

# SMD型(内部給油式)

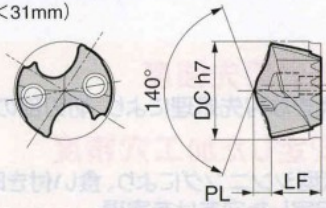
MTL 炭素合金鋼 ~0.28% 低合金鋼 0.29%~ 調質鋼 高硬度鋼 ~45 HRC ステンレス鋼 鋳鉄 タタイル 鋳鉄

DEX コート MTL Type 油穴付き 1.5D 3D 5D 8D 12D 刃先交換

※ h7 公差は N38 参照

刃先交換ヘッド

Fig 1 (DC<31mm)



穴あけ

ハン

交換式

インサート

マー

メ

その他

刃先交換ヘッド MTL 型 刃径φ12.0~17.3mm 寸法(mm)

刃径 DC	在庫	型番	肩部長 LF	先端 PL	適用ホルダ	Fig	
12.0	●	SMDT 1200 MTL	6.9	2.2	SMDH120□	1	
12.1	●	1210 MTL				1	
12.2	●	1220 MTL		1			
12.3	●	1230 MTL		1			
12.4	●	1240 MTL		2.3		1	
12.5	●	SMDT 1250 MTL	7.1	2.3	SMDH125□	1	
12.6	●	1260 MTL				1	
12.7	●	1270 MTL				1	
12.8	●	1280 MTL				1	
12.9	●	1290 MTL				1	
13.0	●	SMDT 1300 MTL	7.3	2.4	SMDH130□	1	
13.1	●	1310 MTL				1	
13.2	●	1320 MTL				1	
13.3	●	1330 MTL				1	
13.4	●	1340 MTL				1	
13.5	●	SMDT 1350 MTL	7.8	2.5	SMDH140□	1	
13.6	●	1360 MTL				1	
13.7	●	1370 MTL				1	
13.8	●	1380 MTL				1	
13.9	●	1390 MTL				1	
14.0	●	1400 MTL				1	
14.1	●	1410 MTL				1	
14.2	●	1420 MTL				1	
14.3	●	1430 MTL				2.6	1
14.4	●	1440 MTL				1	
14.5	●	1450 MTL	1				
14.6	●	SMDT 1460 MTL	8.3	2.7	SMDH150□	1	
14.7	●	1470 MTL				1	
14.8	●	1480 MTL				1	
14.9	●	1490 MTL				1	
15.0	●	1500 MTL				1	
15.1	●	1510 MTL		1			
15.2	●	1520 MTL		2.8		1	
15.3	●	1530 MTL		1			
15.4	●	1540 MTL		1			
15.5	●	1550 MTL		1			
15.6	●	SMDT 1560 MTL	8.7	2.8	SMDH160□	1	
15.7	●	1570 MTL				1	
15.8	●	1580 MTL				1	
15.9	●	1590 MTL				1	
16.0	●	1600 MTL				2.9	1
16.1	●	1610 MTL		1			
16.2	●	1620 MTL		1			
16.3	●	1630 MTL		1			
16.4	●	1640 MTL		3.0		1	
16.5	●	1650 MTL		1			
16.6	●	SMDT 1660 MTL	9.2	3.0	SMDH170□	1	
16.7	●	1670 MTL				1	
16.8	●	1680 MTL				1	
16.9	●	1690 MTL				1	
17.0	●	1700 MTL				3.1	1
17.1	●	1710 MTL		1			
17.2	●	1720 MTL		1			
17.3	●	1730 MTL		1			

材種 ACX70

推奨切削条件 J95 適用ホルダ J100

刃先交換ヘッド MTL 型 刃径φ17.4~22.7mm 寸法(mm)

刃径 DC	在庫	型番	肩部長 LF	先端 PL	適用ホルダ	Fig	
17.4	●	SMDT 1740 MTL	9.2	3.2	SMDH170□	1	
17.5	●	1750 MTL				1	
17.6	●	SMDT 1760 MTL	9.6	3.2	SMDH180□	1	
17.7	●	1770 MTL				1	
17.8	●	1780 MTL				1	
17.9	●	1790 MTL				1	
18.0	●	1800 MTL				1	
18.1	●	1810 MTL		3.3		1	
18.2	●	1820 MTL		1			
18.3	●	1830 MTL		1			
18.4	●	1840 MTL		1			
18.5	●	1850 MTL		3.4		1	
18.6	●	SMDT 1860 MTL	10.1	3.4	SMDH190□	1	
18.7	●	1870 MTL				1	
18.8	●	1880 MTL				1	
18.9	●	1890 MTL				1	
19.0	●	1900 MTL				1	
19.1	●	1910 MTL		3.5		1	
19.2	●	1920 MTL		1			
19.3	●	1930 MTL		1			
19.4	●	1940 MTL		1			
19.5	●	1950 MTL		1			
19.6	●	SMDT 1960 MTL	10.5	3.6	SMDH200□	1	
19.7	●	1970 MTL				1	
19.8	●	1980 MTL				1	
19.9	●	1990 MTL				1	
20.0	●	2000 MTL				3.7	1
20.1	●	2010 MTL		1			
20.2	●	2020 MTL		1			
20.3	●	2030 MTL		1			
20.4	●	2040 MTL		1			
20.5	●	2050 MTL		1			
20.6	●	SMDT 2060 MTL	11.0	3.7	SMDH210□	1	
20.7	●	2070 MTL				1	
20.8	●	2080 MTL				1	
20.9	●	2090 MTL				3.8	1
21.0	●	2100 MTL				1	
21.1	●	2110 MTL		1			
21.2	●	2120 MTL		1			
21.3	●	2130 MTL		3.9		1	
21.4	●	2140 MTL		1			
21.5	●	2150 MTL		1			
21.6	●	SMDT 2160 MTL	11.0	3.9	SMDH220□	1	
21.7	●	2170 MTL				1	
21.8	●	2180 MTL				1	
21.9	●	2190 MTL				4.0	1
22.0	●	2200 MTL				1	
22.1	●	2210 MTL		1			
22.2	●	2220 MTL		1			
22.3	●	2230 MTL		4.1		1	
22.4	●	2240 MTL		1			
22.5	●	2250 MTL		1			
22.6	●	2260 MTL	1				
22.7	●	2270 MTL	1				

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