

製品情報

対象被削材



技術資料 >> 1982

ULD-R<10

ULD-R≥10

ISO13399記号 >> 1966

マークの見方 >> 1607

ドリル選定目安表 >> 1608

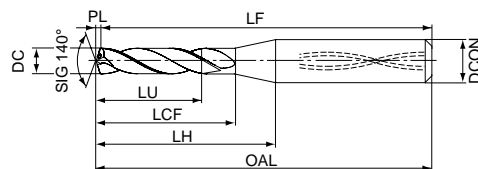


図1

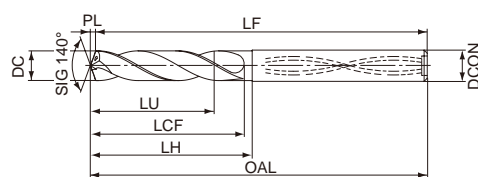


図2

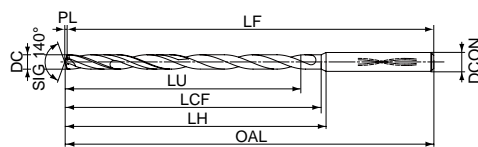


図3

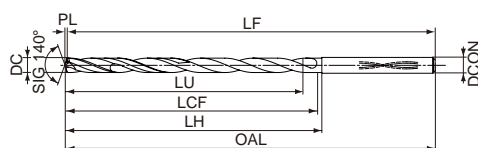


図4

l/d	DC=3	3<DC≤6	6<DC≤10
3,5,6	0 -0.014	0 -0.018	0 -0.022
≥10	-0.017 -0.031	-0.025 -0.043	-0.033 -0.055
h6	0 -0.006	0 -0.008	0 -0.009

l/d	10<DC≤16	18<DC≤20
3,5,8	0 -0.027	0 -0.033
≥10	-0.041 -0.068	-
h6	0 -0.011	0 -0.013

※φ6未満のクーラント穴は丸形状となります。

・在庫表示 ●：標準在庫, ▲：将来新製品と置換予定, □：受注生産

・給油形態 : 内部給油形 ・単位 (mm)

DC(mm)	加工穴深さ(l/d)	DP1020	呼び記号	LU	LCF	LH	OAL	LF	PL	DCON	図番
3.0	3	●	MVS0300X03S030	9.5	21.5	21.5	72.5	72	0.5	3	2
3.0	3	●	MVS0300X03S060	9.5	21.5	24.7	72.5	72	0.5	6	1
3.0	5	●	MVS0300X05S030	15.5	28.5	28.5	81.5	81	0.5	3	2
3.0	5	●	MVS0300X05S060	15.5	28.5	31.7	81.5	81	0.5	6	1
3.0	8	●	MVS0300X08S030	24.5	35.5	35.5	81.5	81	0.5	3	2
3.0	8	●	MVS0300X08S060	24.5	35.5	38.7	81.5	81	0.5	6	1
3.0	10	●	MVS0300X10S030	30.5	39.5	42.5	90.5	90	0.5	3	3
3.0	15	●	MVS0300X15S030	45.5	54.5	57.5	105.5	105	0.5	3	3
3.0	20	●	MVS0300X20S030	60.5	69.5	72.5	120.5	120	0.5	3	3
3.0	25	●	MVS0300X25S030	75.5	84.5	87.5	135.5	135	0.5	3	3
3.0	30	●	MVS0300X30S030	90.5	99.5	102.5	150.5	150	0.5	3	3
3.0	35	●	MVS0300X35S030	105.5	115.5	118.5	166.5	166	0.5	3	3
3.0	40	●	MVS0300X40S030	120.5	130.5	133.5	181.5	181	0.5	3	3
3.1	3	●	MVS0310X03S040	9.9	21.6	23.6	76.6	76	0.6	4	2
3.1	3	●	MVS0310X03S060	9.9	21.6	24.7	76.6	76	0.6	6	1
3.1	5	●	MVS0310X05S040	16.1	32.6	32.6	87.6	87	0.6	4	2
3.1	5	●	MVS0310X05S060	16.1	32.6	35.7	87.6	87	0.6	6	1
3.1	8	●	MVS0310X08S040	25.4	41.6	41.6	87.6	87	0.6	4	2