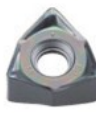
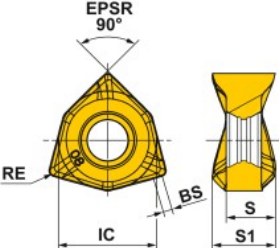


インサート

被削材	P	鋼	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	切削状態(目安): ●:安定切削 ●:一般切削 ✖:不安定切削							
	M	ステンレス鋼	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
被削材	K	鋳鉄	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	ホーニング: E:丸ホーニング F:シャープエッジ							
	N	非鉄金属	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
	S	耐熱合金、チタン合金	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
H	高硬度鋼	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●							
インサート 外観	呼び記号	精度	ホーニング	コーティング										超硬	寸法(mm)					形状							
				MV1020*	MC5020	MP6120	MP6130	MP7130	MP9120	MP9130	VP15TF	TF15	IC		S	S1	BS	RE									
	6NGU1409040PNER-L	G	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.7	0.4		
	6NGU1409080PNER-L	G	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.3	0.8		
	6NGU1409040PNFR-L	G	F																		●	14	7	9	1.7		0.4
	6NGU1409080PNFR-L	G	F																		●	14	7	9	1.3		0.8
	6NGU1409040PNER-M	G	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.7		0.4
	6NGU1409080PNER-M	G	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.3		0.8
	6NMU1409040PNER-M	M	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.7		0.4
	6NMU1409080PNER-M	M	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.3		0.8
	6NMU1409080PNER-R	M	E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	7	9	1.3		0.8

* MV1020は日本限定発売材種です。