

摩耗点検ねじゲージ (LCG)

Wear Check Thread Gauge



通り側ねじ用限界ゲージ(GP,GR)が摩耗限界を超えていないことを確かめるために用いるゲージです。
従来JIS2級用はそのGP,GRが通り抜けないこと、ISO等級6HはそのGP,GRが1回転を超えて入らないことで摩耗限度内と判断します。
※摩耗点検リングゲージ(GPW)はJISに規定されていないゲージであり、OSGが独自に設定しています。運用には十分な配慮をお願いします。

This gauge is used to check the wear of the GO thread limit gauge (GP, GR). Conventionally, for JIS Class 2 grades, the GP and GR do not pass through, and for ISO grade 6H, the GP and GR do not exceed 1 revolution, so it is judged that they are within the wear limit.

*The wear check ring gauge (GPW) is not specified in JIS and is set by OSG. Please give due consideration before use.

JIS (ISO等級)
JIS (ISO)

メートル(M) ねじ Metric screw threads

呼び Thread Size	プラグ Plug				リング Ring	
	GW		NW		GPW	
	精度 Class	ツールNo. EDP No. 標準価格 (Yen)	精度 Class	ツールNo. EDP No. 標準価格 (Yen)	精度 Class	ツールNo. EDP No. 標準価格 (Yen)
M 1.4 × 0.3	6h	9345617 ¥25,000	6h	9345618 ¥25,000	—	—
M 1.6 × 0.35	6g	9345637 ¥23,800	6g	9345638 ¥23,800	—	—
M 1.7 × 0.35	6g	9345657 ¥22,200	6g	9345658 ¥22,200	—	—
M 2 × 0.4	6g	9345677 ¥18,620	6g	9345678 ¥18,620	6H	9345679 ¥37,200
M 2.3 × 0.4	6g	9345697 ¥18,440	6g	9345698 ¥18,440	—	—
M 2.5 × 0.45	6g	9345717 ¥16,640	6g	9345718 ¥16,640	6H	9345719 ¥33,400
M 2.6 × 0.45	6g	9345737 ¥17,280	6g	9345738 ¥17,280	6H	9345739 ¥34,800
M 3 × 0.5	6g	9345757 ¥16,360	6g	9345758 ¥16,360	6H	9345759 ¥32,900
M 4 × 0.7	6g	9345777 ¥15,480	6g	9345778 ¥15,480	6H	9345779 ¥31,000
M 5 × 0.8	6g	9345797 ¥15,220	6g	9345798 ¥15,220	6H	9345799 ¥30,800
M 5.5 × 0.5	6g	9345817 ¥20,800	6g	9345818 ¥20,800	—	—
M 6 × 1	6g	9345837 ¥14,980	6g	9345838 ¥14,980	6H	9345839 ¥30,000
M 6 × 0.75	6g	9345857 ¥16,520	6g	9345858 ¥16,520	—	—
M 8 × 1.25	6g	9345877 ¥15,220	6g	9345878 ¥15,220	6H	9345879 ¥30,800
M 8 × 1	6g	9345897 ¥14,860	6g	9345898 ¥14,860	—	—
M 10 × 1.5	6g	9345917 ¥15,480	6g	9345918 ¥15,480	6H	9345919 ¥31,000
M 10 × 1.25	6g	9345937 ¥14,860	6g	9345938 ¥14,860	6H	9345939 ¥29,800
M 10 × 1	6g	9345957 ¥15,500	6g	9345958 ¥15,500	—	—
M 12 × 1.75	6g	9345977 ¥15,800	6g	9345978 ¥15,800	6H	9345979 ¥31,800
M 12 × 1.5	6g	9345997 ¥15,480	6g	9345998 ¥15,480	—	—
M 12 × 1.25	6g	9346017 ¥15,860	6g	9346018 ¥15,860	—	—
M 12 × 1	6g	9346037 ¥16,700	6g	9346038 ¥16,700	—	—
M 14 × 2	6g	9346057 ¥16,760	6g	9346058 ¥16,760	—	—
M 14 × 1.5	6g	9346077 ¥16,500	6g	9346078 ¥16,500	—	—

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在庫区分は全てD(標準在庫品)となります。
Stock are categorized in section D (Standard stock item).

次ページへ

呼び Size **M14 ~ M36** **NEXT**