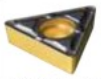
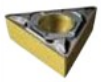
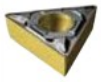
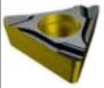
チップ

●◑✚=推奨材種
○◔✜=補助材種

○=安定・高速
◔=通常・軽断続
✜=不安定・断続

		鋼	ステンレス鋼	鋳鉄	非鉄	耐熱合金	高硬度鋼
P		●◑✚	○◔✜				
M		○◔✜	●◑✚				
K		○◔✜		●◑✚			◔
N				○	●	◔	◔
S			◑●◔			◔	◔
H		◔					◔

		△	型番	コーティング														サーメット		超硬			寸法, mm			
				4305	4315	4325	4335	2015	2025	2035	2220	235	3005	3210	3225	1105	1115	1125	1515	S05F	1525	5015	H10	H10A	H13A	IC	S	RE	D1
仕上げ	 TCMX-WF Wiper TECHNOLOGY	09	TCMX 09 02 02-WF															●			●				5.56	2.38	0.2	2.5
			TCMX 09 02 04-WF		●	●		●					●	●	●		●		●		●	●				5.56	2.38	0.4	2.5
			TCMX 09 02 08-WF											●	●		●		●							5.56	2.38	0.8	2.5
	 TCMT-PF	06	TCMT 06 T1 02-PF			●													●			●				3.97	1.98	0.2	2.2
			TCMT 06 T1 04-PF		●	●													●			●				3.97	1.98	0.4	2.2
			TCMT 06 T1 08-PF		●	●																●				3.97	1.98	0.8	2.2
		09	TCMT 09 02 02-PF			●													●			●				5.56	2.38	0.2	2.5
			TCMT 09 02 04-PF		●	●													●			●				5.56	2.38	0.4	2.5
	TCMT-MF	06	TCMT 06 T1 02-MF													●	●	●								3.97	1.98	0.2	2.2
			TCMT 06 T1 04-MF					●								●	●	●								3.97	1.98	0.4	2.2
			TCMT 06 T1 08-MF					●									●	●								3.97	1.98	0.8	2.2
		09	TCMT 09 02 02-MF													●	●	●								5.56	2.38	0.2	2.5
			TCMT 09 02 04-MF					●	●		●					●	●	●								5.56	2.38	0.4	2.5
	 TCMT-KF	06	TCMT 06 T1 02-KF											●	●										●	3.97	1.98	0.2	2.2
			TCMT 06 T1 04-KF										●	●	●										●	3.97	1.98	0.4	2.2
			TCMT 06 T1 08-KF											●	●										●	3.97	1.98	0.8	2.2
		09	TCMT 09 02 02-KF											●	●										●	5.56	2.38	0.2	2.5
			TCMT 09 02 04-KF										●	●	●										●	5.56	2.38	0.4	2.5
	TCEX	05	TCEX 05 01 00L-F															●								3.362	1.4	0.0	2.2
			TCEX 05 01 01L-F															●								3.362	1.4	0.1	2.2
		06	TCEX 06 T1 00L-F															●								3.97	1.98	0.0	2.2
			TCEX 06 T1 01L-F															●								3.97	1.98	0.1	2.2
			TCEX 06 T1 02L-F															●								3.97	1.98	0.2	2.2
		09	TCEX 09 02 01L-F															●								5.56	2.38	0.1	2.5
			TCEX 09 02 02L-F															●								5.56	2.38	0.2	2.5
	TCGX-WK Wiper TECHNOLOGY	06	TCGX 06 T1 04L-WK														●	●	●							3.97	1.98	0.4	2.2
		09	TCGX 09 02 04L-WK														●	●	●			●				5.56	2.38	0.4	2.5
	 TCGT-K	06	TCGT 06 T1 02L-K														●	●	●							3.97	1.98	0.2	2.2
			TCGT 06 T1 04L-K														●	●	●							3.97	1.98	0.4	2.2
		09	TCGT 09 02 02L-K														●	●	●		●	●				5.56	2.38	0.2	2.5
			TCGT 09 02 04L-K														●	●	●		●	●				5.56	2.38	0.4	2.5
	TCMT-UF	06	TCMT 06 T1 02-UF									●										●				3.97	1.98	0.2	2.2
			TCMT 06 T1 04-UF		●	●						●										●				3.97	1.98	0.4	2.2
		09	TCMT 09 02 04-UF		●	●																●				5.56	2.38	0.4	2.5
			TCMT 09 02 08-UF																			●				5.56	2.38	0.8	2.5

●=標準在庫　○=受注生産品