

MICRO-MVS

ダブルスタードリル

小径ドリル

製品情報



対象被削材



推奨切削条件 >> 1645

ISO13399記号 >> 1966

マークの見方 >> 1607

ドリル選定目安表 >> 1608

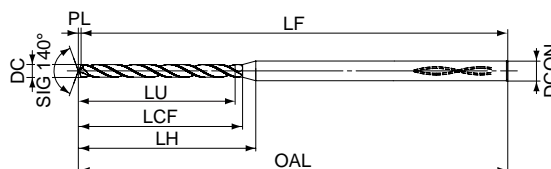


図1

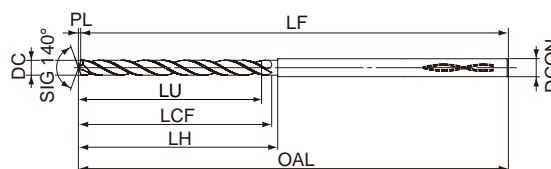


図2

	1 ≤ DC ≤ 2.9
↑	0
	-0.014
h6 ↓	0
	-0.006

・在庫表示 ●：標準在庫, ▲：将来新製品と置換予定, □：受注生産

・給油形態 : 内部給油 ・単位 (mm)

DC(mm)	加工穴深さ(l/d)	DP1020	呼び記号	LU	LCF	LH	OAL	LF	PL	DCON	図番
1.0	7	●	MVS0100X07S030	7.2	10.2	14.2	55.2	55	0.2	3	1
1.0	12	●	MVS0100X12S030	12.2	15.2	19.2	55.2	55	0.2	3	1
1.0	20	●	MVS0100X20S030	20.2	24.2	28.2	60.2	60	0.2	3	1
1.0	25	●	MVS0100X25S030	25.2	28.2	32.2	66.2	66	0.2	3	1
1.0	30	●	MVS0100X30S030	30.2	33.2	37.2	72.2	72	0.2	3	1
1.1	7	●	MVS0110X07S030	7.9	11.2	15.2	55.2	55	0.2	3	1
1.1	12	●	MVS0110X12S030	13.4	17.2	21.2	55.2	55	0.2	3	1
1.1	20	●	MVS0110X20S030	22.2	25.2	29.2	60.2	60	0.2	3	1
1.1	25	●	MVS0110X25S030	27.7	31.2	34.2	66.2	66	0.2	3	1
1.1	30	●	MVS0110X30S030	33.2	36.2	40.2	72.2	72	0.2	3	1
1.2	7	●	MVS0120X07S030	8.6	12.2	15.2	55.2	55	0.2	3	1
1.2	12	●	MVS0120X12S030	14.6	18.2	21.2	55.2	55	0.2	3	1
1.2	20	●	MVS0120X20S030	24.2	28.2	31.2	60.2	60	0.2	3	1
1.2	25	●	MVS0120X25S030	30.2	34.2	37.2	66.2	66	0.2	3	1
1.2	30	●	MVS0120X30S030	36.2	40.2	43.2	72.2	72	0.2	3	1
1.3	7	●	MVS0130X07S030	9.3	13.2	16.2	55.2	55	0.2	3	1
1.3	12	●	MVS0130X12S030	15.8	20.2	23.2	55.2	55	0.2	3	1
1.3	20	●	MVS0130X20S030	26.2	30.2	33.2	68.2	68	0.2	3	1
1.3	25	●	MVS0130X25S030	32.7	36.2	40.2	74.2	74	0.2	3	1
1.3	30	●	MVS0130X30S030	39.2	43.2	46.2	82.2	82	0.2	3	1
1.4	7	●	MVS0140X07S030	10.1	14.3	17.3	55.3	55	0.3	3	1
1.4	12	●	MVS0140X12S030	17.1	21.3	24.3	55.3	55	0.3	3	1
1.4	20	●	MVS0140X20S030	28.3	32.3	35.3	68.3	68	0.3	3	1
1.4	25	●	MVS0140X25S030	35.3	39.3	42.3	74.3	74	0.3	3	1
1.4	30	●	MVS0140X30S030	42.3	46.3	49.3	82.3	82	0.3	3	1
1.5	7	●	MVS0150X07S030	10.8	15.3	18.3	55.3	55	0.3	3	1
1.5	12	●	MVS0150X12S030	18.3	23.3	26.3	55.3	55	0.3	3	1
1.5	20	●	MVS0150X20S030	30.3	35.3	37.3	68.3	68	0.3	3	1
1.5	25	●	MVS0150X25S030	37.8	42.3	45.3	74.3	74	0.3	3	1
1.5	30	●	MVS0150X30S030	45.3	50.3	52.3	82.3	82	0.3	3	1
1.6	7	●	MVS0160X07S030	11.5	16.3	19.3	68.3	68	0.3	3	1
1.6	12	●	MVS0160X12S030	19.5	24.3	27.3	68.3	68	0.3	3	1
1.6	20	●	MVS0160X20S030	32.3	37.3	39.3	78.3	78	0.3	3	1
1.6	25	●	MVS0160X25S030	40.3	45.3	47.3	86.3	86	0.3	3	1
1.6	30	●	MVS0160X30S030	48.3	53.3	55.3	95.3	95	0.3	3	1
1.7	7	●	MVS0170X07S030	12.2	17.3	19.3	68.3	68	0.3	3	1
1.7	12	●	MVS0170X12S030	20.7	26.3	28.3	68.3	68	0.3	3	1
1.7	20	●	MVS0170X20S030	34.3	39.3	42.3	78.3	78	0.3	3	1
1.7	25	●	MVS0170X25S030	42.8	48.3	50.3	86.3	86	0.3	3	1
1.7	30	●	MVS0170X30S030	51.3	56.3	59.3	95.3	95	0.3	3	1
1.8	7	●	MVS0180X07S030	12.9	18.3	20.3	68.3	68	0.3	3	1
1.8	12	●	MVS0180X12S030	21.9	27.3	29.3	68.3	68	0.3	3	1
1.8	20	●	MVS0180X20S030	36.3	41.3	44.3	84.3	84	0.3	3	1
1.8	25	●	MVS0180X25S030	45.3	50.3	53.3	94.3	94	0.3	3	1
1.8	30	●	MVS0180X30S030	54.3	59.3	62.3	102.3	102	0.3	3	1
1.9	7	●	MVS0190X07S030	13.6	19.3	21.3	68.3	68	0.3	3	1
1.9	12	●	MVS0190X12S030	23.1	29.3	31.3	68.3	68	0.3	3	1
1.9	20	●	MVS0190X20S030	38.3	44.3	46.3	84.3	84	0.3	3	1
1.9	25	●	MVS0190X25S030	47.8	53.3	55.3	94.3	94	0.3	3	1
1.9	30	●	MVS0190X30S030	57.3	63.3	65.3	102.3	102	0.3	3	1