



- P  
鋼
- M  
ステンレス鋼
- K  
鋳鉄
- N  
非鉄金属
- S  
耐熱合金
- H

内部給油形

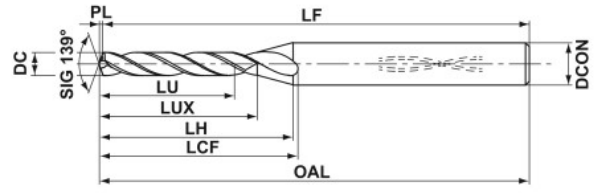


図1

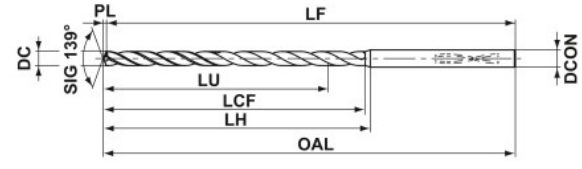


図2

DC<3
0 -0.010
DCON=4
0 -0.008

注1) ガイド穴加工にはDVASパイロットドリルをご使用ください。

DC (mm)	加工穴深さ (L/D)	DP1120	呼び記号	寸法 (mm)								図
				LU	LUX	LCF	LH	OAL	LF	PL	DCON	
1.0	7	●	DVAS0100X07S040	7.2	8.2	13.6	13.8	55	54.8	0.2	4	1
1.0	12	●	DVAS0100X12S040	12.2	13.2	18.6	18.8	58	57.8	0.2	4	1
1.0	20	●	DVAS0100X20S040	20.2	-	23.2	28.8	67	66.8	0.2	4	2
1.0	25	●	DVAS0100X25S040	25.2	-	28.2	33.8	73	72.8	0.2	4	2
1.0	30	●	DVAS0100X30S040	30.2	-	33.2	38.8	79	78.8	0.2	4	2
1.0	40	●	DVAS0100X40S040	40.2	-	43.2	48.8	90	89.8	0.2	4	2
1.0	50	●	DVAS0100X50S040	50.2	-	53.2	58.8	102	101.8	0.2	4	2
1.1	7	●	DVAS0110X07S040	7.9	9.1	14.5	14.4	55	54.8	0.2	4	1
1.1	12	●	DVAS0110X12S040	13.4	14.6	20.0	19.9	58	57.8	0.2	4	1
1.1	20	●	DVAS0110X20S040	22.2	-	25.5	30.9	67	66.8	0.2	4	2
1.1	25	●	DVAS0110X25S040	27.7	-	31.0	36.4	73	72.8	0.2	4	2
1.1	30	●	DVAS0110X30S040	33.2	-	36.5	41.9	79	78.8	0.2	4	2
1.1	40	●	DVAS0110X40S040	44.2	-	47.5	52.9	90	89.8	0.2	4	2
1.2	7	●	DVAS0120X07S040	8.6	9.9	15.4	15.0	55	54.8	0.2	4	1
1.2	12	●	DVAS0120X12S040	14.6	15.9	21.4	21.0	60	59.8	0.2	4	1
1.2	20	●	DVAS0120X20S040	24.2	-	27.8	33.0	71	70.8	0.2	4	2
1.2	25	●	DVAS0120X25S040	30.2	-	33.8	39.0	77	76.8	0.2	4	2
1.2	30	●	DVAS0120X30S040	36.2	-	39.8	45.0	84	83.8	0.2	4	2
1.2	40	●	DVAS0120X40S040	48.2	-	51.8	57.0	97	96.8	0.2	4	2
1.3	7	●	DVAS0130X07S040	9.3	10.7	16.4	15.7	55	54.8	0.2	4	1
1.3	12	●	DVAS0130X12S040	15.8	17.2	22.9	22.2	60	59.8	0.2	4	1
1.3	20	●	DVAS0130X20S040	26.2	-	30.1	35.2	71	70.8	0.2	4	2
1.3	25	●	DVAS0130X25S040	32.7	-	36.6	41.7	77	76.8	0.2	4	2
1.3	30	●	DVAS0130X30S040	39.2	-	43.1	48.2	84	83.8	0.2	4	2
1.3	40	●	DVAS0130X40S040	52.2	-	56.1	61.2	97	96.8	0.2	4	2
1.4	7	●	DVAS0140X07S040	10.1	11.5	17.3	16.3	55	54.7	0.3	4	1
1.4	12	●	DVAS0140X12S040	17.1	18.5	24.3	23.3	63	62.7	0.3	4	1
1.4	20	●	DVAS0140X20S040	28.3	-	32.5	37.3	75	74.7	0.3	4	2
1.4	25	●	DVAS0140X25S040	35.3	-	39.5	44.3	82	81.7	0.3	4	2
1.4	30	●	DVAS0140X30S040	42.3	-	46.5	51.3	90	89.7	0.3	4	2
1.4	40	●	DVAS0140X40S040	56.3	-	60.5	65.3	105	104.7	0.3	4	2
1.5	7	●	DVAS0150X07S040	10.8	12.3	18.2	16.9	55	54.7	0.3	4	1
1.5	12	●	DVAS0150X12S040	18.3	19.8	25.7	24.4	63	62.7	0.3	4	1
1.5	20	●	DVAS0150X20S040	30.3	-	34.8	39.4	75	74.7	0.3	4	2
1.5	25	●	DVAS0150X25S040	37.8	-	42.3	46.9	82	81.7	0.3	4	2
1.5	30	●	DVAS0150X30S040	45.3	-	49.8	54.4	90	89.7	0.3	4	2

