

# GYシリーズインサート

## インサート

加工用途	形状	呼び記号	在庫								シートサイズ	寸法 (mm)						
			コーティング		サメット		超硬		CW			RER/L	CDX	*				
			NEW	NEW	MP9015	MP9025	VP10RT	VP20RT	MY5015	NX2525					RT9010	RT9020	刃幅	公差
溝入れ 軟鋼加工用		GY2M0200D020N-GU			●	●	●					D	2.00	±0.03	0.2	19.7	20.70	
		GY2M0239E020N-GU			●	●	●					E	2.39	±0.03	0.2	19.8	20.70	
		GY2M0250E020N-GU			●	●	●					E	2.50	±0.03	0.2	19.5	20.70	
		GY2M0300F030N-GU			●	●	●					F	3.00	±0.03	0.3	19.3	20.70	
		GY2M0318F030N-GU			●	●	●					F	3.18	±0.03	0.3	19.3	20.70	
		GY2M0400G030N-GU			●	●	●					G	4.00	±0.04	0.3	24.2	25.65	
		GY2M0475H040N-GU			●	●	●					H	4.75	±0.04	0.4	24.2	25.65	
		GY2M0500H040N-GU			●	●	●					H	5.00	±0.04	0.4	24.2	25.65	
		GY2M0600J040N-GU			●	●	●					J	6.00	±0.04	0.4	24.2	25.65	
		GY2M0635J040N-GU			●	●	●					J	6.35	±0.04	0.4	24.2	25.65	
溝入れ 低送り加工用		GY2M0150C010N-GS			●	●	●					C	1.50	±0.03	0.1	13.4	14.70	
		GY2M0200D020N-GS			●	●	●					D	2.00	±0.03	0.2	18.7	20.70	
		GY2M0239E020N-GS			●	●	●					E	2.39	±0.03	0.2	18.5	20.70	
		GY2M0250E020N-GS			●	●	●					E	2.50	±0.03	0.2	18.5	20.70	
		GY2M0300F020N-GS			●	●	●					F	3.00	±0.03	0.2	18.5	20.70	
		GY2M0318F020N-GS			●	●	●					F	3.18	±0.03	0.2	18.5	20.70	
		GY2M0400G020N-GS			●	●	●					G	4.00	±0.04	0.2	23.9	25.65	
		GY2M0475H030N-GS			●	●	●					H	4.75	±0.04	0.3	23.9	25.65	
		GY2M0500H030N-GS			●	●	●					H	5.00	±0.04	0.3	24.0	25.65	
		GY2M0600J030N-GS			●	●	●					J	6.00	±0.04	0.3	24.1	25.65	
GY2M0635J030N-GS			●	●	●					J	6.35	±0.04	0.3	24.1	25.65			
GY2M0800K030N-GS			●	●	●					K	8.00	±0.04	0.3	29.1	30.50			
溝入れ 中送り加工用		GY1M0200D020N-GM	●	●	●	●	●					D	2.00	±0.03	0.2	-	20.70	
		GY1M0250E020N-GM	●	●	●	●	●					E	2.50	±0.03	0.2	-	20.70	
		GY1M0300F030N-GM	●	●	●	●	●					F	3.00	±0.03	0.3	-	20.70	
		GY1M0400G030N-GM	●	●	●	●	●					G	4.00	±0.04	0.3	-	25.65	
		GY1M0500H040N-GM	●	●	●	●	●					H	5.00	±0.04	0.4	-	25.65	
溝入れ 中送り加工用		GY2M0150C020N-GM	●	●	●	●	●					C	1.50	±0.03	0.2	13.9	14.70	
		GY2M0200D020N-GM	●	●	●	●	●					D	2.00	±0.03	0.2	19.4	20.70	
		GY2M0239E020N-GM	●	●	●	●	●					E	2.39	±0.03	0.2	19.4	20.70	
		GY2M0250E020N-GM	●	●	●	●	●					E	2.50	±0.03	0.2	19.4	20.70	
		GY2M0300F030N-GM	●	●	●	●	●					F	3.00	±0.03	0.3	19.4	20.70	
		GY2M0318F030N-GM	●	●	●	●	●					F	3.18	±0.03	0.3	19.4	20.70	
		GY2M0400G030N-GM	●	●	●	●	●					G	4.00	±0.04	0.3	24.4	25.65	
		GY2M0475H040N-GM	●	●	●	●	●					H	4.75	±0.04	0.4	24.3	25.65	
		GY2M0500H040N-GM	●	●	●	●	●					H	5.00	±0.04	0.4	24.3	25.65	
		GY2M0600J040N-GM	●	●	●	●	●					J	6.00	±0.04	0.4	24.3	25.65	
GY2M0635J040N-GM	●	●	●	●	●					J	6.35	±0.04	0.4	24.3	25.65			
GY2M0800K050N-GM	●	●	●	●	●					K	8.00	±0.04	0.5	29.3	30.50			
溝入れ アルミニウム合金用		GY2G0200D005N-GL										D	2.00	±0.02	0.05	19.5	21.05	
		GY2G0250E005N-GL											E	2.50	±0.02	0.05	19.1	21.05
		GY2G0300F005N-GL											F	3.00	±0.02	0.05	18.9	21.05

\* L寸法は適用プレーカにより異なります。  
詳しくは、FO15ページ「L寸法差換算表」をご参照ください。

●：標準在庫品  
(1ケース 10個入りです)

● = NEW

F

溝入れ・突切り加工