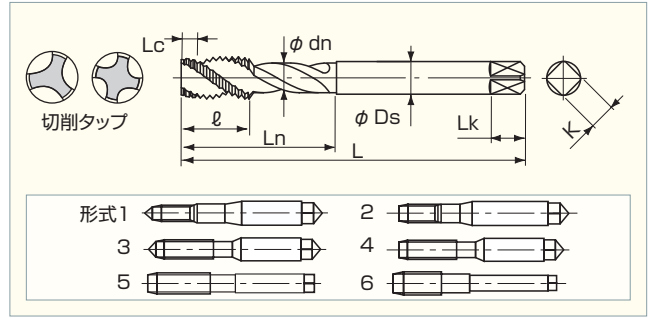


●各種被削材・加工機械、広範囲な切削条件で優れた性能を発揮。

Superior performance can exert on cutting various materials, machines, and wide range of cutting condition.



LIST 7946

オーダ方法 **SGSP** 記号

単位 (Unit) : mm

記号 Code No.	呼び Thread Size	等級 TAP Limit		食付 (P) Lc (P)	全長 L	ねじ長 ℓ	溝数 Flutes	シャンク径 Ds	首下長さ Ln	首径 dn	形式 Type	在庫 Stock	参考価格(円) Price (¥)
2M0.4R	M2 × 0.4	REG	P1.5	2.5	40	8.0	3	3.0	15.0	2.1*	1	●	3,430
2M0.4ZR											2		3,460
2M0.25R	M2 × 0.25	REG	P1	2.5	40	8.0	3	3.0	15.0	2.1*	1	●	4,860
2M0.25ZR											2		4,890
2.2M0.45R	M2.2 × 0.45	REG	P2	2.5	42	9.5	3	3.0	15.0	2.3*	1	●	3,620
2.2M0.45ZR											2		3,660
2.2M0.25R	M2.2 × 0.25	REG	P1	2.5	42	9.5	3	3.0	15.0	2.3*	1	●	5,440
2.2M0.25ZR											2		5,480
2.3M0.4R	M2.3 × 0.4	REG	P1.5	2.5	42	9.5	3	3.0	15.0	2.4*	1	●	3,220
2.3M0.4ZR											2		3,260
2.5M0.45R	M2.5 × 0.45	REG	P2	2.5	44	9.5	3	3.0	16.0	2.6*	1	●	3,010
2.5M0.45ZR											2		3,050
2.5M0.35R	M2.5 × 0.35	REG	P1.5	2.5	44	9.5	3	3.0	16.0	2.6*	1	●	4,130
2.5M0.35ZR											2		4,170
2.6M0.45R	M2.6 × 0.45	REG	P2	2.5	44	9.5	3	3.0	16.0	2.7*	1	●	2,820
2.6M0.45ZR											2		2,860
3M0.5R	M3 × 0.5	REG	P2	2.5	46	3.5	3	4.0	18.0	2.35	3	●	2,390
3M0.5R+1		REG+1	P3										2,500
3M0.5R+2		REG+2	P4										2,500
3M0.5ZR		REG	P2										2,440
3M0.35R		REG	P2										3,360
3M0.35R+1	REG+1	P3	2.5	46	3.5	3	4.0	18.0	2.55	3	●	3,540	
3M0.35ZR	REG	P2	2.5	46	9.5	3	3.0	16.0	2.6*	1	●	3,410	
3.5M0.6R	M3.5 × 0.6	REG	P2	2.5	48	4.2	3	4.0	18.0	2.75	3	●	2,670
3.5M0.35R	M3.5 × 0.35	REG	P2	2.5	48	4.2	3	4.0	18.0	2.95	3	●	3,780
4M0.7R	M4 × 0.7	REG	P3	2.5	52	4.9	3	5.0	20.0	3.15	3	●	2,350
4M0.7R+1		REG+1	P4										2,460
4M0.7R+2		REG+2	P5										2,460
4M0.7ZR		REG	P3										2,410
4M0.5R		REG	P2										2,930
4M0.5R+1	REG+1	P3	2.5	52	4.9	3	5.0	20.0	3.35	3	●	3,060	
4M0.5ZR	REG	P2	2.5	52	9.5	3	3.0	16.0	2.6*	1	●	2,990	
4.5M0.75R	M4.5 × 0.75	REG	P2	2.5	55	5.3	3	5.0	20.0	3.55	3	●	2,890
4.5M0.5R	M4.5 × 0.5	REG	P2	2.5	55	5.3	3	5.0	20.0	3.85	3	●	3,400
5M0.8R	M5 × 0.8	REG	P3	2.5	60	5.6	3	5.5	22.0	4.05	3	●	2,370
5M0.8R+1		REG+1	P4										2,480
5M0.8R+2		REG+2	P5										2,480
5M0.8ZR		REG	P3										2,450
5M0.5R		REG	P2										3,040
5M0.5R+1	REG+1	P3	2.5	60	5.6	3	5.5	22.0	4.35	3	●	3,190	
5M0.5ZR	REG	P2	2.5	60	9.5	3	3.0	16.0	2.6*	1	●	3,120	
5.5M0.5R	M5.5 × 0.5	REG	P2	2.5	60	6.3	3	5.5	23.0	4.85	3	●	3,540
6M1R	M6 × 1	REG	P3	2.5	62	7.0	3	6.0	24.0	4.75	3	●	2,440
6M1R+1		REG+1	P4										2,550
6M1R+2		REG+2	P5										2,550
6M1ZR		REG	P3										2,530
6M0.75R		REG	P2										3,040
6M0.75R+1	REG+1	P3	2.5	62	7.0	3	6.0	24.0	5.05	3	●	3,190	
6M0.75ZR	REG	P2	2.5	62	9.5	3	3.0	16.0	2.6*	1	●	3,130	
6M0.5R	REG	P2	3,400										
6M0.5R+1	REG+1	P3	2.5	62	7.0	3	6.0	24.0	5.35	3	●	3,570	
6M0.5ZR	REG	P2	2.5	62	9.5	3	3.0	16.0	2.6*	1	●	3,490	
7M1R	M7 × 1	REG	P3	2.5	65	7.0	3	6.2	26.0	5.75	5	●	3,160
7M0.75R	M7 × 0.75	REG	P2	2.5	65	7.0	3	6.2	26.0	6.05	5	●	3,910
8M1.25R	M8 × 1.25	REG	P3	2.5	70	8.8	3	6.2	29.8	6.55	6	●	3,170
8M1.25R+1		REG+1	P4										3,330
8M1.25R+2		REG+2	P5										3,330
8M1R	REG	P3	3,740										
8M1R+1	REG+1	P4	2.5	70	8.8	3	6.2	29.8	6.75	6	●	3,930	
8M0.75R	REG	P3	4,100										
8M0.75R+1	REG+1	P4	2.5	70	8.8	3	6.2	29.8	7.05	6	●	4,290	

M6 以下には突出しセンタありとなし（フラットタイプ）の2種類があります。突出しセンタなし（フラットタイプ）の場合は記号のRの前に“Z”が入ります。
 Taps of M6 or less have 2 types, which are external center and Flat type. In the case of Flat type (no external center), the code No. has "Z" in front of "R".

* : 呼び径 < 首径です。めねじ加工深さが深い場合、ねじ長以上入れると折損の危険があります。

* : Thread Size < Neck diameter (dn) When depth of cutting a female thread is deep, if putting the screw length or more in length, there is a risk of breakage.