

⊕ バインドタッピンねじ(3種溝付き C-1形)

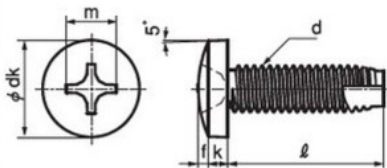


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ステンレス



呼び径		2	2,3	2,5	2,6	3	3,5	4	4,5	5	6	
dk	基準寸法	4.3	4.9	5.3	5.5	6.3	7.3	8.3	9.3	10.3	12.4	
	許容差	0 -0.4			0 -0.5			0 -0.6			0 -0.7	
k+t	基準寸法	1.20	1.40	1.50	1.60	1.90	2.20	2.50	2.80	3.10	3.70	
	許容差	±0.1					±0.15					±0.2
十字穴	m	参考	2.2	2.4	2.5	2.6	3.7	4.0	4.3	4.7	5.0	6.3
	Q	最大	1.01	1.21	1.32	1.42	1.53	1.83	2.13	2.53	2.83	2.86
		最小	0.65	0.85	0.95	1.05	1.01	1.30	1.60	1.99	2.29	2.31
	十字穴の番号		1					2				
d	最大	1.98	2.28	2.48	2.58	2.98	3.47	3.978	4.47	4.976	5.97	
	最小	1.89	2.19	2.38	2.48	2.874	3.36	3.838	4.34	4.826	5.82	
P(ピッチ)		0.4	0.4	0.45	0.45	0.5	0.6	0.7	0.75	0.8	1.0	

長さ		入り数	鉄													
6	8		生地	クロメ	クロメコート	三価ホウ酸	ニッケル	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム
6	8	2200×20	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	10	1800×20	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	12	1800×20	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	16	2200×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
16	20	1800×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
20		1400×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●

長さ		入り数	鉄														ステンレス		
6	8		生地	クロメ	クロメコート	三価ホウ酸	ニッケル	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム	生地	SC100	SC105
6	8	1600×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	10	1000×24	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	10	1500×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	12	1000×18	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	12	1200×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	14	1000×18	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	16	1200×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
14	16	1000×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
16	20	900×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
20	25	700×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
25	30	600×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
30	35	500×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
35	40	400×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
40		500×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

長さ		入り数	鉄													
8	10		生地	クロメ	クロメコート	三価ホウ酸	ニッケル	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム
8	10	800×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	12	800×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	14	700×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
14	16	600×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
16	20	500×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
20	25	450×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
25	30	500×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●
30	35	500×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●
35		400×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●

長さ		入り数	鉄													
10	12		生地	クロメ	クロメコート	三価ホウ酸	ニッケル	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム	クロム
10	12	450×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	14	400×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
14	15	400×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
15	16	350×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
16	20	350×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
20	25	300×14	●	●	●	●	●	●	●	●	●	●	●	●	●	●
25	30	400×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●
30	35	350×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●
35		300×10	●	●	●	●	●	●	●	●	●	●	●	●	●	●

⊕ 皿小頭 タッピンねじ(3種溝付き C-1形)

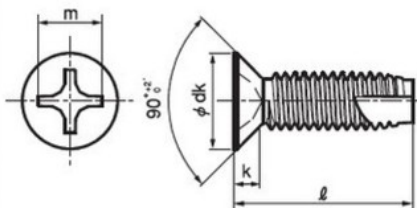


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ステンレス



ねじの呼び	ピッチ	十字穴の番号	dk		k		m
			基準寸法	許容差	基準寸法	許容差	
M4	0.7	2	6	0 -0.5	1.40	0 -0.3	4.1