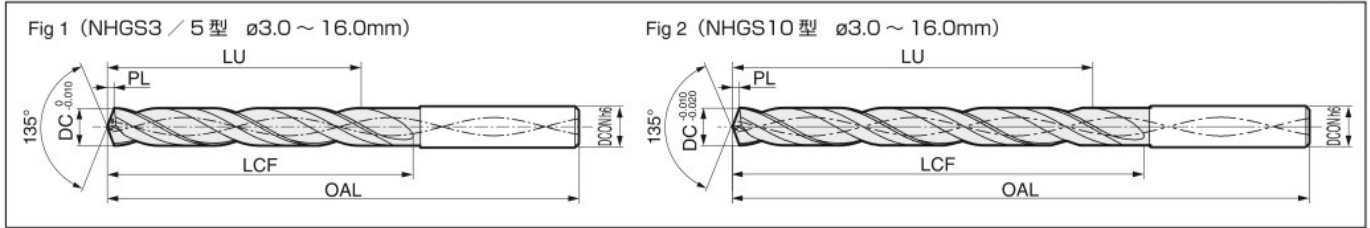


# NHGS型(内部給油式)

アルミニウム合金 銅合金

オーロラコート 油穴付き 3D 5D 10D

※ h6 公差は N38 参照



## 本体 刃径 ø3.0 ~ 4.5mm

寸法(mm)

刃径 DC	穴深さ (L/D)	在庫	型番	有効長 LU	フルート長 LCF	全長 OAL	先端 PL	シャンク径 DCON	Fig
3.0	3	●	MDW 0300NHGS3	13.6	18.1	68.6			1
	5	●	0300NHGS5	24.1	28.6	78.6	0.6	3.0	1
	10	●	0300NHGS10	38.1	42.6	92.6			2
3.1	3	●	MDW 0310NHGS3	16.0	20.6	72.6			1
	5	●	0310NHGS5	28.0	32.6	86.6	0.6	4.0	1
	10	●	0310NHGS10	45.0	49.6	106.6			2
3.2	3	●	MDW 0320NHGS3	15.9	20.7	72.7			1
	5	●	0320NHGS5	27.9	32.7	86.7	0.7	4.0	1
	10	●	0320NHGS10	44.9	49.7	106.7			2
3.3	3	●	MDW 0330NHGS3	15.8	20.7	72.7			1
	5	●	0330NHGS5	27.8	32.7	86.7	0.7	4.0	1
	10	●	0330NHGS10	44.8	49.7	106.7			2
3.4	3	●	MDW 0340NHGS3	15.6	20.7	72.7			1
	5	●	0340NHGS5	27.6	32.7	86.7	0.7	4.0	1
	10	●	0340NHGS10	44.6	49.7	106.7			2
3.5	3	●	MDW 0350NHGS3	15.5	20.7	72.7			1
	5	●	0350NHGS5	27.5	32.7	86.7	0.7	4.0	1
	10	●	0350NHGS10	44.5	49.7	106.7			2
3.6	3	●	MDW 0360NHGS3	17.8	23.2	72.7			1
	5	●	0360NHGS5	31.3	36.7	86.7	0.7	4.0	1
	10	●	0360NHGS10	51.3	56.7	106.7			2
3.65	3	●	MDW 0365NHGS3	17.8	23.3	72.8			1
	5	●	0365NHGS5	31.3	36.8	86.8	0.8	4.0	1
	10	●	0365NHGS10	51.3	56.8	106.8			2
3.66	3	●	MDW 0366NHGS3	17.8	23.3	72.8			1
	5	●	0366NHGS5	31.3	36.8	86.8	0.8	4.0	1
	10	●	0366NHGS10	51.3	56.8	106.8			2
3.7	3	●	MDW 0370NHGS3	17.8	23.3	72.8			1
	5	●	0370NHGS5	31.3	36.8	86.8	0.8	4.0	1
	10	●	0370NHGS10	51.3	56.8	106.8			2
3.8	3	●	MDW 0380NHGS3	17.6	23.3	72.8			1
	5	●	0380NHGS5	31.1	36.8	86.8	0.8	4.0	1
	10	●	0380NHGS10	51.1	56.8	106.8			2
3.9	3	●	MDW 0390NHGS3	17.5	23.3	72.8			1
	5	●	0390NHGS5	31.0	36.8	86.8	0.8	4.0	1
	10	●	0390NHGS10	51.0	56.8	106.8			2
4.0	3	●	MDW 0400NHGS3	17.3	23.3	72.8			1
	5	●	0400NHGS5	30.8	36.8	86.8	0.8	4.0	1
	10	●	0400NHGS10	50.8	56.8	106.8			2
4.1	3	●	MDW 0410NHGS3	19.7	25.8	80.8			1
	5	●	0410NHGS5	34.7	40.8	98.8	0.8	5.0	1
	10	●	0410NHGS10	57.7	63.8	121.8			2
4.2	3	●	MDW 0420NHGS3	19.6	25.9	80.9			1
	5	●	0420NHGS5	34.6	40.9	98.9	0.9	5.0	1
	10	●	0420NHGS10	57.6	63.9	121.9			2
4.3	3	●	MDW 0430NHGS3	19.5	25.9	80.9			1
	5	●	0430NHGS5	34.5	40.9	98.9	0.9	5.0	1
	10	●	0430NHGS10	57.5	63.9	121.9			2
4.4	3	●	MDW 0440NHGS3	19.3	25.9	80.9			1
	5	●	0440NHGS5	34.3	40.9	98.9	0.9	5.0	1
	10	●	0440NHGS10	57.3	63.9	121.9			2
4.5	3	●	MDW 0450NHGS3	19.2	25.9	80.9			1
	5	●	0450NHGS5	34.2	40.9	98.9	0.9	5.0	1
	10	●	0450NHGS10	57.2	63.9	121.9			2

材種 DL1300

## 本体 刃径 ø4.6 ~ 6.3mm

寸法(mm)

刃径 DC	穴深さ (L/D)	在庫	型番	有効長 LU	フルート長 LCF	全長 OAL	先端 PL	シャンク径 DCON	Fig
4.6	3	●	MDW 0460NHGS3	21.6	28.5	81.0			1
	5	●	0460NHGS5	38.1	45.0	99.0	1.0	5.0	1
	10	●	0460NHGS10	64.1	71.0	122.0			2
4.7	3	●	MDW 0470NHGS3	21.5	28.5	81.0			1
	5	●	0470NHGS5	38.0	45.0	99.0	1.0	5.0	1
	10	●	0470NHGS10	64.0	71.0	122.0			2
4.8	3	●	MDW 0480NHGS3	21.3	28.5	81.0			1
	5	●	0480NHGS5	37.8	45.0	99.0	1.0	5.0	1
	10	●	0480NHGS10	63.8	71.0	122.0			2
4.9	3	●	MDW 0490NHGS3	21.2	28.5	81.0			1
	5	●	0490NHGS5	37.7	45.0	99.0	1.0	5.0	1
	10	●	0490NHGS10	63.7	71.0	122.0			2
5.0	3	●	MDW 0500NHGS3	21.0	28.5	81.0			1
	5	●	0500NHGS5	37.5	45.0	99.0	1.0	5.0	1
	10	●	0500NHGS10	63.5	71.0	122.0			2
5.1	3	●	MDW 0510NHGS3	21.0	28.6	83.1			1
	5	●	0510NHGS5	37.5	45.1	101.1	1.1	6.0	1
	10	●	0510NHGS10	70.5	78.1	137.1			2
5.2	3	●	MDW 0520NHGS3	20.8	28.6	83.1			1
	5	●	0520NHGS5	37.3	45.1	101.1	1.1	6.0	1
	10	●	0520NHGS10	70.3	78.1	137.1			2
5.3	3	●	MDW 0530NHGS3	20.7	28.6	83.1			1
	5	●	0530NHGS5	37.2	45.1	101.1	1.1	6.0	1
	10	●	0530NHGS10	70.2	78.1	137.1			2
5.4	3	●	MDW 0540NHGS3	20.5	28.6	83.1			1
	5	●	0540NHGS5	37.0	45.1	101.1	1.1	6.0	1
	10	●	0540NHGS10	70.0	78.1	137.1			2
5.5	3	●	MDW 0550NHGS3	20.4	28.6	83.1			1
	5	●	0550NHGS5	36.9	45.1	101.1	1.1	6.0	1
	10	●	0550NHGS10	69.9	78.1	137.1			2
5.6	3	●	MDW 0560NHGS3	22.8	31.2	83.2			1
	5	●	0560NHGS5	40.8	49.2	101.2	1.2	6.0	1
	10	●	0560NHGS10	76.8	85.2	137.2			2
5.7	3	●	MDW 0570NHGS3	22.7	31.2	83.2			1
	5	●	0570NHGS5	40.7	49.2	101.2	1.2	6.0	1
	10	●	0570NHGS10	76.7	85.2	137.2			2
5.8	3	●	MDW 0580NHGS3	22.5	31.2	83.2			1
	5	●	0580NHGS5	40.5	49.2	101.2	1.2	6.0	1
	10	●	0580NHGS10	76.5	85.2	137.2			2
5.9	3	●	MDW 0590NHGS3	22.4	31.2	83.2			1
	5	●	0590NHGS5	40.4	49.2	101.2	1.2	6.0	1
	10	●	0590NHGS10	76.4	85.2	137.2			2
6.0	3	●	MDW 0600NHGS3	22.2	31.2	83.2			1
	5	●	0600NHGS5	40.2	49.2	101.2	1.2	6.0	1
	10	●	0600NHGS10	76.2	85.2	137.2			2
6.1	3	●	MDW 0610NHGS3	24.7	33.8	89.3			1
	5	●	0610NHGS5	44.2	53.3	110.3	1.3	7.0	1
	10	●	0610NHGS10	83.2	92.3	152.3			2
6.2	3	●	MDW 0620NHGS3	24.5	33.8	89.3			1
	5	●	0620NHGS5	44.0	53.3	110.3	1.3	7.0	1
	10	●	0620NHGS10	83.0	92.3	152.3			2
6.3	3	●	MDW 0630NHGS3	24.4	33.8	89.3			1
	5	●	0630NHGS5	43.9	53.3	110.3	1.3	7.0	1
	10	●	0630NHGS10	82.9	92.3	152.3			2

材種 DL1300

穴あけ  
J  
マシニング  
交換式  
インサート  
交換式  
リーマ  
切削油  
その他