

製品情報



0.5≤DC
≤2

0.5≤DC
≤2

2.05≤DC
≤2.95

2.05≤DC
≤2.95

ISO13399記号 >> 1966

対象被削材



マークの見方 >> 1607

ドリル選定目安表 >> 1608

技術資料 >> 1982

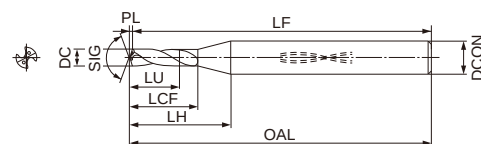


図1

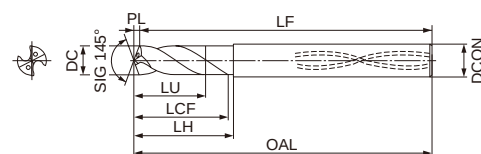


図2

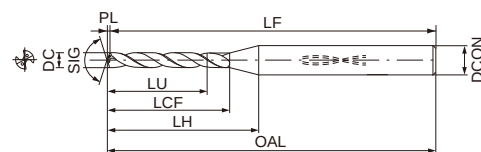


図3

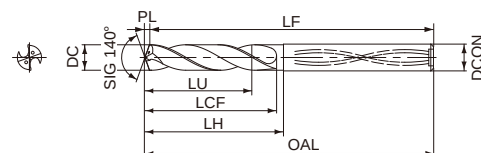


図4

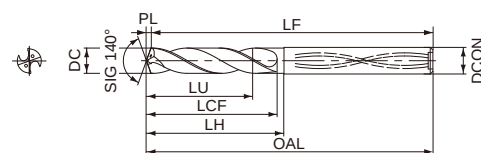


図5

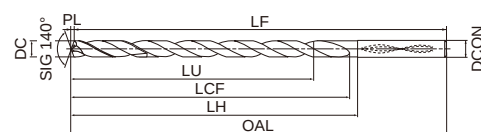


図6

SB

	0.5≤DC<1	1≤DC<2.95
	+0.009 0	+0.014 0
	0 -0.006	0 -0.006

LB/XB/DB

	0.5≤DC<1	1≤DC<2.95
	0 -0.009	0 -0.014
	0 -0.006	0 -0.006

MB/LB/X8DB

	DC=3	3<DC≤6	6<DC≤10	10<DC≤18	18<DC≤25
	0 -0.014	0 -0.018	0 -0.022	0 -0.027	0 -0.033
	0 -0.006	0 -0.008	0 -0.009	0 -0.011	0 -0.013

X10DB/X15DB/X20DB/X25DB/X30DB

	DC=3	3<DC≤6	6<DC≤10	10<DC≤14
	-0.017 -0.031	-0.025 -0.043	-0.033 -0.055	-0.041 -0.068
	0 -0.006	0 -0.008	0 -0.009	0 -0.011