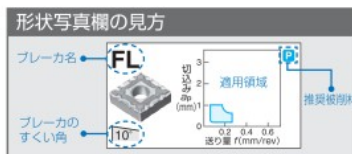
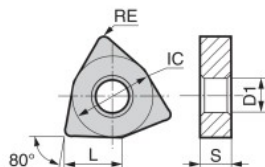


六角形ネガティブインサート

刃先交換インサート



●: 連続切削 第一推奨 ○: 連続切削 第二推奨 ●: 一般切削 第一推奨 ○: 一般切削 第二推奨 ✕: 断続切削 第一推奨 ✕: 断続切削 第二推奨

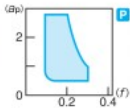
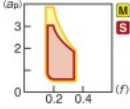
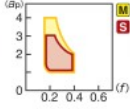
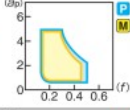
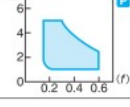
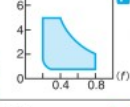
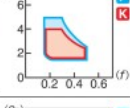
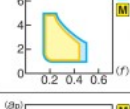
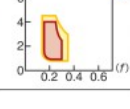
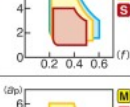
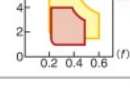
WN	0804
寸法 (mm)	切刃長L 8.7 厚さS 4.76
	内接円IC 12.7 穴径D1 5.16

スミポロン(CBN)インサート **L105, L106**適用外径ホルダ **C40, C41** 適用内径ホルダ **E26, E27**

コーティング

コーテッド サーマット

超硬合金

	形状	適用領域	型番	コーナ 半径 RE	AC8015P	AC8020P	AC8025P	AC8035P	AC810P	AC820P	AC830P	AC6020M	AC6030M	AC6040M	AC610M	AC630M	AC4010K	AC4015K	AC420K	AC405K	AC415K	AC503U	AC5005S	AC5015S	AC5025S	AC510U	AC520U	AC1030U	AC530U	ACZ150	T1500Z	T2500Z	T3000Z	T1000A	T1500A	ST10P	ST20E	A30	G10E	EH510	EH520	H1						
軽中切削	SX 		WNMG 080404N-SX 080408N-SX 080412N-SX	0.4 0.8 1.2	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●																					● ● ●	● ● ●															
	EX 		WNMG 080404N-EX 080408N-EX 080412N-EX	0.4 0.8 1.2									● ● ●	● ● ●	● ● ●	● ● ●	▲ ▲ ●							○ ○ ○	● ● ●	● ● ●	● ● ●	● ● ●		● ● ●																		
	UP 		WNMG 080408N-UP 080412N-UP	0.8 1.2						● ● ●	● ● ●	● ● ●	● ● ●	● ● ●			● ● ●								○ ○	● ●	● ●	● ●	● ●		● ●																	
中切削	GU 		WNMG 080404N-GU 080408N-GU 080412N-GU	0.4 0.8 1.2	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	▲ ▲ ●	● ● ●							○ ○ ○	● ● ●	● ● ●	● ● ●	● ● ●		● ● ●				● ●														
	GE 		WNMG 080404N-GE 080408N-GE 080412N-GE 080416N-GE	0.4 0.8 1.2 1.6	● ○ ● ●	● ○ ● ●	● ○ ● ●	● ○ ● ●	● ○ ● ●	● ○ ● ●	● ○ ● ●	● ○ ● ●												○ ○ ○	● ● ●	● ● ●	● ● ●																					
	GUW 		WNMG 080408N-GUW 080412N-GUW	0.8 1.2	● ○ ●	● ○ ●			● ● ●																																							
	UX 		WNMG 080404N-UX 080408N-UX 080412N-UX	0.4 0.8 1.2	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●																																				
	UG 		WNMG 080404N-UG 080408N-UG 080412N-UG	0.4 0.8 1.2			● ● ●				● ● ●	● ● ●																																				
	EG 		WNMG 080404N-EG 080408N-EG 080412N-EG	0.4 0.8 1.2	● ○ ●	● ○ ●	● ○ ●						● ● ●	● ● ●	● ● ●									○ ○ ○	● ● ●	● ● ●	● ● ●	● ● ●																● ●	● ●			
			WNMA 080408 080412 080416	0.8 1.2 1.6														● ● ●	● ● ●	▲ ▲ ▲					○ ○ ○	● ● ●	● ● ●	● ● ●	● ● ●																			
中粗切削	MU 		WNMG 080408N-MU 080412N-MU 080416N-MU	0.8 1.2 1.6	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●	● ○ ●			● ● ●								○ ○	● ●	● ●	● ●	● ●		● ●																		
	EM 		WNMG 080408N-EM 080412N-EM	0.8 1.2	● ○ ●	● ○ ●	● ○ ●						● ● ●	● ● ●	● ● ●									○ ○	● ●	● ●																						