

## 角R付ブロックコアピン

—ストレートタイプ/フランジ付タイプ—

RoHS10

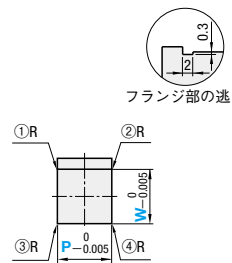
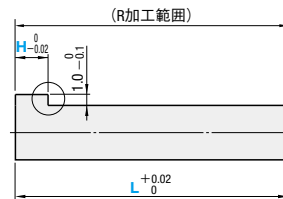
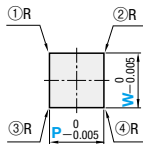
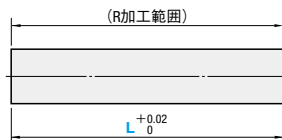


| 形状    | M 材質<br>(H 硬度)      | 型 式                  |                                              |                      |          |
|-------|---------------------|----------------------|----------------------------------------------|----------------------|----------|
|       |                     | 1ヶ所R                 | 2ヶ所R                                         | 3ヶ所R                 | 4ヶ所R     |
| ストレート | SKH51<br>(61~64HRC) | SPHD-1AR             | SPHD-2AR<br>SPHD-2BR<br>SPHD-2CR             | SPHD-3AR             | SPHD-4R  |
|       | NAK80<br>(37~43HRC) | BCSSN-1AR            | BCSSN-2AR<br>BCSSN-2BR<br>BCSSN-2CR          | BCSSN-3AR            | BCSSN-4R |
| フランジ付 | SKH51<br>(61~64HRC) | BCSH-1AR<br>BCSH-1BR | BCSH-2AR<br>BCSH-2BR<br>BCSH-2CR<br>BCSH-2DR | BCSH-3AR<br>BCSH-3BR | BCSH-4R  |
|       | NAK80<br>(37~43HRC) | BCSN-1AR<br>BCSN-1BR | BCSN-2AR<br>BCSN-2BR<br>BCSN-2CR<br>BCSN-2DR | BCSN-3AR<br>BCSN-3BR | BCSN-4R  |

—ストレートタイプ—

SPHD —☐☐☐☐  
BCSSN—☐☐☐☐

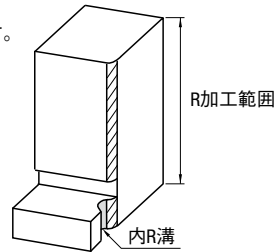
—フランジ付タイプ—

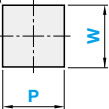
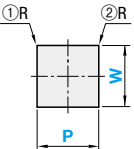
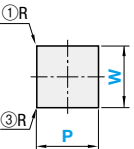
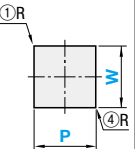
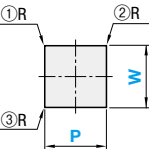
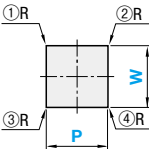
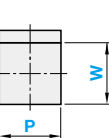
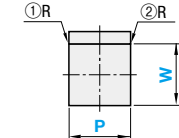
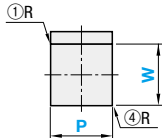
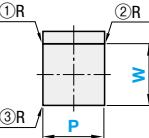
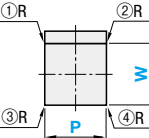
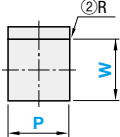
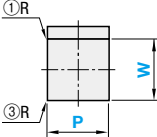
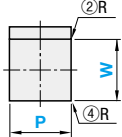
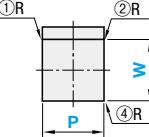
BCSH—☐☐☐☐  
BCSN—☐☐☐☐

フランジ部の逃し

| R加工数 | Shape | R位置 |     |     |     |
|------|-------|-----|-----|-----|-----|
|      |       | ①左上 | ②右上 | ③左下 | ④右下 |
| 1ヶ所  | 1AR   | ①   | —   | —   | —   |
|      | 1BR   | —   | ②   | —   | —   |
| 2ヶ所  | 2AR   | ①   | ②   | —   | —   |
|      | 2BR   | ①   | —   | ③   | —   |
| 3ヶ所  | 3AR   | ①   | ②   | ③   | —   |
|      | 3BR   | ①   | ②   | —   | ④   |
| 4ヶ所  | 4R    | ①   | ②   | ③   | ④   |

⚠ R加工は全長にわたるため、  
フランジ部側面に内Rの溝が付きます。



| 形状    | Shape (R位置詳細)                                                                                         |                                                                                                           |                                                                                                           |                                                                                                               |                                                                                                               |                                                                                                        |
|-------|-------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
|       | 1ヶ所R                                                                                                  | 2ヶ所R                                                                                                      |                                                                                                           | 3ヶ所R                                                                                                          | 4ヶ所R                                                                                                          |                                                                                                        |
| ストレート | <b>1AR</b> ①左上<br> | <b>2AR</b> ①左上②右上<br>  | <b>2BR</b> ①左上③左下<br>  | <b>2CR</b> ①左上④右下<br>      | <b>3AR</b> ①左上 ②右上 ③左下<br> | <b>4R</b> 4ヶ所<br> |
|       | <b>1AR</b> ①左上<br> | <b>2AR</b> ①左上②右上<br>  | <b>2CR</b> ①左上 ④右下<br> | <b>3AR</b> ①左上 ②右上 ③左下<br> | <b>4R</b> 4ヶ所<br>        |                                                                                                        |
| フランジ付 | <b>1BR</b> ②右上<br> | <b>2BR</b> ①左上 ③左下<br> | <b>2DR</b> ②右上 ④右下<br> | <b>3BR</b> ①左上 ②右上 ④右下<br> | R公差 (参考値)<br>+0.02以内                                                                                          |                                                                                                        |

R公差(参考値)  
+0.02以内