WEZ 1000R(S)型

P 鋼 M ステンレス鋼 K 鋳鉄 N 非鉄金属 S 難削材

拡充

インサート

寸法(mm)

材質分類		コーティング									超硬合金	DLC	サーメット		
適用加工	高速・軽切削		P M	P		K	K		M S			N	P		
	汎用切削	K P M S	P M		P	K		K	M S	M S	N	N			
	粗切削	K P M S			P			K		M S					
型番		ACU2500	XCU2500	ACP2000	ACP3000	XCK2000	ACK2000	ACK3000	ACM200	ACM300	H20	DL2000	T2500A	コーナー半径 RE	Fig
AOMT	11T302PEER-G	●			●			●	●	●	—	—	●	0.2	1
	11T304PEER-G	●	●	●	●	●	●	●	●	●	—	—	●	0.4	1
	11T305PEER-G	●							●	●	—	—		0.5	1
	11T308PEER-G	●	●	●	●	●	●	●	●	●	—	—	●	0.8	1
	11T310PEER-G	●							●	●	—	—		1.0	1
	11T312PEER-G	●			●			●	●	●	—	—		1.2	1
	11T316PEER-G	●			●			●	●	●	—	—		1.6	1
	11T320PEER-G	●			●			●	●	●	—	—		2.0	1
	11T324PEER-G	●							●	●	—	—		2.4	1
	11T330PEER-G	●			●			●	●	●	—	—		3.0	2
	11T332PEER-G	●							●	●	—	—		3.2	2
AOMT	11T304PEER-H	●	●	●	●	●	●	●	●	●	—	—	—	0.4	1
	11T308PEER-H	●	●	●	●	●	●	●	●	●	—	—	—	0.8	1
	11T312PEER-H	●							●	●	—	—	—	1.2	1
	11T316PEER-H	●							●	●	—	—	—	1.6	1
AOET	11T302PEER-F	●		—			—		—		—	—	—	0.2	1
	11T304PEER-F	●		—			—		—		—	—	—	0.4	1
	11T305PEER-F	●		—			—		—		—	—	—	0.5	1
	11T308PEER-F	●		—			—		—		—	—	—	0.8	1
	11T310PEER-F	●		—			—		—		—	—	—	1.0	1
	11T312PEER-F	●		—			—		—		—	—	—	1.2	1
	11T316PEER-F	●		—			—		—		—	—	—	1.6	1
	11T320PEER-F	●		—			—		—		—	—	—	2.0	1
	11T324PEER-F	●		—			—		—		—	—	—	2.4	1
	11T330PEER-F	●		—			—		—		—	—	—	3.0	2
	11T332PEER-F	●		—			—		—		—	—	—	3.2	2
AOET	11T302PEER-P16	●		—			—		—		—	—	—	0.2	1
	11T304PEER-P16	●		—			—		—		—	—	—	0.4	1
	11T305PEER-P16	●		—			—		—		—	—	—	0.5	1
	11T308PEER-P16	●		—			—		—		—	—	—	0.8	1
	11T310PEER-P16	●		—			—		—		—	—	—	1.0	1
	11T312PEER-P16	●		—			—		—		—	—	—	1.2	1
AOET	11T302PEER-P20	●		—			—		—		—	—	—	0.2	1
	11T304PEER-P20	●		—			—		—		—	—	—	0.4	1
	11T305PEER-P20	●		—			—		—		—	—	—	0.5	1
	11T308PEER-P20	●		—			—		—		—	—	—	0.8	1
	11T310PEER-P20	●		—			—		—		—	—	—	1.0	1
	11T312PEER-P20	●		—			—		—		—	—	—	1.2	1
AOET	11T302PEER-P25	●		—			—		—		—	—	—	0.2	1
	11T304PEER-P25	●		—			—		—		—	—	—	0.4	1
	11T305PEER-P25	●		—			—		—		—	—	—	0.5	1
	11T308PEER-P25	●		—			—		—		—	—	—	0.8	1
	11T310PEER-P25	●		—			—		—		—	—	—	1.0	1
	11T312PEER-P25	●		—			—		—		—	—	—	1.2	1
AOET	11T302PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	0.2	1
	11T304PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	0.4	1
	11T305PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	0.5	1
	11T308PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	0.8	1
	11T310PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	1.0	1
	11T312PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	1.2	1
	11T316PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	1.6	1
	11T320PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	2.0	1
	11T324PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	2.4	1
	11T330PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	3.0	2
	11T332PEFR-S	—	—	—	—	—	—	—	—	—	●	●	—	3.2	2

Fig 1

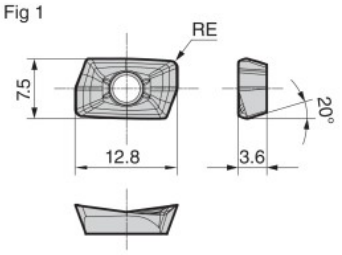
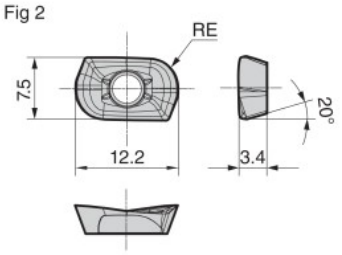


Fig 2



末尾-Gは汎用型、-Hは高強度型、-Fは中仕上げ用、-P16/-P20/-P25は高精度加工用、-Sは非鉄金属用です。
※-P16は本体刃径ø14,ø16に適用。-P20は本体刃径ø18,ø20に適用。-P25は本体刃径ø25,ø28に適用。

推奨切削条件 H56