

製品情報



対象被削材



技術資料 >> 1982

ISO13399記号 >> 1966

マークの見方 >> 1607

ドリル選定目安表 >> 1619

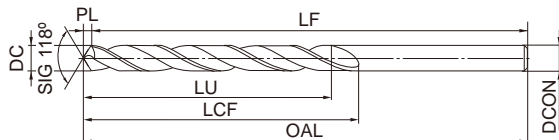


図1

$0.2 \leq D$ $C < 1$	$1 \leq D$ $C \leq 3$	$3 < DC \leq 6$	$6 < D$ $C \leq 10$	$10 < D$ $C \leq 17.5$
0 -0.012	0 -0.014	0 -0.018	0 -0.022	0 -0.027

※LU（加工深さ）はLCF（溝長）-3DCを目安にご使用ください。

●：標準在庫 単位（mm）

呼び記号	DC	LCF	OAL	LF	PL	DCON	在庫	図番	呼び記号	DC	LCF	OAL	LF	PL	DCON	在庫	図番
SDD0020	0.2	2.6	19.1	19	0.06	0.2	●	1	SDD0360	3.6	49.1	77.1	76	1.1	3.6	●	1
SDD0030	0.3	3.1	19.1	19	0.09	0.3	●	1	SDD0370	3.7	49.1	77.1	76	1.1	3.7	●	1
SDD0040	0.4	5.1	20.1	20	0.12	0.4	●	1	SDD0380	3.8	49.1	77.1	76	1.1	3.8	●	1
SDD0050	0.5	6.2	22.2	22	0.15	0.5	●	1	SDD0390	3.9	52.2	80.2	79	1.2	3.9	●	1
SDD0060	0.6	7.2	24.2	24	0.18	0.6	●	1	SDD0400	4.0	55.2	84.2	83	1.2	4.0	●	1
SDD0070	0.7	10.2	32.2	32	0.21	0.7	●	1	SDD0410	4.1	55.2	84.2	83	1.2	4.1	●	1
SDD0080	0.8	11.2	34.2	34	0.24	0.8	●	1	SDD0420	4.2	55.3	84.3	83	1.3	4.2	●	1
SDD0090	0.9	13.3	36.3	36	0.27	0.9	●	1	SDD0430	4.3	55.3	84.3	83	1.3	4.3	●	1
SDD0100	1.0	18.3	40.3	40	0.3	1.0	●	1	SDD0440	4.4	57.3	87.3	86	1.3	4.4	●	1
SDD0110	1.1	20.3	42.3	42	0.3	1.1	●	1	SDD0450	4.5	57.4	87.4	86	1.4	4.5	●	1
SDD0120	1.2	20.4	42.4	42	0.4	1.2	●	1	SDD0460	4.6	57.4	87.4	86	1.4	4.6	●	1
SDD0130	1.3	22.4	45.4	45	0.4	1.3	●	1	SDD0470	4.7	60.4	90.4	89	1.4	4.7	●	1
SDD0140	1.4	23.4	48.4	48	0.4	1.4	●	1	SDD0480	4.8	60.4	90.4	89	1.4	4.8	●	1
SDD0150	1.5	23.5	48.5	48	0.5	1.5	●	1	SDD0490	4.9	63.5	93.5	92	1.5	4.9	●	1
SDD0160	1.6	25.5	50.5	50	0.5	1.6	●	1	SDD0500	5.0	63.5	93.5	92	1.5	5.0	●	1
SDD0170	1.7	25.5	50.5	50	0.5	1.7	●	1	SDD0510	5.1	63.5	93.5	92	1.5	5.1	●	1
SDD0180	1.8	28.5	52.5	52	0.5	1.8	●	1	SDD0520	5.2	65.6	96.6	95	1.6	5.2	●	1
SDD0190	1.9	28.6	52.6	52	0.6	1.9	●	1	SDD0530	5.3	65.6	96.6	95	1.6	5.3	●	1
SDD0200	2.0	29.6	55.6	55	0.6	2.0	●	1	SDD0540	5.4	65.6	96.6	95	1.6	5.4	●	1
SDD0210	2.1	29.6	55.6	55	0.6	2.1	●	1	SDD0550	5.5	65.7	96.7	95	1.7	5.5	●	1
SDD0220	2.2	33.7	58.7	58	0.7	2.2	●	1	SDD0560	5.6	68.7	99.7	98	1.7	5.6	●	1
SDD0230	2.3	33.7	58.7	58	0.7	2.3	●	1	SDD0570	5.7	68.7	99.7	98	1.7	5.7	●	1
SDD0240	2.4	35.7	61.7	61	0.7	2.4	●	1	SDD0580	5.8	68.7	99.7	98	1.7	5.8	●	1
SDD0250	2.5	35.8	61.8	61	0.8	2.5	●	1	SDD0590	5.9	68.8	99.8	98	1.8	5.9	●	1
SDD0260	2.6	37.8	64.8	64	0.8	2.6	●	1	SDD0600	6.0	71.8	103.8	102	1.8	6.0	●	1
SDD0270	2.7	37.8	64.8	64	0.8	2.7	●	1	SDD0610	6.1	71.8	103.8	102	1.8	6.1	●	1
SDD0280	2.8	39.8	67.8	67	0.8	2.8	●	1	SDD0620	6.2	71.9	103.9	102	1.9	6.2	●	1
SDD0290	2.9	42.9	71.9	71	0.9	2.9	●	1	SDD0630	6.3	71.9	103.9	102	1.9	6.3	●	1
SDD0300	3.0	42.9	71.9	71	0.9	3.0	●	1	SDD0640	6.4	74.9	106.9	105	1.9	6.4	●	1
SDD0310	3.1	42.9	71.9	71	0.9	3.1	●	1	SDD0650	6.5	75.0	107.0	105	2.0	6.5	●	1
SDD0320	3.2	43.0	72.0	71	1.0	3.2	●	1	SDD0660	6.6	75.0	107.0	105	2.0	6.6	●	1
SDD0330	3.3	46.0	74.0	73	1.0	3.3	●	1	SDD0670	6.7	75.0	107.0	105	2.0	6.7	●	1
SDD0340	3.4	46.0	74.0	73	1.0	3.4	●	1	SDD0680	6.8	75.0	107.0	105	2.0	6.8	●	1
SDD0350	3.5	46.1	74.1	73	1.1	3.5	●	1	SDD0690	6.9	75.1	107.1	105	2.1	6.9	●	1