		●		▲	▲	●									9.525	4.76	0.8	2.0	3.81	
	NP-VNGA160412GH2				▲	▲	●									9.525	4.76	1.2	1.5	3.81	
	NEW NP-VNGA160404VA2		●													9.525	4.76	0.4	2.5	3.81	
	NEW NP-VNGA160408VA2		●													9.525	4.76	0.8	2.0	3.81	
	NEW NP-VNGA160412VA2		●													9.525	4.76	1.2	1.5	3.81	





● = NEW

製品NEWSはこちらから▶

外径ホルダ ➤C002—C005
内径ホルダ ➤E002—E005
材種選択基準 ➤B006
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