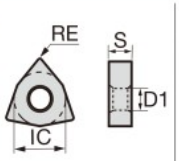
インサート　ネガティブタイプ

●：連続加工
c：軽断続加工
✣：強断続加工

WN

六角形穴つき
80°

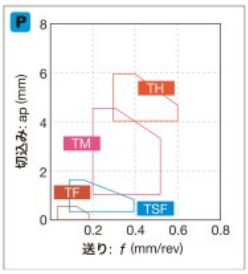
P	鋼	●	●c	c✣	✣	●c	c✣	✣	c	✣	c✣						●c	●c		●c	●c					
M	ステンレス		●c						●	c	c			●	c											
K	鋳鉄	●c	●c			●c						●	c				●c	●c		●c	●c					
N	非鉄金属																										
S	難削材													●	c												
H	高硬度材																										

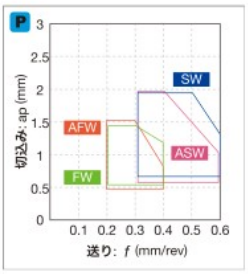


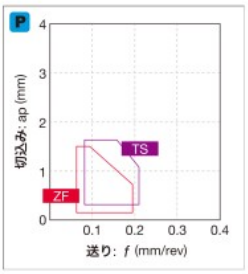
用途	ブレーカ記号	形番	コーティング														コーテッドサーメット		サーメット		寸法 (mm)			
			T9205	T9215	T9225	T9235	T9115	T9125	T9135	T6120	T6130	AH630	T5105	T5115	AH8005	AH8015	GT9530	AT9530	NS9530	NS520	RE	IC	S	D1
仕上げ切削	SF	WNMG060404-SF								●	●	●									0.4	9.525	4.76	3.81
		WNMG060408-SF								●	●	●									0.8	9.525	4.76	3.81
		WNMG080404-SF								●	●	●									0.4	12.7	4.76	5.16
		WNMG080408-SF								●	●	●									0.8	12.7	4.76	5.16
	CF	WNMG080404-CF											●	●							0.4	12.7	4.76	5.16
		WNMG080408-CF											●	●							0.8	12.7	4.76	5.16
		WNMG080412-CF											●	●							1.2	12.7	4.76	5.16
	HRF	WNMG080404-HRF													●	●					0.4	12.7	4.76	5.16
		WNMG080408-HRF													●	●					0.8	12.7	4.76	5.16
	TS	WNMG080404-TS		●	●	●	▲	▲	▲								●	●	●	●	0.4	12.7	4.76	5.16
		WNMG080408-TS		●	●	●	▲	▲	▲								●	●	●	●	0.8	12.7	4.76	5.16
		WNMG080412-TS		●	●	●	▲	▲	▲												1.2	12.7	4.76	5.16

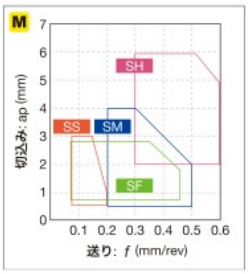
●：設定アイテム
▲：将来廃止予定アイテム

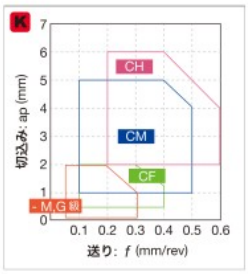
切りくず処理範囲

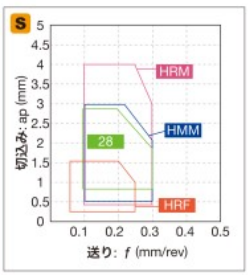












参照ページ：外径ホルダ → C027 -　内径ホルダ → D027 -　TungCap → C033 -, K011 -