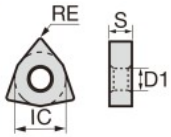
# インサート ネガティブタイプ

●：連続加工
c：軽断続加工
✣：強断続加工

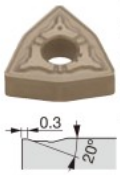
# WN

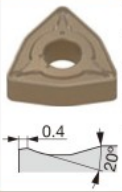
六角形穴つき
80°

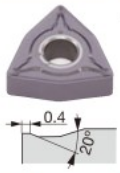
| | | T9205 | T9215 | T9225 | T9235 | T9105 | T9115 | T9125 | T9135 | T6130 | AH630 | AH645 | T515 | T5105 | T5115 | T5125 | AH120 | NS520 | TH10 | LX11 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| P | 鋼 | ● | ●c | c✣ | ✣ | ● | ●c | c✣ | ✣ | ✣ | c✣ | ✣ | | | | | ●c | ●c | ● | |
| M | ステンレス | | ●c | | | | | | | c | c | ✣ | | | | | ●c | | ● | |
| K | 鋳鉄 | ●c | ●c | | | ●c | ●c | | | | | | ●c | ● | c | ✣ | ●c | ●c | ● | |
| N | 非鉄金属 | | | | | | | | | | | | | | | | | | ● | |
| S | 難削材 | | | | | | | | | | | | | | | | ●c | | | |
| H | 高硬度材 | | | | | | | | | | | | | | | | | | | ● |

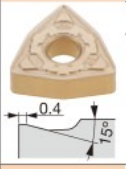



| 用途 | ブレーカ記号 | 形番 | RE | IC | S | D1 |
|---|---|---|---|---|---|---|
| 中～重切削 | TH | WNMG080408-TH | 0.8 | 12.7 | 4.76 | 5.16 |
| | | WNMG080412-TH | 1.2 | 12.7 | 4.76 | 5.16 |
| | | WNMG080416-TH | 1.6 | 12.7 | 4.76 | 5.16 |
| | | WNMG100612-TH | 1.2 | 15.875 | 6.35 | 6.35 |
| | | WNMG100616-TH | 1.6 | 15.875 | 6.35 | 6.35 |
| | THS | WNMG080408-THS | 0.8 | 12.7 | 4.76 | 5.16 |
| | | WNMG080412-THS | 1.2 | 12.7 | 4.76 | 5.16 |
| | | WNMG080416-THS | 1.6 | 12.7 | 4.76 | 5.16 |
| | | WNMG100612-THS | 1.2 | 15.875 | 6.35 | 6.35 |
| | | WNMG100616-THS | 1.6 | 15.875 | 6.35 | 6.35 |
| | SH | WNMG080408-SH | 0.8 | 12.7 | 4.76 | 5.16 |
| | | WNMG080412-SH | 1.2 | 12.7 | 4.76 | 5.16 |
| | CH | WNMG080408-CH | 0.8 | 12.7 | 4.76 | 5.16 |
| | | WNMG080412-CH | 1.2 | 12.7 | 4.76 | 5.16 |
| 仕上げ～中切削 | - | WNMA060404E | 0.4 | 9.525 | 4.76 | 3.81 |
| | | WNMA060408E | 0.8 | 9.525 | 4.76 | 3.81 |
| | | WNMA060412E | 1.2 | 9.525 | 4.76 | 3.81 |
| | | WNMA060416E | 1.6 | 9.525 | 4.76 | 3.81 |
| | | WNMA080404 | 0.4 | 12.7 | 4.76 | 5.16 |
| | | WNMA080408 | 0.8 | 12.7 | 4.76 | 5.16 |
| | | WNMA080412 | 1.2 | 12.7 | 4.76 | 5.16 |
| | | WNMA080416 | 1.6 | 12.7 | 4.76 | 5.16 |
| | | WNGA080404 | 0.4 | 12.7 | 4.76 | 5.16 |
| | | WNGA080408 | 0.8 | 12.7 | 4.76 | 5.16 |
| | | WNGA080412 | 1.2 | 12.7 | 4.76 | 5.16 |



●：設定アイテム
▲：将来廃止予定アイテム

参照ページ： 外径ホルダ → C027 -　内径ホルダ → D027 -　TungCap → C033 -, K011 -