

旋削用CBNインサート[ポジ]



CBN

B

CBNインサート

ポジ
7°

穴つき

C

D

R

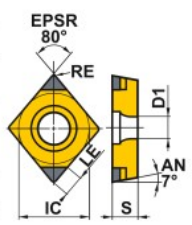
S

T

V

W

被削材	H	高硬度材	● ● ● ● ● ●						● ● ● ● ● ●						● ● ● ● ● ●					切削状態(目安): ●:安定切削 ●:一般切削 ✦:不安定切削 ホーニング(呼び記号末尾): B009ページをご参照ください。
	K	鋳鉄	● ● ● ● ● ●						● ● ● ● ● ●						● ● ● ● ● ●					
インサート 外観	S	耐熱合金、チタン合金	● ● ● ● ● ●						● ● ● ● ● ●						● ● ● ● ● ●					形状
		焼結合金	● ● ● ● ● ●						● ● ● ● ● ●						● ● ● ● ● ●					
呼び記号	コーテッド CBN		NEW						CBN						寸法 (mm)					形状
	BC8210	BC8220	BC8105	BC8110	BC8120	BC8130	NEW BC5110	MB8110	MB8120	MB8130	MB4120	MB710	MB730	IC	S	RE	LE	D1		
ニューブチカッタ	NP-CCGW060202FS2	●		▲			●	●			●			6.35	2.38	0.2	1.7	2.8		
	NP-CCGW060204FS2	●		▲			●	●			●			6.35	2.38	0.4	1.8	2.8		
	NP-CCGW060208FS2	●		▲			●	●			●			6.35	2.38	0.8	2.0	2.8		
	NP-CCGW09T302FS2	●		●	▲			●	●			●		9.525	3.97	0.2	1.7	4.4		
	NP-CCGW09T304FS2	●		●	▲	▲		●	●			●		9.525	3.97	0.4	1.8	4.4		
	NP-CCGW09T308FS2	●		●	▲	▲		●	●			●		9.525	3.97	0.8	2.0	4.4		
	NP-CCGW060202FA2											▲	▲	6.35	2.38	0.2	1.7	2.8		
	NP-CCGW060204FA2											▲	▲	6.35	2.38	0.4	1.8	2.8		
	NP-CCGW060208FA2											▲	▲	6.35	2.38	0.8	2.0	2.8		
	NP-CCGW09T304FA2											▲	▲	9.525	3.97	0.4	1.8	4.4		
	NP-CCGW09T308FA2											▲	▲	9.525	3.97	0.8	2.0	4.4		
	NP-CCGW060202GS2	●		●	▲			●	●	▲	▲	●	▲	6.35	2.38	0.2	1.7	2.8		
	NP-CCGW060204GS2	●		●	▲			●	●	▲	▲	●	▲	6.35	2.38	0.4	1.8	2.8		
	NP-CCGW060208GS2	●		●	▲			●	●	▲	▲	●	▲	6.35	2.38	0.8	2.0	2.8		
	NP-CCGW09T302GS2	●		●	▲			●	●			●		9.525	3.97	0.2	1.7	4.4		
	NP-CCGW09T304GS2	●		●	▲			●	●	▲	▲	●	▲	9.525	3.97	0.4	1.8	4.4		
	NP-CCGW09T308GS2	●		●	▲			●	●	▲	▲	●	▲	9.525	3.97	0.8	2.0	4.4		
	NP-CCGW060202GA2	●			▲			●						6.35	2.38	0.2	1.7	2.8		
	NP-CCGW060204GA2	●			▲	●		●						6.35	2.38	0.4	1.8	2.8		
	NP-CCGW060208GA2	●			▲	●		●						6.35	2.38	0.8	2.0	2.8		
	NP-CCGW09T302GA2	●			▲			●						9.525	3.97	0.2	1.7	4.4		
	NP-CCGW09T304GA2	●			▲	●		●						9.525	3.97	0.4	1.8	4.4		
	NP-CCGW09T308GA2	●			▲	●		●						9.525	3.97	0.8	2.0	4.4		
	NP-CCGW09T304GH2				▲	▲	●							9.525	3.97	0.4	1.8	4.4		
	NP-CCGW09T308GH2				▲	▲	●							9.525	3.97	0.8	2.0	4.4		
	NEW NP-CCGW09T304VA2	●												9.525	3.97	0.4	1.8	4.4		
	NEW NP-CCGW09T308VA2	●												9.525	3.97	0.8	2.0	4.4		
	NP-CCGW060208TS2											●		6.35	2.38	0.8	2.0	2.8		
	NP-CCGW09T308TS2											●		9.525	3.97	0.8	2.0	4.4		
	NP-CCGW060204TA2						●		●					6.35	2.38	0.4	1.8	2.8		
NP-CCGW060208TA2						●		●					6.35	2.38	0.8	2.0	2.8			
NP-CCGW09T304TA2	●			▲	●		●	●					9.525	3.97	0.4	1.8	4.4			
NP-CCGW09T308TA2	●			▲	●		●	●					9.525	3.97	0.8	2.0	4.4			
NP-CCGW09T304TH2				▲	●		●						9.525	3.97	0.4	1.8	4.4			
NP-CCGW09T308TH2				▲	●		●						9.525	3.97	0.8	2.0	4.4			
NP-CCGW060202SF2											●		6.35	2.38	0.2	1.7	2.8			
NP-CCGW060204SF2											●		6.35	2.38	0.4	1.8	2.8			
NP-CCGW060208SF2											●		6.35	2.38	0.8	2.0	2.8			
NP-CCGW09T302SF2											●		9.525	3.97	0.2	1.7	4.4			
NP-CCGW09T304SF2											●		9.525	3.97	0.4	1.8	4.4			
NP-CCGW09T308SF2											●		9.525	3.97	0.8	2.0	4.4			



● = NEW

●: 標準在庫品
▲: 現在標準在庫品で将来新製品と置き換わる製品
(1ケース1個入りです)

▲ 2023年3月受注終了予定材種: MB710, MB730
代替材種はB008をご参照ください。