

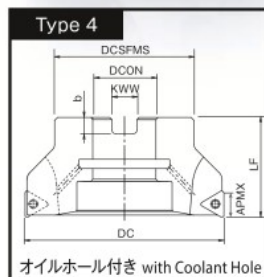
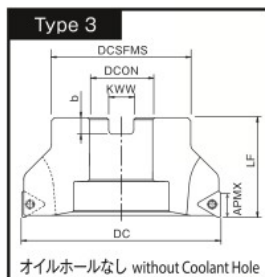
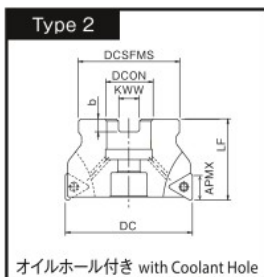
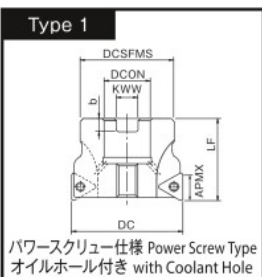
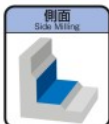
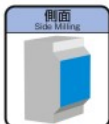
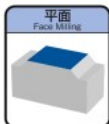
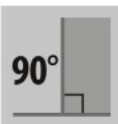
NEW SIZES

OSG PHOENIX 6コーナ肩削り用カッタ
OSG PHOENIX Indexable 6-corner Shoulder Cutter Triangle W-sided Insert Type

PSTW

切削条件 Cutting Conditions P1080

ボアタイプ (BORE) Bore Type



(単位:mm) (Unit:mm)

| ツールNo. EDP No. | 呼び Designation | 外径 DC | 刃数 ZEFP | カッタ 高さ LF | ボス径 DCSFMS | 穴径 DCON | 端面キー溝 Key Slot | | APMX | 重量 (kg) | 適用インサート Applicable Inserts | 形状 タイプ Type | 標準価格 (Yen) |
|-------------------|--------------------|----------|------------|-----------------|---------------|------------|----------------|------|------|------------|-------------------------------|-------------------|---------------|
| | | | | | | | 幅 KWW | 深さ b | | | | | |
| 7803031 | PSTW09R040M16-4 | 40 | 4 | 40 | 38 | 16 | 8.4 | 5.6 | 7.5 | 0.23 | ① | 2 | 63,400 |
| 7803032 | PSTW09R040M16-5 | 40 | 5 | 40 | 38 | 16 | 8.4 | 5.6 | 7.5 | 0.23 | | 2 | 75,900 |
| 7803033 | PSTW09R050M22-4 | 50 | 4 | 40 | 45 | 22 | 10.4 | 6.3 | 7.5 | 0.33 | | 2 | 76,800 |
| 7803034 | PSTW09R050M22-6 | 50 | 6 | 40 | 45 | 22 | 10.4 | 6.3 | 7.5 | 0.32 | | 2 | 88,800 |
| 7803035 | PSTW09R063M22-5 | 63 | 5 | 40 | 50 | 22 | 10.4 | 6.3 | 7.5 | 0.52 | | 2 | 78,600 |
| 7803036 | PSTW09R063M22-7 | 63 | 7 | 40 | 50 | 22 | 10.4 | 6.3 | 7.5 | 0.52 | | 2 | 104,000 |
| ※ 7802907 | PSTW09R080M25.4-7 | 80 | 7 | 50 | 60 | 25.4 | 9.5 | 6 | 7.5 | 1.07 | | 2 | 128,000 |
| ※ 7802908 | PSTW09R080M27-7 | 80 | 7 | 50 | 60 | 27 | 12.4 | 7 | 7.5 | 1.05 | | 2 | 128,000 |
| ※ 7802909 | PSTW09R100M31.7-10 | 100 | 10 | 63 | 70 | 31.75 | 12.7 | 8 | 7.5 | 2.05 | | 2 | 164,000 |
| ※ 7802910 | PSTW09R100M32-10 | 100 | 10 | 50 | 70 | 32 | 14.4 | 8 | 7.5 | 1.59 | | 2 | 164,000 |
| ※ 7802911 | PSTW09R125M38.1-12 | 125 | 12 | 63 | 90 | 38.1 | 15.9 | 10 | 7.5 | 3.01 | | 4 | 187,000 |
| ※ 7802912 | PSTW09R125M40-12 | 125 | 12 | 63 | 90 | 40 | 16.4 | 9 | 7.5 | 2.96 | | 2 | 187,000 |
| ※ 7802913 | PSTW12R050M22.2-3 | 50 | 3 | 40 | 47 | 22.225 | 8.4 | 5 | 12 | 0.32 | | 1 | 68,700 |
| 7803100 | PSTW12R050M22-3 | 50 | 3 | 40 | 45 | 22 | 10.4 | 6.3 | 12 | 0.3 | | 1 | 65,300 |
| 7803101 | PSTW12R050M22-4 | 50 | 4 | 40 | 45 | 22 | 10.4 | 6.3 | 12 | 0.3 | | 1 | 78,600 |
| ※ 7802914 | PSTW12R063M22.2-3 | 63 | 3 | 50 | 60 | 22.225 | 8.4 | 5 | 12 | 0.77 | 2 | 73,900 | |
| 7803102 | PSTW12R063M22-3 | 63 | 3 | 40 | 50 | 22 | 10.4 | 6.3 | 12 | 0.48 | 2 | 70,300 | |
| ※ 7802915 | PSTW12R063M25.4-5 | 63 | 5 | 50 | 60 | 25.4 | 9.5 | 6 | 12 | 0.7 | 2 | 78,600 | |
| 7803103 | PSTW12R063M22-5 | 63 | 5 | 40 | 50 | 22 | 10.4 | 6.3 | 12 | 0.46 | 2 | 90,400 | |
| 7803104 | PSTW12R080M25.4-5 | 80 | 5 | 50 | 60 | 25.4 | 9.5 | 6 | 12 | 1.08 | 2 | 93,400 | |
| ※ 7802916 | PSTW12R080M31.7-5 | 80 | 5 | 63 | 76 | 31.75 | 12.7 | 8 | 12 | 1.56 | 2 | 109,000 | |
| 7803110 | PSTW12R080M27-5 | 80 | 5 | 50 | 60 | 27 | 12.4 | 7 | 12 | 1.07 | 2 | 93,400 | |
| 7803105 | PSTW12R080M25.4-6 | 80 | 6 | 50 | 60 | 25.4 | 9.5 | 6 | 12 | 1.06 | ② | 2 | 121,000 |
| ※ 7802917 | PSTW12R080M31.7-6 | 80 | 6 | 63 | 76 | 31.75 | 12.7 | 8 | 12 | 1.53 | | 2 | 121,000 |
| 7803111 | PSTW12R080M27-6 | 80 | 6 | 50 | 60 | 27 | 12.4 | 7 | 12 | 1.04 | | 2 | 121,000 |
| 7803106 | PSTW12R100M31.7-5 | 100 | 5 | 50 | 70 | 31.75 | 12.7 | 8 | 12 | 1.5 | | 3 | 111,000 |
| 7803112 | PSTW12R100M32-5 | 100 | 5 | 50 | 70 | 32 | 14.4 | 8 | 12 | 1.57 | | 2 | 111,000 |
| 7803107 | PSTW12R100M31.7-7 | 100 | 7 | 50 | 70 | 31.75 | 12.7 | 8 | 12 | 1.5 | | 3 | 127,000 |
| 7803113 | PSTW12R100M32-7 | 100 | 7 | 50 | 70 | 32 | 14.4 | 8 | 12 | 1.56 | | 2 | 127,000 |
| 7803108 | PSTW12R125M38.1-7 | 125 | 7 | 63 | 90 | 38.1 | 15.9 | 10 | 12 | 3.03 | | 3 | 145,000 |
| 7803114 | PSTW12R125M40-7 | 125 | 7 | 63 | 90 | 40 | 16.4 | 9 | 12 | 2.96 | | 2 | 145,000 |
| 7803109 | PSTW12R125M38.1-9 | 125 | 9 | 63 | 90 | 38.1 | 15.9 | 10 | 12 | 3.01 | | 3 | 156,000 |
| 7803115 | PSTW12R125M40-9 | 125 | 9 | 63 | 90 | 40 | 16.4 | 9 | 12 | 2.93 | 2 | 156,000 | |

※=NEW SIZES

在庫区分は全てC(標準在庫品)となります。 Stock are categorized as C (Standard stock item).

超硬エンドミル
CARBIDE END MILLS

ハイスエンドミル
HSS END MILLS

インテグラル
INTEGRAL TOOL

SPECIFICATION CHART
形状寸法表

各種製品
OTHER PRODUCTS

索引

フェニックス
PHOENIX

ワルター
WALTER

セラテジット
CERATIZIT

FACE MILLING CUTTERS
正面フライス

SHOULDER CUTTERS
肩削りカッタ

HIGH FEED CUTTERS
高送りラジアス

RADIUS CUTTERS
丸駒カッタ

PCD CUTTERS
PCDカッタ

FOR FINISHING CUTTERS
仕上げ用

EXCHANGEABLE HEAD
END MILLS
ヘッド交換式
エンドミル

SCREW-FIT TYPES
ねじ込みタイプ

MULTI-FUNCTION CUTTERS-
COUNTERBORING
多機能カッタ・
塵ぐり

DRILLS
ドリル