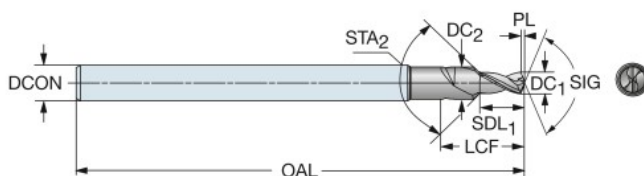
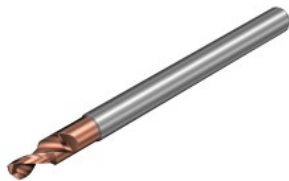


CoroDrill® 862 小径ソリッドドリル

あらゆる被削材用

TCHA H8
SIG 140°

									P	M	K	N	S	H	O	寸法、mm, inch										
									XZBL	XZBL	XZBL	XZBL	XZBL	XZBL	XZBL		DCON _{MS}	DCON _{MS} [*]	OAL	OAL [*]	LF	LF [*]	LCF	LCF [*]	PL	PL [*]
DC ₁	DC ₁ ["]	DC ₂	DC ₂ ["]	STA	LU	LU ["]	CZC _{MS}	型番	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.9	1.965	2	.098	0.1	.002	
0.30	.012	0.40	.016	90°	0.6	.024	4	862.2-0300-006A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.9	1.965	2	.098	0.1	.003	
0.35	.014	0.47	.019	90°	0.7	.028	4	862.2-0350-007A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.9	1.964	3	.118	0.1	.003	
0.40	.016	0.53	.021	90°	0.8	.031	4	862.2-0400-008A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.9	1.963	3	.118	0.1	.003	
0.45	.018	0.60	.024	90°	0.9	.035	4	862.2-0450-009A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.9	1.963	3	.138	0.1	.004	
0.50	.020	0.67	.026	90°	1.0	.039	4	862.2-0500-010A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.8	1.962	3	.138	0.1	.004	
0.55	.022	0.73	.029	90°	1.1	.043	4	862.2-0550-011A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.8	1.962	4	.169	0.1	.004	
0.60	.024	0.80	.031	90°	1.2	.047	4	862.2-0600-012A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.8	1.961	4	.169	0.1	.005	
0.65	.026	0.87	.034	90°	1.3	.051	4	862.2-0650-013A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.8	1.960	5	.209	0.1	.005	
0.70	.028	0.93	.037	90°	1.4	.055	4	862.2-0700-014A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.8	1.959	6	.236	0.1	.006	
0.75	.030	1.00	.039	90°	1.5	.059	4	862.2-0750-015A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.7	1.958	6	.236	0.2	.006	
0.80	.031	1.07	.042	90°	1.6	.063	4	862.2-0800-016A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.7	1.958	6	.236	0.2	.007	
0.85	.033	1.13	.044	90°	1.7	.067	4	862.2-0850-017A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.7	1.957	7	.276	0.2	.007	
0.90	.035	1.20	.047	90°	1.8	.071	4	862.2-0900-018A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.7	1.957	7	.276	0.2	.008	
0.95	.037	1.27	.050	90°	1.9	.075	4	862.2-0950-019A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.7	1.956	7	.276	0.2	.008	
1.00	.039	1.33	.052	90°	2.0	.079	4	862.2-1000-020A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.7	1.955	7	.276	0.2	.009	
1.05	.041	1.40	.055	90°	2.0	.079	4	862.2-1050-020A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.6	1.954	8	.315	0.2	.009	
1.10	.043	1.47	.058	90°	2.2	.087	4	862.2-1100-022A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.6	1.953	8	.315	0.2	.010	
1.15	.045	1.53	.060	90°	2.0	.079	4	862.2-1150-020A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.6	1.953	8	.315	0.3	.010	
1.20	.047	1.60	.063	90°	2.4	.094	4	862.2-1200-024A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.6	1.952	8	.315	0.3	.010	
1.25	.049	1.67	.066	90°	2.4	.094	4	862.2-1250-024A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.6	1.952	9	.354	0.3	.011	
1.30	.051	1.73	.068	90°	2.6	.102	4	862.2-1300-026A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.6	1.951	9	.354	0.3	.011	
1.35	.053	1.80	.071	90°	2.6	.102	4	862.2-1350-026A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.5	1.950	9	.354	0.3	.011	
1.40	.055	1.87	.074	90°	2.8	.110	4	862.2-1400-028A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.5	1.950	9	.354	0.3	.012	
1.45	.057	1.93	.076	90°	2.8	.110	4	862.2-1450-028A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.5	1.949	9	.374	0.3	.012	
1.50	.059	2.00	.079	90°	3.0	.118	4	862.2-1500-030A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.5	1.948	9	.374	0.3	.013	
1.55	.061	2.07	.081	90°	3.0	.118	4	862.2-1550-030A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.5	1.948	10	.402	0.3	.013	
1.60	.063	2.13	.084	90°	3.2	.126	4	862.2-1600-032A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.5	1.947	10	.402	0.3	.014	
1.65	.065	2.20	.087	90°	3.2	.126	4	862.2-1650-032A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.946	10	.402	0.4	.014	
1.70	.067	2.27	.089	90°	3.4	.134	4	862.2-1700-034A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.946	11	.433	0.4	.015	
1.75	.069	2.33	.092	90°	3.4	.134	4	862.2-1750-034A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.945	11	.433	0.4	.015	
1.80	.071	2.40	.094	90°	3.6	.142	4	862.2-1800-036A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.945	11	.433	0.4	.015	
1.85	.073	2.47	.097	90°	3.7	.146	4	862.2-1850-037A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.944	11	.433	0.4	.016	
1.90	.075	2.53	.100	90°	3.8	.150	4	862.2-1900-038A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.944	11	.433	0.4	.016	
1.95	.077	2.60	.102	90°	3.8	.150	4	862.2-1950-038A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.4	1.943	12	.472	0.4	.016	
1.98	.078	2.64	.104	90°	3.8	.150	4	862.2-1980-038A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.943	12	.472	0.4	.017	
2.00	.079	2.67	.105	90°	4.0	.157	4	862.2-2000-040A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.942	12	.472	0.4	.017	
2.05	.081	2.73	.107	90°	4.1	.161	4	862.2-2050-041A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.08	.082	2.77	.109	90°	4.0	.157	4	862.2-2080-040A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.10	.083	2.80	.110	90°	4.2	.165	4	862.2-2100-042A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.15	.085	2.87	.113	90°	4.3	.169	4	862.2-2150-043A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.18	.086	2.91	.115	90°	4.1	.161	4	862.2-2180-041A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.20	.087	2.93	.115	90°	4.4	.173	4	862.2-2200-044A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.25	.089	3.00	.118	90°	4.5	.177	4	862.2-2250-045A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.018	
2.26	.089	3.01	.119	90°	4.5	.177	4	862.2-2260-045A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.940	12	.500	0.5	.018	
2.30	.091	3.07	.121	90°	4.6	.181	4	862.2-2300-046A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.939	12	.500	0.5	.018	
2.35	.093	3.13	.123	90°	4.6	.181	4	862.2-2350-046A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.38	.094	3.17	.125	90°	4.6	.181	4	862.2-2380-046A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.40	.094	3.20	.126	90°	4.8	.189	4	862.2-2400-048A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.44	.096	3.25	.128	90°	4.8	.189	4	862.2-2440-048A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.017	
2.45	.096	3.27	.129	90°	4.8	.189	4	862.2-2450-048A0-GP	★	★	★	★	★	★	☆	4.0	.157	50	1.969	49.3	1.941	12	.472	0.4	.018	
2.50	.098	3.33	.131	90°	5.0	.197	4	862.2-2500-050A0-GP	★	★	★	★	★	★	☆	4.0	.157									



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