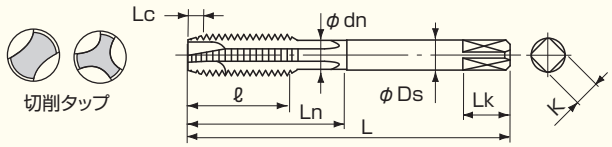
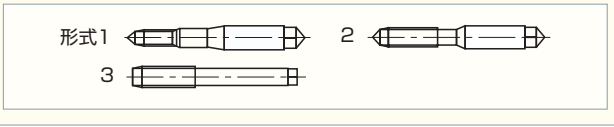
SGPO
SG ポイントタップ
SG Point Tap

●あらゆる切削速度、加工機械、被削材に対応する通り穴用のタップです。

This tap is used for through holes and corresponding to every tapping speed, machines, work materials.





LIST 7950

オーダ方法 **SGPO** 記号

単位 (Unit)：㎜

記号 Code No.	呼び Thread Size	等級 TAP Limit		食付 (P) Lc (P)	全長 L	ねじ長 ℓ	溝数 Flutes	シャンク径 Ds	首下長さ Ln	首径 dn	形式 Type	在庫 Stock	参考価格(円) Price (¥)
1.4M0.3R	M1.4 × 0.3	REG	P1	5	34	7.0	2	3.0	11	1.5 *	1	●	4,050
1.6M0.35R	M1.6 × 0.35	REG	P1.5	5	36	8.0	2	3.0	13	1.7 *	1	●	4,050
1.7M0.35R	M1.7 × 0.35	REG	P1.5	5	36	8.0	2	3.0	13	1.8 *	1	●	3,820
2M0.4R	M2 × 0.4	REG	P1.5	5	40	8.0	2	3.0	15	2.1 *	1	●	3,380
2M0.25R	M2 × 0.25	REG	P1	5	40	8.0	2	3.0	15	2.1 *	1	●	4,600
2.2M0.45R	M2.2 × 0.45	REG	P2	5	42	9.5	2	3.0	15	2.3 *	1	●	3,770
2.2M0.25R	M2.2 × 0.25	REG	P1	5	42	9.5	2	3.0	15	2.3 *	1	●	5,420
2.3M0.4R	M2.3 × 0.4	REG	P1.5	5	42	9.5	2	3.0	15	2.4 *	1	●	3,160
2.5M0.45R	M2.5 × 0.45	REG	P2	5	44	9.5	2	3.0	16	2.6 *	1	●	2,950
2.5M0.35R	M2.5 × 0.35	REG	P2	5	44	9.5	2	3.0	16	2.6 *	1	●	4,050
2.6M0.45R	M2.6 × 0.45	REG	P2	5	44	9.5	2	3.0	16	2.7 *	1	●	2,810
3M0.5R	M3 × 0.5	REG	P3	5	46	11.0	3	4.0	18	2.3	2	●	2,370
3M0.5R+1		REG+1	P4										2,480
3M0.5R+2		REG+2	P5										2,480
3M0.35R	M3 × 0.35	REG	P2	5	46	11.0	3	4.0	18	2.3	2	●	3,320
3M0.35R+1		REG+1	P3										3,480
3.5M0.6R	M3.5 × 0.6	REG	P2	5	48	13.0	3	4.0	19	2.8	2	●	2,600
3.5M0.35R	M3.5 × 0.35	REG	P2	5	48	13.0	3	4.0	19	2.8	2	●	3,680
4M0.7R	M4 × 0.7	REG	P3	5	52	13.0	3	5.0	21	3.1	2	●	2,340
4M0.7R+1		REG+1	P4										2,440
4M0.7R+2		REG+2	P5										2,440
4M0.5R	M4 × 0.5	REG	P3	5	52	13.0	3	5.0	21	3.1	2	●	2,890
4M0.5R+1		REG+1	P4										3,020
4.5M0.75R	M4.5 × 0.75	REG	P3	5	55	13.0	3	5.0	21	3.5	2	●	2,840
4.5M0.5R	M4.5 × 0.5	REG	P3	5	55	13.0	3	5.0	21	3.5	2	●	3,370
5M0.8R	M5 × 0.8	REG	P3	5	60	16.0	3	5.5	25	3.9	2	●	2,350
5M0.8R+1		REG+1	P4										2,460
5M0.8R+2		REG+2	P5										2,460
5M0.5R	M5 × 0.5	REG	P3	5	60	16.0	3	5.5	25	3.9	2	●	3,020
5M0.5R+1		REG+1	P4										3,170
5.5M0.5R	M5.5 × 0.5	REG	P3	5	60	16.0	3	5.5	25	4.4	2	●	3,470
6M1R	M6 × 1	REG	P3	5	62	19.0	3	6.0	30	4.7	2	●	2,390
6M1R+1		REG+1	P4										2,500
6M1R+2		REG+2	P5										2,500
6M0.75R	M6 × 0.75	REG	P3	5	62	19.0	3	6.0	30	4.7	2	●	2,990
6M0.75R+1		REG+1	P4										3,130
6M0.5R	M6 × 0.5	REG	P3	5	62	19.0	3	6.0	30	4.7	2	●	3,350
6M0.5R+1		REG+1	P4										3,520
7M1R	M7 × 1	REG	P3	5	65	19.0	3	6.2	–	–	3	●	3,250
7M0.75R	M7 × 0.75	REG	P3	5	65	19.0	3	6.2	–	–	3	●	3,870
8M1.25R	M8 × 1.25	REG	P3	5	70	22.0	3	6.2	–	–	3	●	3,130
8M1.25R+1		REG+1	P4										3,280
8M1.25R+2		REG+2	P5										3,280
8M1R	M8 × 1	REG	P3	5	70	22.0	3	6.2	–	–	3	●	3,460
8M1R+1		REG+1	P4										3,620
8M0.75R	M8 × 0.75	REG	P3	5	70	22.0	3	6.2	–	–	3	●	4,030
8M0.75R+1		REG+1	P4										4,230
9M1.25R	M9 × 1.25	REG	P3	5	72	22.0	3	7.0	–	–	3	●	3,810
9M1R	M9 × 1	REG	P3	5	72	22.0	3	7.0	–	–	3	●	4,360
9M0.75R	M9 × 0.75	REG	P3	5	72	22.0	3	7.0	–	–	3	●	4,750
10M1.5R	M10 × 1.5	REG	P4	5	75	24.0	3	7.0	–	–	3	●	3,760
10M1.5R+1		REG+1	P5										3,930
10M1.5R+2		REG+2	P6										3,930
10M1.25R	M10 × 1.25	REG	P3	5	75	24.0	3	7.0	–	–	3	●	3,760
10M1.25R+1		REG+1	P4										3,930
10M1R	M10 × 1	REG	P3	5	75	24.0	3	7.0	–	–	3	●	4,210
10M1R+1		REG+1	P4										4,400
10M0.75R	M10 × 0.75	REG	P3	5	75	24.0	3	7.0	–	–	3	●	4,830
10M0.75R+1		REG+1	P4										5,080

＊：呼び径 < 首径です。めねじ加工深さが深い場合、ねじ長以上入れると折損の危険があります。

＊：Thread Size < Neck diameter (dn) When depth of cutting a female thread is deep, if putting the screw length or more in length, there is a risk of breakage.

・形式 1 ～ 2 は突出しセンタ　　Type 1 ～ 2 with External Centre