

製品情報



対象被削材



技術資料 >> 1982

ISO13399記号 >> 1966

マークの見方 >> 1607

ドリル選定目安表 >> 1608

MZE



MZS

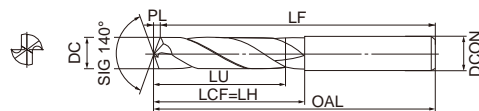


図1

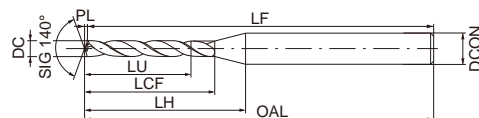


図2

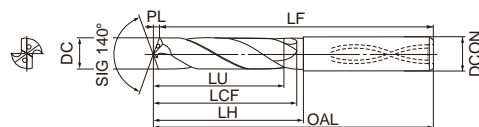


図3

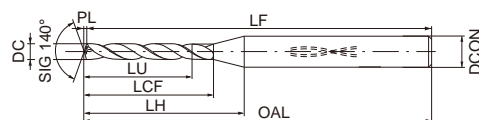


図4

	—	DC<2	2≦DC≦3	3<DC≦6	6<D C≦10	10<D C≦18	18<D C≦20
		0 -0.014	0 -0.014	0 -0.018	0 -0.022	0 -0.027	0 -0.033
	MZE	-	0 -0.014	0 -0.018	0 -0.022	0 -0.027	0 -0.033
	MZS	-	0 -0.006	0 -0.008	0 -0.009	0 -0.011	0 -0.013

※MZS形はシュリンクフィットホルダ（焼きばめクランプ）にも対応可能です。

・在庫表示 ●：標準在庫, ▲：将来新製品と置換予定, □：受注生産

・給油形態 N：外部給油形, Y：内部給油形 ・単位 (mm)

DC(mm)	加工穴深さ(l/d)	VP15TF	給油	呼び記号	LU	LCF	LH	OAL	LF	PL	DCON	図番
1.0	2	●	N	MZE0100SB	2.2	6.2	8.2	55.2	55	0.2	2.0	2
1.1	2	●	N	MZE0110SB	2.4	7.2	9.2	55.2	55	0.2	2.0	2
1.2	2	●	N	MZE0120SB	2.6	8.2	9.2	55.2	55	0.2	2.0	2
1.3	2	●	N	MZE0130SB	2.8	8.2	9.2	55.2	55	0.2	2.0	2
1.4	2	●	N	MZE0140SB	3.1	9.3	10.3	55.3	55	0.3	2.0	2
1.5	2	●	N	MZE0150SB	3.3	9.3	10.3	55.3	55	0.3	2.0	2
1.6	2	●	N	MZE0160SB	3.5	10.3	10.3	55.3	55	0.3	2.0	1
1.7	2	●	N	MZE0170SB	3.7	10.3	10.3	55.3	55	0.3	2.0	1
1.8	2	●	N	MZE0180SB	3.9	11.3	11.3	55.3	55	0.3	2.0	1
1.9	2	●	N	MZE0190SB	4.1	11.3	11.3	55.3	55	0.3	2.0	1
2.0	2	●	N	MZE0200SA	4.4	12.4	12.4	55.4	55	0.4	2.0	1
2.0	3	●	N	MZE0200MA	6.4	16.4	16.4	55.4	55	0.4	2.0	1
2.1	2	●	N	MZE0210SA	4.6	12.4	12.4	55.4	55	0.4	2.1	1
2.1	3	●	N	MZE0210MA	6.7	16.4	16.4	55.4	55	0.4	2.1	1
2.2	2	●	N	MZE0220SA	4.8	13.4	13.4	55.4	55	0.4	2.2	1
2.2	3	●	N	MZE0220MA	7.0	18.4	18.4	55.4	55	0.4	2.2	1
2.3	2	●	N	MZE0230SA	5.0	13.4	13.4	55.4	55	0.4	2.3	1
2.3	3	●	N	MZE0230MA	7.3	18.4	18.4	55.4	55	0.4	2.3	1