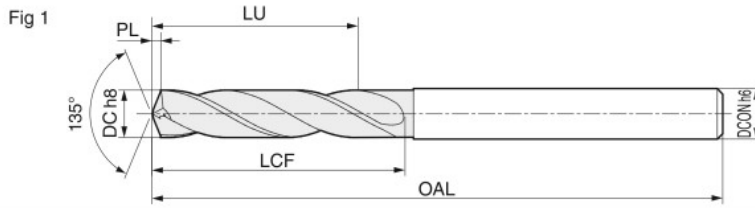


# GS型(外部給油式)

炭素合金鋼 ~0.28% 炭素合金鋼 0.29%~ 調質鋼 高硬度鋼 ~45 HRC 高硬度鋼 46HRC~ ステンレス鋼 Ti合金 耐熱鋼 鋳鉄 ダクタイル鋳鉄

DEX コート 2D 4D

※ h6, h8 公差は N38 参照



穴あけ

J

メロニ

交換式

交換式

メロニ

交換式

メロニ

## 本体 刃径φ1.0~3.7mm

寸法(mm)

刃径 DC	穴深さ (L/D)	在庫	型番	有効長 LU	フルート長 LCF	全長 OAL	先端 PL	シャンク径 DCON	Fig
1.0	2	●	MDW 0100GS2	4.7	6.2	45.2	0.2	3.0	1
	4	●	0100GS4	10.7	12.2	49.2			1
1.1	2	●	MDW 0110GS2	4.6	6.2	45.2	0.2	3.0	1
	4	●	0110GS4	10.6	12.2	49.2			1
1.2	2	●	MDW 0120GS2	4.4	6.2	45.2	0.2	3.0	1
	4	●	0120GS4	10.4	12.2	49.2			1
1.3	2	●	MDW 0130GS2	4.4	6.3	45.3	0.3	3.0	1
	4	●	0130GS4	10.4	12.3	49.3			1
1.4	2	●	MDW 0140GS2	4.2	6.3	45.3	0.3	3.0	1
	4	●	0140GS4	10.2	12.3	49.3			1
1.5	2	●	MDW 0150GS2	4.1	6.3	45.3	0.3	3.0	1
	4	●	0150GS4	10.1	12.3	49.3			1
1.6	2	●	MDW 0160GS2	5.9	8.3	45.3	0.3	3.0	1
	4	●	0160GS4	12.9	15.3	49.3			1
1.7	2	●	MDW 0170GS2	5.9	8.4	45.4	0.4	3.0	1
	4	●	0170GS4	12.9	15.4	49.4			1
1.8	2	●	MDW 0180GS2	5.7	8.4	45.4	0.4	3.0	1
	4	●	0180GS4	12.7	15.4	49.4			1
1.9	2	●	MDW 0190GS2	5.6	8.4	45.4	0.4	3.0	1
	4	●	0190GS4	12.6	15.4	49.4			1
2.0	2	●	MDW 0200GS2	5.4	8.4	45.4	0.4	3.0	1
	4	●	0200GS4	12.4	15.4	49.4			1
2.1	2	●	MDW 0210GS2	7.3	10.4	45.4	0.4	3.0	1
	4	●	0210GS4	14.3	17.4	49.4			1
2.2	2	●	MDW 0220GS2	7.2	10.5	45.5	0.5	3.0	1
	4	●	0220GS4	14.2	17.5	49.5			1
2.3	2	●	MDW 0230GS2	7.1	10.5	45.5	0.5	3.0	1
	4	●	0230GS4	14.1	17.5	49.5			1
2.4	2	●	MDW 0240GS2	6.9	10.5	45.5	0.5	3.0	1
	4	●	0240GS4	13.9	17.5	49.5			1
2.5	2	●	MDW 0250GS2	6.8	10.5	45.5	0.5	3.0	1
	4	●	0250GS4	13.8	17.5	49.5			1
2.6	2	●	MDW 0260GS2	9.6	13.5	45.5	0.5	3.0	1
	4	●	0260GS4	15.6	19.5	49.5			1
2.7	2	●	MDW 0270GS2	9.6	13.6	45.6	0.6	3.0	1
	4	●	0270GS4	15.6	19.6	49.6			1
2.8	2	●	MDW 0280GS2	9.4	13.6	45.6	0.6	3.0	1
	4	●	0280GS4	15.4	19.6	49.6			1
2.9	2	●	MDW 0290GS2	9.3	13.6	45.6	0.6	3.0	1
	4	●	0290GS4	15.3	19.6	49.6			1
3.0	2	●	MDW 0300GS2	9.1	13.6	45.6	0.6	3.0	1
	4	●	0300GS4	15.1	19.6	49.6			1
3.1	2	●	MDW 0310GS2	15.0	19.6	54.6	0.6	4.0	1
	4	●	0310GS4	20.0	24.6	60.6			1
3.2	2	●	MDW 0320GS2	14.9	19.7	54.7	0.7	4.0	1
	4	●	0320GS4	19.9	24.7	60.7			1
3.3	2	●	MDW 0330GS2	14.8	19.7	54.7	0.7	4.0	1
	4	●	0330GS4	19.8	24.7	60.7			1
3.4	2	●	MDW 0340GS2	14.6	19.7	54.7	0.7	4.0	1
	4	●	0340GS4	19.6	24.7	60.7			1
3.5	2	●	MDW 0350GS2	14.5	19.7	54.7	0.7	4.0	1
	4	●	0350GS4	19.5	24.7	60.7			1
3.6	2	●	MDW 0360GS2	16.3	21.7	54.7	0.7	4.0	1
	4	●	0360GS4	22.3	27.7	60.7			1
3.7	2	●	MDW 0370GS2	16.3	21.8	54.8	0.8	4.0	1
	4	●	0370GS4	22.3	27.8	60.8			1

材種 ACX70

## 本体 刃径φ3.8~6.5mm

寸法(mm)

刃径 DC	穴深さ (L/D)	在庫	型番	有効長 LU	フルート長 LCF	全長 OAL	先端 PL	シャンク径 DCON	Fig
3.8	2	●	MDW 0380GS2	16.1	21.8	54.8	0.8	4.0	1
	4	●	0380GS4	22.1	27.8	60.8			1
3.9	2	●	MDW 0390GS2	16.0	21.8	54.8	0.8	4.0	1
	4	●	0390GS4	22.0	27.8	60.8			1
4.0	2	●	MDW 0400GS2	15.8	21.8	54.8	0.8	4.0	1
	4	●	0400GS4	21.8	27.8	60.8			1
4.1	2	●	MDW 0410GS2	17.7	23.8	61.8	0.8	5.0	1
	4	●	0410GS4	25.7	31.8	76.8			1
4.2	2	●	MDW 0420GS2	17.6	23.9	61.9	0.9	5.0	1
	4	●	0420GS4	25.6	31.9	76.9			1
4.3	2	●	MDW 0430GS2	17.5	23.9	61.9	0.9	5.0	1
	4	●	0430GS4	25.5	31.9	76.9			1
4.4	2	●	MDW 0440GS2	17.3	23.9	61.9	0.9	5.0	1
	4	●	0440GS4	25.3	31.9	76.9			1
4.5	2	●	MDW 0450GS2	17.2	23.9	61.9	0.9	5.0	1
	4	●	0450GS4	25.2	31.9	76.9			1
4.6	2	●	MDW 0460GS2	19.1	26.0	62.0	1.0	5.0	1
	4	●	0460GS4	32.1	39.0	77.0			1
4.7	2	●	MDW 0470GS2	19.0	26.0	62.0	1.0	5.0	1
	4	●	0470GS4	32.0	39.0	77.0			1
4.8	2	●	MDW 0480GS2	18.8	26.0	62.0	1.0	5.0	1
	4	●	0480GS4	31.8	39.0	77.0			1
4.9	2	●	MDW 0490GS2	18.7	26.0	62.0	1.0	5.0	1
	4	●	0490GS4	31.7	39.0	77.0			1
5.0	2	●	MDW 0500GS2	18.5	26.0	62.0	1.0	5.0	1
	4	●	0500GS4	31.5	39.0	77.0			1
5.1	2	●	MDW 0510GS2	18.5	26.1	66.1	1.1	6.0	1
	4	●	0510GS4	32.5	40.1	82.1			1
5.2	2	●	MDW 0520GS2	18.3	26.1	66.1	1.1	6.0	1
	4	●	0520GS4	32.3	40.1	82.1			1
5.3	2	●	MDW 0530GS2	18.2	26.1	66.1	1.1	6.0	1
	4	●	0530GS4	32.2	40.1	82.1			1
5.4	2	●	MDW 0540GS2	18.0	26.1	66.1	1.1	6.0	1
	4	●	0540GS4	32.0	40.1	82.1			1
5.5	2	●	MDW 0550GS2	17.9	26.1	66.1	1.1	6.0	1
	4	●	0550GS4	31.9	40.1	82.1			1
5.6	2	●	MDW 0560GS2	19.8	28.2	66.2	1.2	6.0	1
	4	●	0560GS4	33.8	42.2	82.2			1
5.7	2	●	MDW 0570GS2	19.7	28.2	66.2	1.2	6.0	1
	4	●	0570GS4	33.7	42.2	82.2			1
5.8	2	●	MDW 0580GS2	19.5	28.2	66.2	1.2	6.0	1
	4	●	0580GS4	33.5	42.2	82.2			1
5.9	2	●	MDW 0590GS2	19.4	28.2	66.2	1.2	6.0	1
	4	●	0590GS4	33.4	42.2	82.2			1
6.0	2	●	MDW 0600GS2	19.2	28.2	66.2	1.2	6.0	1
	4	●	0600GS4	33.2	42.2	82.2			1
6.1	2	●	MDW 0610GS2	23.2	32.3	74.3	1.3	7.0	1
	4	●	0610GS4	34.2	43.3	84.3			1
6.2	2	●	MDW 0620GS2	23.0	32.3	74.3	1.3	7.0	1
	4	●	0620GS4	34.0	43.3	84.3			1
6.3	2	●	MDW 0630GS2	22.9	32.3	74.3	1.3	7.0	1
	4	●	0630GS4	33.9	43.3	84.3			1
6.4	2	●	MDW 0640GS2	22.7	32.3	74.3	1.3	7.0	1
	4	●	0640GS4	33.7	43.3	84.3			1
6.5	2	●	MDW 0650GS2	22.6	32.3	74.3	1.3	7.0	1
	4	●	0650GS4	33.6	43.3	84.3			1

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