精級2段コアピン

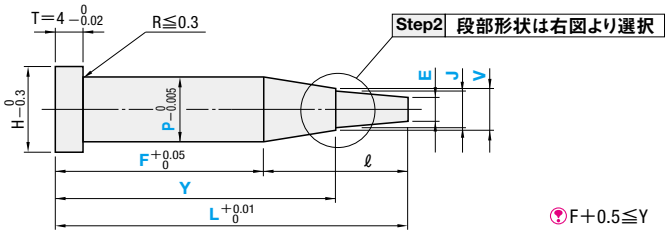
－軸径(P)0.005mm指定タイプ－

RoHS10

型式 Step 1	材質記号	M材質 H硬度	Step 2
CA	ZB	SKD61 48～52HRC	A
CB			B
CC			C
CD	VB	SKH51 58～60HRC	D
CE			E

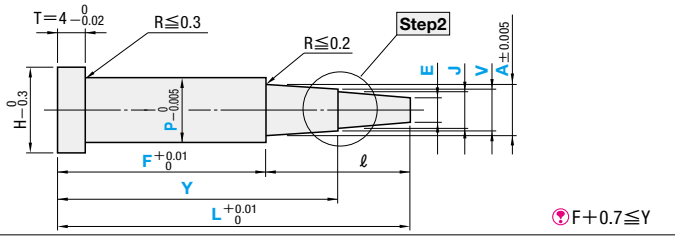
Step1(1段目の形状)下図CA～CEより選択

CA



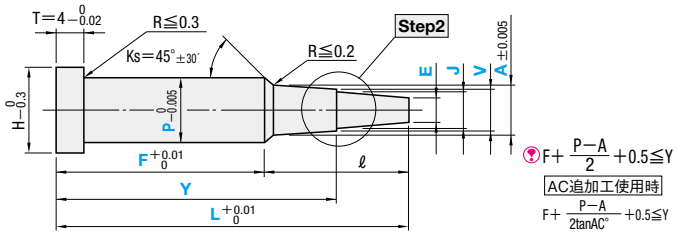
F+0.5≦Y

CB



F+0.7≦Y

CC

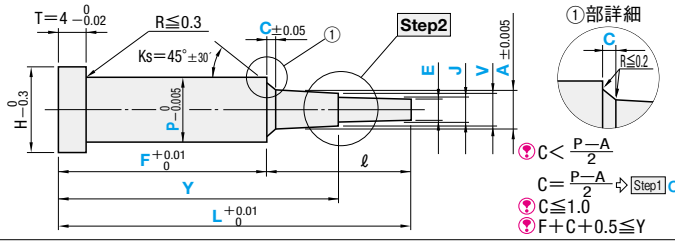


$F+\frac{P-A}{2}+0.5\leqq Y$

AC追加工使用時

$F+\frac{P-A}{2\tan AC^{\circ}}+0.5\leqq Y$

CD



①部詳細

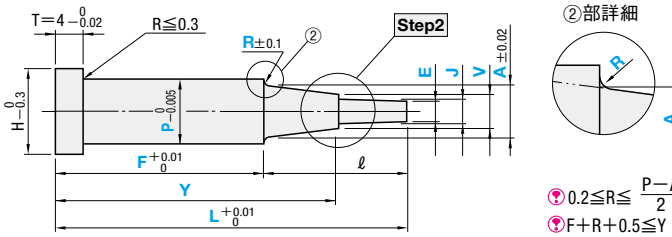
$C<\frac{P-A}{2}$

$C=\frac{P-A}{2}$ ⇨ Step1 CC

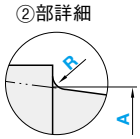
C≦1.0

F+C+0.5≦Y

CE



②部詳細



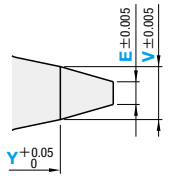
$0.2\leqq R\leqq\frac{P-A}{2}$

F+R+0.5≦Y

Step2(2段目の形状)

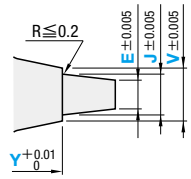
A

(V=E指定可)



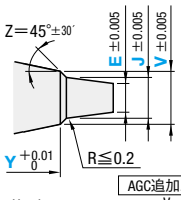
Y+0.5≦L

B



Y+0.7≦L

C

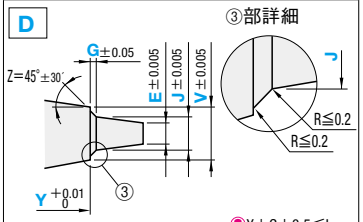


AGC追加工使用時

$Y+\frac{V-J}{2}+0.5\leqq L$　$Y+\frac{V-J}{2\tan AGC^{\circ}}+0.5\leqq L$

D

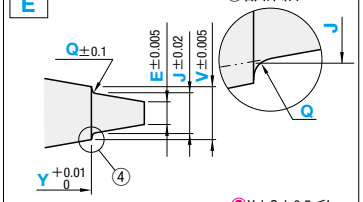
③部詳細



Y+G+0.5≦L

E

④部詳細



Y+Q+0.5≦L

Y公差は Step2 図中参照