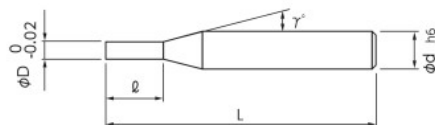


NX-25

リード25エンドミル
LEAD 25 End Mill



- 刃長は刃径の等倍で25°ネジレを採用。
- ネジレ角が弱い為、ワークの倒れを最小限に抑制。
- L/D=1 and helix angle 25°, Low helix angle minimize the milling deflection of work piece.



被削材 Work Material

炭素鋼 Carbon Steels	合金鋼・工具鋼 Alloy Steels・Tool Steels	調質鋼 Prehardened Steels	焼き入れ鋼 Hardened Steels	ステンレス鋼 Stainless Steels	チタン合金 Titanium Alloy	アルミニウム合金 Aluminum Alloy	銅 Copper	樹脂 Resin
○	○	○	~ 55HRC 55HRC ~	○		◎	◎	◎

単位 [寸法: mm / 価格: 円]
Unit [Size: mm / Retail Price: JPY]

コードNo. Code No.	(D)刃径 Dia.	(L)刃長 Length of Cut	(γ)首角 Neck Taper Angle	(d)シャン径 Shank Dia.	(L)全長 Overall Length	標準価格 Retail Price
01-00025-00050	0.5	0.5	9°	4	40	6,500
01-00025-00060	0.6	0.6	9°	4	40	6,500
01-00025-00070	0.7	0.7	9°	4	40	6,000
01-00025-00080	0.8	0.8	9°	4	40	6,000
01-00025-00090	0.9	0.9	9°	4	40	6,000
01-00025-00100	1	1	9°	4	40	4,200
01-00025-00110	1.1	1.1	9°	4	40	4,900
01-00025-00120	1.2	1.2	9°	4	40	4,900
01-00025-00130	1.3	1.3	9°	4	40	4,900
01-00025-00140	1.4	1.4	9°	4	40	4,900
01-00025-00150	1.5	1.5	9°	4	40	4,200
01-00025-00160	1.6	1.6	9°	4	40	4,900
01-00025-00170	1.7	1.7	9°	4	40	4,900
01-00025-00180	1.8	1.8	9°	4	40	4,900
01-00025-00190	1.9	1.9	9°	4	40	4,900
01-00025-00200	2	2	9°	4	40	4,200
01-00025-00210	2.1	2.1	9°	4	40	4,900
01-00025-00220	2.2	2.2	9°	4	40	4,900
01-00025-00230	2.3	2.3	9°	4	40	4,900
01-00025-00240	2.4	2.4	9°	4	40	4,900
01-00025-00250	2.5	2.5	9°	4	40	4,200
01-00025-00260	2.6	2.6	9°	6	40	6,400
01-00025-00270	2.7	2.7	9°	6	40	6,400
01-00025-00280	2.8	2.8	9°	6	40	6,400
01-00025-00290	2.9	2.9	9°	6	40	6,400
01-00025-00300	3	3	9°	6	40	5,400
01-00025-00310	3.1	3.1	9°	6	40	7,000
01-00025-00320	3.2	3.2	9°	6	40	7,000
01-00025-00330	3.3	3.3	9°	6	40	7,000

コードNo. Code No.	(D)刃径 Dia.	(L)刃長 Length of Cut	(γ)首角 Neck Taper Angle	(d)シャン径 Shank Dia.	(L)全長 Overall Length	標準価格 Retail Price
01-00025-00340	3.4	3.4	9°	6	40	7,000
01-00025-00350	3.5	3.5	9°	6	40	7,000
01-00025-00360	3.6	3.6	9°	6	40	7,000
01-00025-00370	3.7	3.7	9°	6	40	7,000
01-00025-00380	3.8	3.8	9°	6	40	7,000
01-00025-00390	3.9	3.9	9°	6	40	7,000
01-00025-00400	4	4	9°	6	40	5,800
01-00025-00410	4.1	4.1	9°	6	45	7,400
01-00025-00420	4.2	4.2	9°	6	45	7,400
01-00025-00430	4.3	4.3	9°	6	45	7,400
01-00025-00440	4.4	4.4	9°	6	45	7,400
01-00025-00450	4.5	4.5	9°	6	45	7,400
01-00025-00460	4.6	4.6	9°	6	45	7,400
01-00025-00470	4.7	4.7	9°	6	45	7,400
01-00025-00480	4.8	4.8	9°	6	45	7,400
01-00025-00490	4.9	4.9	9°	6	45	7,400
01-00025-00500	5	5	9°	6	45	6,100
01-00025-00510	5.1	5.1	9°	6	50	8,200
01-00025-00520	5.2	5.2	9°	6	50	8,200
01-00025-00530	5.3	5.3	9°	6	50	8,200
01-00025-00540	5.4	5.4	9°	6	50	8,200
01-00025-00550	5.5	5.5	9°	6	50	8,200
01-00025-00560	5.6	5.6	9°	6	50	8,200
01-00025-00570	5.7	5.7	9°	6	50	8,200
01-00025-00580	5.8	5.8	9°	6	50	8,200
01-00025-00590	5.9	5.9	9°	6	50	8,200
01-00025-00600	6	6	—	6	50	6,400
01-00025-00610	6.1	6.1	9°	8	55	13,500
01-00025-00620	6.2	6.2	9°	8	55	13,500

オーダー方法

NX-25 刃径 (D) を指示してください。 ※(γ) は参考値です。
When you order, indicate NX-25 (D). ※(γ) is reference value.

- 切削条件表はD-108に記載
- Recommended Milling Conditions are shown on page D-108.
- 規格・サイズは特定商社在庫となります。詳しくはお問い合わせください。
- I: Semi-standard item, please inquire for price and delivery.